



Stainless Steel Raw Material Surcharges

For Orders Promised for Shipment

For Shipments May 31, 2020 through June 27, 2020

Grade	Chrom \$/lb	Nickel \$/lb	Moly \$/lb	Ferro Ti \$/lb	Ferro Cb \$/lb	Mn \$/lb	Copper \$/lb	Iron \$/GT	Natural Gas	CGE	>=.015" or .381mm nom Surch	<.015" or .381mm nom Surch
Current Rate	\$ 1.1400	\$ 5.4834	\$ 8.8176	\$ 2.2250	\$ 17.0000	\$.5357	\$ 2.3450	\$ 310	\$ 1.7940			
Rates per pound below will be added to invoice at time of shipment.												
NITRONIC® 19D	\$.1868	\$.0585	\$ -	\$ -	\$ -	\$.0206	\$ -	\$.0546	\$ -	\$.0131	\$.3336	\$.3836
NITRONIC® 30	\$.1469	\$.0920	\$ -	\$ -	\$ -	\$.0350	\$.0058	\$.0540	\$ -	\$.0131	\$.3468	\$.3988
18-9LW	\$.1706	\$.3553	\$ -	\$ -	\$ -	\$.0083	\$.0313	\$.0505	\$ -	\$.0131	\$.6291	\$.7235
201 (4.0), 201LN	\$.1517	\$.1672	\$ -	\$ -	\$ -	\$.0268	\$.0027	\$.0540	\$ -	\$.0131	\$.4155	\$.4778
201 (5.0)	\$.1517	\$.2090	\$ -	\$ -	\$ -	\$.0260	\$ -	\$.0537	\$ -	\$.0131	\$.4535	\$.5215
2205	\$.2109	\$.2299	\$.2094	\$ -	\$ -	\$.0021	\$ -	\$.0507	\$ -	\$.0131	\$.7161	\$.8235
301(6.00)	\$.1631	\$.2508	\$ -	\$ -	\$ -	\$.0066	\$ -	\$.0556	\$ -	\$.0131	\$.4892	\$.5626
301LN (6.00)	\$.1593	\$.2508	\$ -	\$ -	\$ -	\$.0070	\$.0072	\$.0552	\$ -	\$.0131	\$.4926	\$.5665
301Cu (6.00)	\$.1664	\$.2592	\$ -	\$ -	\$ -	\$.0072	\$.0134	\$.0539	\$ -	\$.0131	\$.5132	\$.5902
301 (6.50)	\$.1574	\$.2717	\$ -	\$ -	\$ -	\$.0072	\$.0036	\$.0552	\$ -	\$.0131	\$.5082	\$.5844
301 301Si	\$.1564	\$.2675	\$.0454	\$ -	\$ -	\$.0041	\$.0009	\$.0557	\$ -	\$.0131	\$.5431	\$.6246
301,301L (7.00)	\$.1612	\$.2926	\$ -	\$ -	\$ -	\$.0041	\$.0036	\$.0551	\$ -	\$.0131	\$.5297	\$.6092
301 (7.50)	\$.1640	\$.3177	\$ -	\$ -	\$ -	\$.0045	\$.0036	\$.0543	\$ -	\$.0131	\$.5572	\$.6408
302	\$.1706	\$.3344	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0546	\$ -	\$.0131	\$.5727	\$.6586
304, 304L (8.00)	\$.1706	\$.3344	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0546	\$ -	\$.0131	\$.5727	\$.6586
304, 304L (8.25)	\$.1706	\$.3553	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0543	\$ -	\$.0131	\$.5933	\$.6823
304, 304L (8.50)	\$.1706	\$.3553	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0543	\$ -	\$.0131	\$.5933	\$.6823
304, 304L (9.00)	\$.1706	\$.3762	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0539	\$ -	\$.0131	\$.6138	\$.7059
304, 304L (9.25)	\$.1730	\$.3867	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0535	\$ -	\$.0131	\$.6263	\$.7202
304, 304L (9.50)	\$.1706	\$.3971	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0535	\$ -	\$.0131	\$.6343	\$.7294
304LN	\$.1706	\$.3553	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0543	\$ -	\$.0131	\$.5933	\$.6823
305	\$.1754	\$.4849	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0515	\$ -	\$.0131	\$.7249	\$.8336
305 (12.0)	\$.1778	\$.5225	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0506	\$ -	\$.0131	\$.7640	\$.8786
309S	\$.2086	\$.5016	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0486	\$ -	\$.0131	\$.7719	\$.8877
310/310S	\$.2275	\$.7942	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0417	\$ -	\$.0131	\$ 1.0765	\$ 1.2380
316,316L,316LN	\$.1517	\$.4180	\$.1396	\$ -	\$ -	\$ -	\$ -	\$.0531	\$ -	\$.0131	\$.7755	\$.8918
316L w/2.75min Mo	\$.1541	\$.4389	\$.1920	\$ -	\$ -	\$ -	\$ -	\$.0520	\$ -	\$.0131	\$.8501	\$.9776
316Ti	\$.1574	\$.4494	\$.1396	\$ -	\$ -	\$ -	\$ -	\$.0519	\$ -	\$.0131	\$.8114	\$.9331
317L	\$.1706	\$.5434	\$.2094	\$ -	\$ -	\$ -	\$ -	\$.0486	\$ -	\$.0131	\$.9851	\$ 1.1329
321,321LA	\$.1612	\$.3762	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0544	\$ -	\$.0131	\$.6049	\$.6956
15-5 PH®	\$.1351	\$.1672	\$ -	\$ -	\$.0225	\$.0012	\$.0268	\$.0578	\$ -	\$.0131	\$.4237	\$.4873
PH 15-7 Mo®	\$.1327	\$.2926	\$.1431	\$ -	\$ -	\$.0012	\$ -	\$.0566	\$ -	\$.0131	\$.6393	\$.7352
17-4 PH®	\$.1422	\$.1463	\$ -	\$ -	\$.0225	\$.0012	\$.0268	\$.0576	\$ -	\$.0131	\$.4097	\$.4712
17-7 PH®	\$.1564	\$.2968	\$ -	\$ -	\$ -	\$.0016	\$ -	\$.0561	\$ -	\$.0131	\$.5240	\$.6026
400	\$.1138	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0653	\$ -	\$.0131	\$.1922	\$.2210
400CB	\$.1043	\$ -	\$ -	\$ -	\$.0090	\$ -	\$ -	\$.0660	\$ -	\$.0131	\$.1924	\$.2213
409, Aluminized 409	\$.0995	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0662	\$ -	\$.0131	\$.1788	\$.2056
409NI	\$.1019	\$.0334	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0655	\$ -	\$.0131	\$.2139	\$.2460
41003	\$.1024	\$.0125	\$ -	\$ -	\$ -	\$.0037	\$.0022	\$.0651	\$ -	\$.0131	\$.1990	\$.2289
410,410CB,410H	\$.1090	\$ -	\$ -	\$ -	\$.0090	\$.0016	\$ -	\$.0653	\$ -	\$.0131	\$.1980	\$.2277
410S	\$.1114	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0654	\$ -	\$.0131	\$.1899	\$.2184
420, 420HC	\$.1185	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0649	\$ -	\$.0131	\$.1965	\$.2260
420 ULTRA HONE®	\$.1351	\$ -	\$.0593	\$ -	\$ -	\$.0016	\$ -	\$.0626	\$ -	\$.0131	\$.2717	\$.3125
430	\$.1517	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0622	\$ -	\$.0131	\$.2270	\$.2611
430LI	\$.1583	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0617	\$ -	\$.0131	\$.2331	\$.2681
430TIX	\$.1730	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0602	\$ -	\$.0131	\$.2463	\$.2832
434	\$.1555	\$ -	\$.0733	\$ -	\$ -	\$ -	\$ -	\$.0611	\$ -	\$.0131	\$.3030	\$.3485
435-Mod	\$.1801	\$.0105	\$ -	\$ -	\$.0540	\$ -	\$.0040	\$.0590	\$ -	\$.0131	\$.3207	\$.3688
436	\$.1635	\$ -	\$.0803	\$ -	\$.0450	\$.0012	\$ -	\$.0598	\$ -	\$.0131	\$.3629	\$.4173
436L	\$.1635	\$ -	\$.0698	\$ -	\$ -	\$ -	\$ -	\$.0603	\$ -	\$.0131	\$.3067	\$.3527
439, Aluminized 439	\$.1612	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0612	\$ -	\$.0131	\$.2355	\$.2708
440A	\$.1564	\$ -	\$ -	\$ -	\$ -	\$.0016	\$ -	\$.0615	\$ -	\$.0131	\$.2326	\$.2675
444	\$.1659	\$ -	\$.1396	\$ -	\$.0108	\$.0008	\$ -	\$.0592	\$ -	\$.0131	\$.3894	\$.4478
11 Cr-Cb™	\$.1043	\$ -	\$ -	\$ -	\$.0270	\$ -	\$ -	\$.0656	\$ -	\$.0131	\$.2100	\$.2415
13-4 SR®	\$.1232	\$.0105	\$ -	\$ -	\$ -	\$.0012	\$ -	\$.0639	\$ -	\$.0131	\$.2119	\$.2437
15Cr-Cb®	\$.1346	\$ -	\$ -	\$ -	\$.0450	\$.0037	\$ -	\$.0623	\$ -	\$.0131	\$.2587	\$.2975
18 CrCb™, 441	\$.1668	\$ -	\$ -	\$ -	\$.0441	\$ -	\$ -	\$.0605	\$ -	\$.0131	\$.2845	\$.3272
THERMAK® 17	\$.1678	\$ -	\$ -	\$ -	\$.0297	\$.0041	\$.0116	\$.0588	\$ -	\$.0131	\$.2851	\$.3279
CHROMESHIELD® 22	\$.2062	\$ -	\$.0279	\$ -	\$.0225	\$.0010	\$.0054	\$.0566	\$ -	\$.0131	\$.3327	\$.3826
18 SR®	\$.1612	\$ -	\$ -	\$ -	\$ -	\$ -	\$ -	\$.0613	\$ -	\$.0131	\$.2356	\$.2709

All totals are rounded to 4 decimal places.

Surcharges with non-standard alloy content will be calculated based upon the nominal content.

Note: The effective dates on this announcement supercede all previous effective dates.

Obtain this and previous surcharge lists at:

www.aksteel.com

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