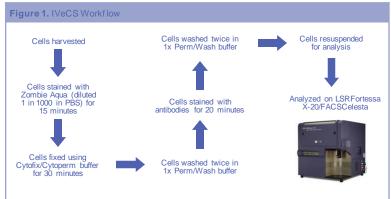
A Novel Flow Cytometry Method for Rapid Assessment of **Lentiviral Detection**

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- · Lentiviral vectors are commonly used in gene and cell therapies for cancer treatment.1
- They facilitate transduction of T-cells with genes encoding engineered chimeric antigen receptors and T-cell receptors (TCRs).1
- To assess lentiviral vector batch-to-batch variability, whether it is in process development, manufacturing, or product characterization, a range of analytical methods are required.2
- · Current analytical tools to assess vector titer, by measuring the transduction of peripheral blood lymphocytes (PBLs), are low throughput and slow to deliver data, taking several days to complete.
- Here, we describe a novel flow cytometry method, called "Intracellular Vector Component Staining" (IVeCS), that offers fast, high-throughput evaluation of inprocess vector titers.



Cytofix/Cytoperm (BD, Franklin Lakes, NJ); IVeCS, Intracellular Vector Component Staining, LSRFortessa X-20/FACSCelesta (BD, Franklin Lakes, NJ); PermWash (BD, Franklin Lakes, NJ); PBS, phosphate buffered saline; Zombie Aqua (BioLegend, San Diego, CA).

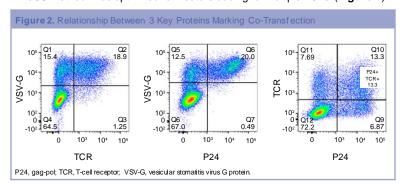
Methods

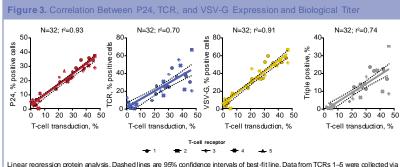
- An IVeCS method was developed to evaluate vector transfection levels in human embryonic kidney 293T (HEK293T) cells (Figure 1).
- A range of antibodies were assessed to determine their suitability to bind key vector components within the cells.

- One antibody was optimized for each of the 3 essential proteins, vesicular stomatitis virus G protein (VSV-G), gag-pol (P24), and TCR, and then used to measure levels of expression by the HEK293T cells during vector production, in parallel with harvesting of the vector material.
- These data were compared with a conventional method of measuring vector titer involving the time-consuming transduction of PBLs.
- Linear regression analysis was used to determine if there was a correlation between expression of the 3 proteins tested and the titer of the vector harvest.
- Our new method to evaluate protein vector components can be completed within 3 hours of the vector material harvest.
- The proteins can be checked at any stage post transfection of the vector manufacturing process.

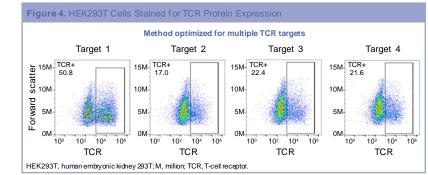
Results

- We successfully optimized antibodies recognizing 3 key proteins in the same flow panel (Figure 2).
- There was a strong correlation between the biological titers produced by the conventional method of transducing PBLs and VSV-G and P24 expression (Figure 3; $r^2 > 0.9$).
- Correlation between TCR and T-cell transduction efficiency was more variable than the other two components measured, potentially due to the dependency of TCR antibody used on the TCR being tested.
- Level of triple positive cells was more variable than P24 or VSV-G staining and aligns more closely to the level of TCR staining.
- WeCS method was optimized for vectors coding for multiple TCRs (Figure 4).





separate experiments. P24, gag-pol; TCR, T-cell receptor; VSV-G, vesicular stomatitis virus G



Conclusions

- We developed a flow cytometry method, called IVeCS, to allow rapid assessment of vector protein levels expressed within HEK293T cells posttransfection.
- We have show n strong correlation between lentiviral vector protein expression
- This new method can be used as a predictive tool when comparing vector production runs under the same conditions.
- Being able to monitor protein expression of key vector components during vector manufacture has led to process improvements.