

COLUMBUS



About Columbus: 2020 Data

Built in 1996, this tubular facility is perfectly located to serve the automotive, truck and aftermarket exhaust industries. The plant is located in central Indiana, minutes from Interstate 65 and only one hour south of Indianapolis. It's quick changeover High Frequency Electric Resistance Welded (ERW) tube mills provide the customers we serve the flexibility and fastest service in the industry. The plant has four high-speed cold saw recut machines with the capability to ship a wide range of cut-to-length tubes. The plant primarily produces austenitic and ferritic stainless steel tubes, but also produces precision carbon and leading-edge Advanced High Strength Steel (AHSS) tubes.

Facility Facts



Plant Leadership	Erik R. Anderson
Employees	205
Acreage	53
Tubemaking Capacity	100,000 tons
Cut-to-length Capacity	36 million pieces
Site Founded	1996
Products	Aluminized carbon and stainless steels, HRPO, cold-roll, galvanized steels, AHSS - Dual Phase 600, 800 and 1000
Markets Served	Automotive, aftermarket exhaust, truck exhaust, ATV, motorcycle, heat exchanger and HVAC
Production Facilities	Six high frequency ERW tube mills and four Rattunde cold saws producing sizes from 25 mm to 102 mm in diameter
Certifications	OHSA VPP Star Certificate, ISO 14001, IATF 16949 and ISO 9001

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Columbus

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