

## TEK AND KOTE



### About Tek and Kote: 2020 Data

The Cleveland-Cliffs Tek and Cleveland-Cliffs Kote facilities in New Carlisle, Indiana, receive substantially all their feedstock from Cleveland-Cliffs' facilities in Indiana Harbor and Burns Harbor via daily unit trains.

Tek is a continuous, cold-rolling plant that produces sheet steel of unmatched quality and consistency. Tek enables the combination of five processes that take 12 days or more to perform via traditional batch methods. By welding coils end-to-end, the plant can run them continuously through these processes – pickling, tandem-rolling, annealing, temper-rolling and inspection – in less than a day. The Kote facility runs separate lines.

### Facility Facts



<b>Plant Leadership</b>	Allen Waitkins
<b>Union Leadership</b>	Todd Kegley
<b>Employees</b>	485
<b>Acreage</b>	204
<b>Steelmaking Capacity</b>	Tek produces 1.7 million net tons of sheet steel annually through the continuous descale cold mill (CDCM) and 1 million tons through the continuous annealing processing line (CAPL).  Kote has separate lines producing 500,000 net tons of hot-dip galvanized and gavannealed and 500,000 net tons of electrogalvanized sheet annually.
<b>Products</b>	Hot-dipped galvanized and galvanized sheet, electrogalvanized coil, cold-rolled sheet and annealed sheet
<b>Markets Served</b>	Automotive and appliance

### About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada.

#### Cleveland-Cliffs Tek and Cleveland-Cliffs Kote

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