

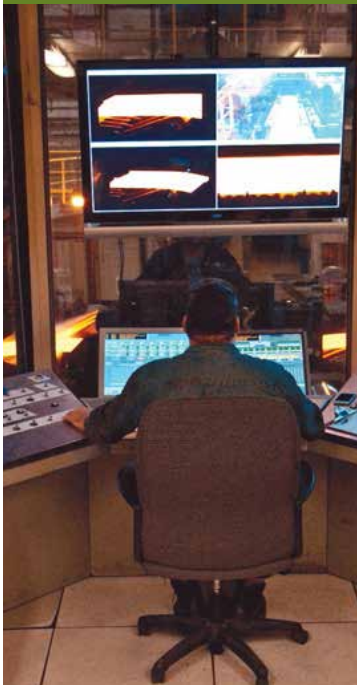
RIVERDALE



About Riverdale: 2020 Data

Riverdale is a compact strip mill that produces hot-rolled sheet. Its location in Riverdale, Illinois, 14 miles west of Cleveland-Cliffs' Indiana Harbor facility, allows for close access to Lake Michigan and is surrounded by excellent highway systems and railroads.

Facility Facts



Plant Leadership	David Sena
Union Leadership	Don Seifert
Employees	290
Capacity	1 million net tons of thin-slab casting and rolling annually
Products	Hot-rolled black bands in a full range of grades, including high-carbon and alloy
Markets Served	Cold-rolled strip producers who supply the automotive, saw blade and strapping markets
Principal Production Facilities	Two basic oxygen furnaces, ladle metallurgy facility, continuous thin slab caster, tunnel furnace and hot-strip mill
Certifications	A2LA Accreditation and Scope for Chemical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO 45001 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Riverdale

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