

## BUTLER WORKS



### About Butler Works: 2020 Data

Butler Works is located in western Pennsylvania, a one-hour drive north of Pittsburgh. The facility produces stainless, electrical and carbon steels. Melting takes place in an electric arc furnace (EAF) that feeds an argon-oxygen decarburization unit for specialty steels. A ladle metallurgy furnace feeds two double-strand continuous casters. The buildings housing electrical- and stainless-steel melting and casting, hot-roll, cold-roll and finishing operations measure 3.5 million square feet.

### Facility Facts



<b>Plant Leadership</b>	Aaron Steinheiser
<b>Union Leadership</b>	Jim Panei
<b>Employees</b>	1,130
<b>Acreage</b>	1,300
<b>Capacity</b>	1 million net tons of raw steel annually
<b>Products</b>	Flat-rolled electrical steels, stainless steels, stainless and carbon semi-finished slabs
<b>Markets Served</b>	Power and distribution transformers, stainless and carbon converters
<b>Principal Production Facilities</b>	EAF, hot-rolling mill, annealing and pickling units, one 3 stand tandem cold mill; various intermediate and finishing operations for stainless and electrical steels.
<b>Certifications</b>	IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate. Several quality awards, including AMM's "Best Operational Improvements Award" and "Pennsylvania Governor's Award" for labor management cooperation.

### About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### Cleveland-Cliffs Butler Works

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