

## BUTLER WORKS

### About Butler Works

Butler Works is located in western Pennsylvania, a one-hour drive north of Pittsburgh. The facility produces stainless, electrical and carbon steels. Melting takes place in an electric arc furnace (EAF) that feeds an argon-oxygen decarburization unit for specialty steels. A ladle metallurgy furnace feeds two double-strand continuous casters. The buildings housing electrical- and stainless-steel melting and casting, hot-roll, cold-roll and finishing operations measure 3.5 million square feet.

### Facility Facts

<b>Plant Leadership</b>	Aaron Steinheiser
<b>Union Leadership</b>	James Sychak, United Auto Workers (UAW)
<b>Acreage</b>	1,300
<b>Products</b>	Flat-rolled electrical steels, stainless steels, stainless and carbon semi-finished slabs
<b>Markets Served</b>	Electric motors, generators, appliances, automotive exhaust, power and distribution transformers, stainless and carbon converters
<b>Principal Production Facilities</b>	EAF, hot-rolling mill, annealing and pickling units, one 3 stand tandem cold mill; various intermediate and finishing operations for stainless and electrical steels.
<b>Certifications</b>	IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate. Several quality awards, including AMM's "Best Operational Improvements Award" and "Pennsylvania Governor's Award" for labor management cooperation.

### About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### Cleveland-Cliffs Butler Works

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