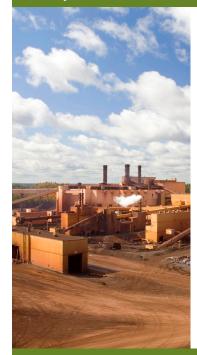


TILDEN MINE



Tilden Mine is located on the Marquette Iron Range in Michigan's Upper Peninsula, approximately five miles south of Ishpeming. Cleveland-Cliffs became sole owner of the mine in 2017.

Facility Facts



Plant Leadership	Ryan Korpela
Union Leadership	Jon Ruotsalainen and Tricia Anderson
Employees	990
Production	6 million long tons of iron ore pellets in 2022
Products	Hematite concentrates and billets
Principal Production Facilities	Open pit, truck and shovel mine, single stage primary crushing, autogenous grinding and floatation separation. On-site pellet plant, LS&I rail line and ship loading port.
Certifications	ISO 14001: 2015 Certificate, ISO 9001: 2015 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Tilden Mining Company

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