DEARBORN WORKS FACT SHEET

Dearborn Works is in southeast Michigan, with carbon steel melting, casting, cold-rolling and finishing operations for carbon steel. The major production facilities include a blast furnace, basic oxygen furnaces, two ladle metallurgy furnaces, a vacuum degasser, two slab casters, a pickling line tandem cold mill and a hot-dipped galvanizing line.

Facility Facts

Plant Leadership	Taylor Murphy
Union Leadership	Dereck Whitfield
Employees (as of Dec. 2023)	1,181
Annual Capacity	3 million tons of raw steel
Products	Carbon semi-finished slabs, hot dip galvanized ZINCGRIP®, hot dip galvannealed ZINCGRIP® GA steel, and advanced high-strength steel (AHSS)
Markets Served	Automotive, heating, ventilation, air conditioning, converters and distribution
Principal Production Facilities	Blast furnace, basic oxygen furnaces, two ladle metallurgy furnaces, vacuum degasser, one dual strand slab casters, one single strand slab caster, pickling line tandem cold mill and hot-dip galvanizing line.
Certifications	IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate, Ford Q1 Quality Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

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