

## CLEVELAND WORKS FACT SHEET

Cleveland Works is an integrated steelmaking facility strategically located on the Cuyahoga River in Cleveland, Ohio, with good access to the Port of Cleveland and Great Lakes shipping, as well as excellent highway and railroad transport. The Cleveland facility is supplied with coke from our cokemaking operations in Warren, Ohio. Cleveland's major production facilities include two blast furnaces, two steel producing facilities, an 84-inch hot strip mill, a pickling line, a five-stand tandem mill, and a hot dip coating line.

### Facility Facts

<b>Plant Leadership</b>	Chad Asgaard
<b>Union Leadership</b>	Richard Peskar
<b>Employees (as of Dec. 2023)</b>	2,161
<b>Annual Capacity</b>	3.4 million tons of raw steel
<b>Products</b>	Hot-rolled, cold-rolled and hot-dip galvanized sheet and semi-finished slabs
<b>Markets Served</b>	Automotive, construction, converters and distribution
<b>Principal Production Facilities</b>	Iron making, steel producing, hot rolling, pickle and cold rolling, and hot galvanizing
<b>Certifications</b>	ISO 14001 Certificate, IATF 16949:2016, ISO 45001 Certificate, ISO 17025 A2LA, ISO 9001: 2015 Certificate, PED Certification, ISO 50001 Ready

### About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### **Cleveland-Cliffs Cleveland Works**

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