

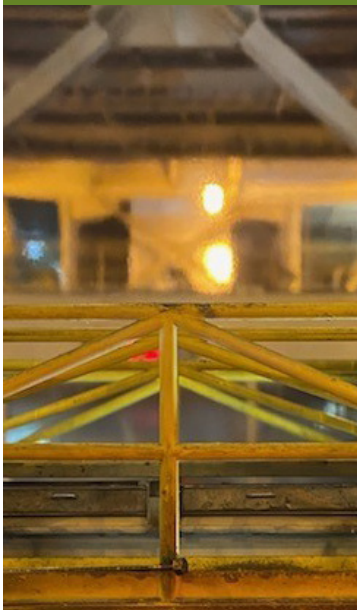
ROCKPORT WORKS



About Rockport Works

Rockport Works is located on the Ohio River, near Rockport, Indiana. Rockport Works has a 80-inch galvanizing line, which is the widest in the United States. The hot dip galvanizing and galvannealing line incorporates revolutionary proprietary technologies, including induction transition heating, which provides rapid, accurate annealing temperature control.

Facility Facts



Plant Leadership	Nathan Johnson
Union Leadership	Joe Peters
Employees	590
Size	1.75 million square feet of manufacturing space
Products	Cold-rolled carbon, coated and stainless steels in either annealed and pickled or temper-rolled surface condition, advanced high-strength steels (AHSS) and 80-inch steel sheet
Markets Served	Automotive, appliance, heating, ventilation and air conditioning, and distribution for carbon and stainless markets
Principal Production Facilities	Carbon and stainless continuous pickling line, stainless continuous annealing and pickling line, carbon and stainless continuous cold mill, continuous hot-dip galvanizing and galvannealing line, hydrogen annealing and temper rolling facilities
Certifications	IATF 16949:2016 Certificate, ISO 14001 Certificate, ISO 9001:2015 Certificate and Ford Q1 Quality Certificate. Also recipient of "GM's Supplier of the Year Award" and Toyota's "Superior Quality and Diversity Award."

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Rockport Works

6501 North U.S. 231
 Rockport, IN 47635
 Telephone: 812 362 6000
www.clevelandcliffs.com