

MANSFIELD WORKS About Mansfield Works

Mansfield Works is located in north-central Ohio, approximately a one-hour drive south of Cleveland. The facility's stainless steel melting, casting and hot-rolling operations are housed in more than 1.6 million square feet of manufacturing space. Mansfield's facility features a thin slab caster that uses an advanced technology production system to meet exact customer specifications

Facility Facts **Plant Leadership** Thomas Hypes **Union Leadership** Steve Ackerman **Employees** 395 Acreage 548 Capacity More than 600,000 net tons of raw steel annually **Products** Semi-finished hot bands, high chrome ferritic and martensitic stainless steels, offering a wide range of corrosion and oxidation resistance, strength and hardness, as well as fabricating and welding benefits Markets Served Automotive and appliance stainless **Principal Production** Melt shop with two electric arc furnaces (EAF), argon-oxygen decarburization (AOD) **Facilities** unit, ladle metallurgical facility, thin-slab continuous caster, walking beam slab furnace and six-stand hot-rolling mill. Certifications IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate. The plant is also a recipient of several customer quality and service awards.

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

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913 Bowman Street Mansfield, OH 44903 Telephone: 419.755.3011 www.clevelandcliffs.com