

October 25, 2011



Cummins Reports Strong Third Quarter Results

- **Sales increase 36 percent while EBIT grew by 43 percent**
- **Company on track for full year sales and earnings records despite global macro-economic conditions**

COLUMBUS, Ind.--(BUSINESS WIRE)-- Cummins Inc. (NYSE: CMI) today reported strong sales and earnings for the third quarter. Year-over-year growth was driven by global mining and oil & gas markets, on-highway markets in North America and Brazil, and construction demand in Asia.

Third quarter sales were \$4.6 billion, up 36 percent from the same period last year. All segments delivered double-digit growth over the prior year.

Earnings before interest and taxes (EBIT) were \$640 million, or 13.8 percent of sales, compared to \$449 million, or 13.2 percent of sales, in the same period in 2010.

Net income attributable to Cummins Inc. in the third quarter was \$452 million, an increase of 60 percent from a year ago, or \$2.35 per diluted share. This compares to \$283 million or \$1.44 per diluted share a year ago.

"We delivered strong performance in the third quarter and 2011 will be a record year for the company," said Tom Linebarger, President and Chief Operating Officer. "Many of our key markets continue to show strong growth, for example, mining, oil & gas, and North American on-highway markets. However, as discussed at our recent investor conference, there is some uncertainty around the macro-economic environment. Government actions to reduce inflation in India and China have resulted in softer near-term demand than we previously expected. This, along with the recent strengthening of the US Dollar, has caused us to slightly soften full year revenue guidance to a range of \$17.5 to \$18 billion, which would represent an increase of over \$4 billion or over 30 percent compared to 2010".

The Company now expects to deliver record profits of between 14 and 14.5 percent EBIT, compared to 12.5 percent in 2010. This guidance excludes gains from the sale of the exhaust and light-duty filtration businesses.

"Cummins is having its best year ever," said Tim Solso, Chairman and Chief Executive

Officer. “Achieving more than 30 percent revenue growth and record profitability this year, despite all the uncertainty in the world, says a lot about the performance culture at the Company. Cummins has the best technology in the industry, a very strong and experienced leadership team and great global partners. I am very confident in the Company’s future.”

Engine segment sales of \$2.96 billion were up 43 percent compared to the same quarter a year ago. This increase was driven by on-highway markets in North America and Latin America, strong worldwide oil & gas, mining and construction activity. Engine segment EBIT was \$349 million, or 11.8 percent of sales.

Power Generation segment had sales of \$874 million, a year-over-year increase of 10 percent. Improvements in China, North America, Europe and the Middle East offset weaker demand in India. Power Generation segment EBIT was \$92 million or 10.5 percent of sales.

Components segment sales of \$1.02 billion were up 32 percent year-over-year. All businesses experienced strong growth driven primarily by higher demand in on-highway markets in the US and Europe. Components segment EBIT was \$113 million, or 11.1 percent of sales.

Distribution segment sales were \$783 million, an increase of 37 percent from the third quarter last year. Growth over the prior year was driven by oil & gas markets in North America, power generation demand in Asia, and industrial demand ahead of the Tier 4 emission change in North America and Europe. Distribution segment EBIT was \$104 million, or 13.3 percent of sales.

Other third quarter highlights:

- Cummins repurchased 1.9 million shares at a cost of \$173 million.
- Company increased its dividend 52 percent effective in July.
- S&P increased Cummins’ credit rating to ‘A’. This follows an upgrade by Fitch Ratings in June.

Third quarter details (all comparisons to the same period in 2010)

Engine Segment

- Sales - \$2.96 billion, up 43 percent
- Segment EBIT - \$349 million, or 11.8 percent of sales, compared to \$223 million or 10.8 percent of sales
- Growth driven by on-highway markets in North America and Latin America, strong worldwide oil & gas and mining activity, and industrial engines in North America and Europe

Power Generation

- Sales - \$874 million, up 10 percent
- Segment EBIT - \$92 million or 10.5 percent of sales, compared to \$97 million or 12.3 percent

- Growth driven by China, North America, and Europe was partially offset by weaker demand in India and Latin America.

Components

- Sales - \$1.02 billion, up 32 percent
- EBIT - \$113 million, or 11.1 percent of sales, compared to \$63 million or 8.2 percent of sales
- Growth driven primarily by higher demand in on-highway markets in the United States and stronger growth in the emerging markets

Distribution

- Sales - \$783 million, up 37 percent
- EBIT - \$104 million or 13.3 percent of sales, compared to \$74 million or 12.9 percent of sales
- Growth was driven by oil and gas markets in North America, power generation demand in Asia, and industrial demand ahead of the Tier 4 emission change in North America and Europe

Presentation of Non-GAAP Financial Information

EBIT is a non-GAAP measure used in this release, and is defined and reconciled to what management believes to be the most comparable GAAP measure in a schedule attached to this release. Cummins presents this information as it believes it is useful to understanding the Company's operating performance, and because EBIT is a measure used internally to assess the performance of the operating units.

Webcast information

Cummins management will host a teleconference to discuss these results today at 10 a.m. EST. This teleconference will be webcast and available on the Investor Relations section of the Cummins website at www.cummins.com. Participants wishing to view the visuals available with the audio are encouraged to sign-in a few minutes prior to the start of the teleconference.

About Cummins

Cummins Inc., a global power leader, is a corporation of complementary business units that design, manufacture, distribute and service engines and related technologies, including fuel systems, controls, air handling, filtration, emission solutions and electrical power generation systems. Headquartered in Columbus, Indiana, (USA) Cummins employs approximately 40,000 people worldwide and serves customers in approximately 190 countries and territories through a network of more than 600 company-owned and independent distributor locations and approximately 6,000 dealer locations. Cummins earned \$1.0 billion on sales of \$13.2 billion in 2010. Press releases can be found on the Web at www.cummins.com.

Forward-looking disclosure statement

Information provided in this release that is not purely historical are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995, including statements regarding our forecasts, expectations, hopes, beliefs and intentions on strategies regarding the future. Our actual future results could differ materially from those projected in such forward-looking statements because of a number of factors, including, but not limited to: the adoption and implementation of global emission standards; the price and availability of energy; the pace of infrastructure development; increasing global competition among our customers; general economic, business and financing conditions; governmental action; changes in our customers' business strategies; competitor pricing activity; expense volatility; labor relations; and other risks detailed from time to time in our Securities and Exchange Commission filings, including particularly in the Risk Factors section of our 2010 Annual Report on Form 10-K. Shareholders, potential investors and other readers are urged to consider these factors carefully in evaluating the forward-looking statements and are cautioned not to place undue reliance on such forward-looking statements. The forward-looking statements made herein are made only as of the date of this press release and we undertake no obligation to publicly update any forward-looking statements, whether as a result of new information, future events or otherwise. More detailed information about factors that may affect our performance may be found in our filings with the Securities and Exchange Commission, which are available at <http://www.sec.gov> or at <http://www.cummins.com> in the Investor Relations section of our website.

CUMMINS INC. AND SUBSIDIARIES
CONDENSED CONSOLIDATED STATEMENTS OF INCOME
(Unaudited) (a)

	Three months ended		
	September 25, 2011	June 26, 2011	September 26, 2010
In millions, except per share amounts			
NET SALES	\$ 4,626	\$ 4,641	\$ 3,401
Cost of sales	3,438	3,438	2,571
GROSS MARGIN	1,188	1,203	830
OPERATING EXPENSES AND INCOME			
Selling, general and administrative expenses	489	463	375
Research, development and engineering expenses	164	157	103
Equity, royalty and interest income from investees (Note 1)	102	117	88
Gain on sale of business (Note 2)	-	68	-
Other operating (expense) income, net	2	-	(5)
OPERATING INCOME	639	768	435
Interest income	9	10	6
Interest expense	11	13	11
Other income (expense), net	(8)	(3)	8
INCOME BEFORE INCOME TAXES	629	762	438
Income tax expense (Note 3)	157	225	129
CONSOLIDATED NET INCOME	472	537	309
Less: Net income attributable to noncontrolling interests	20	32	26
NET INCOME ATTRIBUTABLE TO CUMMINS INC.	\$ 452	\$ 505	\$ 283
EARNINGS PER COMMON SHARE ATTRIBUTABLE TO CUMMINS INC.			
Basic	\$ 2.35	\$ 2.61	\$ 1.45
Diluted	\$ 2.35	\$ 2.60	\$ 1.44
WEIGHTED AVERAGE SHARES OUTSTANDING			
Basic	192.1	193.8	195.8
Diluted	192.7	194.4	196.3
CASH DIVIDENDS DECLARED PER COMMON SHARE	\$ 0.40	\$0.2625	\$ 0.2625

(a) Prepared on an unaudited basis in accordance with accounting principles generally accepted in the United States of America (GAAP).

CUMMINS INC. AND SUBSIDIARIES
CONDENSED CONSOLIDATED STATEMENTS OF INCOME
(Unaudited) (a)

In millions, except per share amounts	Nine months ended	
	September 25, 2011	September 26, 2010
NET SALES	\$ 13,127	\$ 9,087
Cost of sales	9,779	6,903
GROSS MARGIN	3,348	2,184
OPERATING EXPENSES AND INCOME		
Selling, general and administrative expenses	1,341	1,064
Research, development and engineering expenses	450	291
Equity, royalty and interest income from investees (Note 1)	315	261
Gain on sale of business (Note 2)	68	-
Other operating (expense) income, net	(4)	(13)
OPERATING INCOME	1,936	1,077
Interest income	25	14
Interest expense	34	29
Other income (expense), net	(14)	25
INCOME BEFORE INCOME TAXES	1,913	1,087
Income tax expense (Note 3)	539	338
CONSOLIDATED NET INCOME	1,374	749
Less: Net income attributable to noncontrolling interests	74	71
NET INCOME ATTRIBUTABLE TO CUMMINS INC.	\$ 1,300	\$ 678
EARNINGS PER COMMON SHARE ATTRIBUTABLE TO CUMMINS INC.		
Basic	\$ 6.71	\$ 3.44
Diluted	\$ 6.69	\$ 3.43
WEIGHTED AVERAGE SHARES OUTSTANDING		
Basic	193.8	197.0
Diluted	194.4	197.4
CASH DIVIDENDS DECLARED PER COMMON SHARE	\$ 0.925	\$ 0.6125

(a) Prepared on an unaudited basis in accordance with accounting principles generally accepted in the United States of America (GAAP).

CUMMINS INC. AND SUBSIDIARIES
CONDENSED CONSOLIDATED BALANCE SHEETS
(Unaudited) (a)

In millions, except par value	September 25, 2011	December 31, 2010
ASSETS		
Current assets		
Cash and cash equivalents	\$ 1,165	\$ 1,023
Marketable securities	273	339
Total cash, cash equivalents and marketable securities	1,438	1,362
Accounts and notes receivable, net	2,666	2,243
Inventories	2,295	1,977
Deferred income taxes	277	314
Prepaid expenses and other current assets	350	393
Total current assets	7,026	6,289
Long-term assets		
Property, plant and equipment	5,131	4,927
Accumulated depreciation	(2,963)	(2,886)
Property, plant and equipment, net	2,168	2,041
Investments and advances related to equity method investees	830	734
Goodwill	346	367
Other intangible assets, net	215	222
Deferred income taxes	125	203
Other assets	628	546
Total assets	\$ 11,338	\$ 10,402
LIABILITIES		
Current liabilities		
Loans payable	\$ 48	\$ 82
Accounts payable (principally trade)	1,659	1,362
Current portion of accrued product warranty	417	421
Accrued compensation, benefits and retirement costs	481	468
Deferred revenue	208	182
Taxes payable (including taxes on income)	251	202
Other accrued expenses	678	543
Total current liabilities	3,742	3,260
Long-term liabilities		
Long-term debt	665	709
Pensions	75	195
Postretirement benefits other than pensions	446	439
Other liabilities and deferred revenue	866	803
Total liabilities	5,794	5,406
EQUITY		
Cummins Inc. shareholders' equity		
Common stock, \$2.50 par value, 500 shares authorized, 222.2 and 221.8 shares issued	1,982	1,934
Retained earnings	5,567	4,445
Treasury stock, at cost, 29.3 and 24.0 shares	(1,505)	(964)
Common stock held by employee benefits trust, at cost, 1.9 and 2.1 shares	(22)	(25)
Accumulated other comprehensive loss		
Defined benefit postretirement plans	(606)	(646)
Other	(205)	(74)
Total accumulated other comprehensive loss	(811)	(720)
Total Cummins Inc. shareholders' equity	5,211	4,670
Noncontrolling interests	333	326
Total equity	5,544	4,996
Total liabilities and equity	\$ 11,338	\$ 10,402

(a) Prepared on an unaudited basis in accordance with accounting principles generally accepted in the United States of America (GAAP).

CUMMINS INC. AND SUBSIDIARIES
CONDENSED CONSOLIDATED STATEMENTS OF CASH FLOWS
(Unaudited) (a)

In millions	Nine months ended	
	September 25, 2011	September 26, 2010
CASH FLOWS FROM OPERATING ACTIVITIES		
Consolidated net income	\$ 1,374	\$ 749
Adjustments to reconcile consolidated net income to net cash provided by operating activities:		
Depreciation and amortization	243	239
Gain on sale of business (Note 2)	(68)	-
Gain on fair value adjustment for consolidated investee	-	(12)
Deferred income taxes	148	83
Equity in income of investees, net of dividends	7	(95)
Pension contributions in excess of expense	(71)	(114)
Excess tax benefits on stock based awards	(4)	(8)
Other post-retirement benefits payments in excess of expense	(10)	(22)
Stock-based compensation expense	28	17
Translation and hedging activities	(14)	10
Changes in current assets and liabilities, net of acquisitions and divestitures:		
Accounts and notes receivable	(469)	(198)
Inventories	(367)	(524)
Other current assets	(5)	(16)
Accounts payable	317	336
Accrued expenses	173	102
Changes in other liabilities and deferred revenue	93	97
Other, net	(7)	(25)
Net cash provided by operating activities	<u>1,368</u>	<u>619</u>
CASH FLOWS FROM INVESTING ACTIVITIES		
Capital expenditures	(377)	(170)
Investments in internal use software	(31)	(28)
Proceeds from disposals of property, plant and equipment	5	46
Investments in and advances to equity investees	(104)	(17)
Proceeds from sale of business, net of cash sold (Note 2)	111	-
Acquisition of businesses, net of cash acquired	-	(77)
Investments in marketable securities—acquisitions	(538)	(560)
Investments in marketable securities—liquidations	572	452
Purchases of other investments	-	(54)
Cash flows from derivatives not designated as hedges	4	2
Other, net	2	-
Net cash used in investing activities	<u>(356)</u>	<u>(406)</u>
CASH FLOWS FROM FINANCING ACTIVITIES		
Proceeds from borrowings	96	163
Payments on borrowings and capital lease obligations	(174)	(64)
Net borrowings under short-term credit agreements	(5)	(4)
Distributions to noncontrolling interests	(50)	(21)
Dividend payments on common stock	(178)	(120)
Proceeds from sale of common stock held by employee benefit trust	-	52
Repurchases of common stock	(546)	(241)
Excess tax benefits on stock-based awards	4	8
Other, net	13	17
Net cash used in financing activities	<u>(840)</u>	<u>(210)</u>
EFFECT OF EXCHANGE RATE CHANGES ON CASH AND CASH EQUIVALENTS	<u>(30)</u>	<u>4</u>
Net increase (decrease) in cash and cash equivalents	<u>142</u>	<u>7</u>
Cash and cash equivalents at beginning of year	1,023	930
CASH AND CASH EQUIVALENTS AT END OF PERIOD	<u>\$ 1,165</u>	<u>\$ 937</u>

(a) Prepared on an unaudited basis in accordance with accounting principles generally accepted in the United States of America (GAAP).

CUMMINS INC. AND SUBSIDIARIES
SEGMENT INFORMATION
(Unaudited)

	Power				Non-segment	
	Engine	Generation	Components	Distribution	Items ⁽¹⁾	Total
In millions						
Three months ended September 25, 2011						
External sales	\$ 2,539	\$ 604	\$ 704	\$ 779	\$ -	\$ 4,626
Intersegment sales	416	270	311	4	(1,001)	-
Total sales	2,955	874	1,015	783	(1,001)	4,626
Depreciation and amortization ⁽²⁾	46	11	19	6	-	82
Research, development and engineering expenses	103	14	46	1	-	164
Equity, royalty and interest income from investees	35	16	7	44	-	102
Interest income	5	2	1	1	-	9
Segment EBIT	349	92	113	104	(18)	640
Three months ended June 26, 2011						
External sales	\$ 2,476	\$ 649	\$ 741	\$ 775	\$ -	\$ 4,641
Intersegment sales	424	260	291	10	(985)	-
Total sales	2,900	909	1,032	785	(985)	4,641
Depreciation and amortization ⁽²⁾	44	11	18	5	-	78
Research, development and engineering expenses	102	12	43	-	-	157
Equity, royalty and interest income from investees	49	13	9	46	-	117
Interest income	6	3	1	-	-	10
Segment EBIT	377	105	120	106	67	775
Three months ended September 26, 2010						
External sales	\$ 1,727	\$ 564	\$ 540	\$ 570	\$ -	\$ 3,401
Intersegment sales	342	227	229	3	(801)	-
Total sales	2,069	791	769	573	(801)	3,401
Depreciation and amortization ⁽²⁾	42	10	20	5	-	77
Research, development and engineering expenses	65	8	30	-	-	103
Equity, royalty and interest income from investees	37	12	6	33	-	88
Interest income	3	2	-	1	-	6
Segment EBIT	223	97	63	74	(8)	449
Nine months ended September 25, 2011						
External sales	\$ 7,021	\$ 1,810	\$ 2,105	\$ 2,191	\$ -	\$ 13,127
Intersegment sales	1,225	768	866	19	(2,878)	-
Total sales	8,246	2,578	2,971	2,210	(2,878)	13,127
Depreciation and amortization ⁽²⁾	135	32	55	17	-	239
Research, development and engineering expenses	285	37	126	2	-	450
Equity, royalty and interest income from investees	126	37	24	128	-	315
Interest income	14	6	3	2	-	25
Segment EBIT	1,016	286	338	299	8	1,947
Nine months ended September 26, 2010						
External sales	\$ 4,495	\$ 1,460	\$ 1,515	\$ 1,617	\$ -	\$ 9,087
Intersegment sales	896	556	613	8	(2,073)	-
Total sales	5,391	2,016	2,128	1,625	(2,073)	9,087
Depreciation and amortization ⁽²⁾	125	31	61	19	-	236
Research, development and engineering expenses	187	23	81	-	-	291
Equity, royalty and interest income from investees	124	27	17	93	-	261
Interest income	7	4	1	2	-	14

Segment EBIT	553	207	195	215	(54)	1,116
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- (1) Includes intersegment sales and profit in inventory eliminations and unallocated corporate expenses. The three months ended June 26, 2011, and the nine months ended September 25, 2011, include a \$68 million gain (\$37 million after-tax) related to the sale of our exhaust business from the Components segment. The gain has been excluded from segment results as it was not considered by management in its evaluation of operating results for the three months ended June 26, 2011, and the nine months ended September 25, 2011. For the three and nine months ended September 26, 2010, unallocated corporate expenses included \$32 million of Brazil tax recoveries (\$21 million after-tax) and \$2 million in flood damage expenses. In the third quarter of 2010, it was determined that we overpaid a Brazilian revenue based tax during 2004-2008. Our 2010 results include a pre-tax recovery related to tax credits on imported products arising from this overpayment. The recovery has been excluded from segment results as it was not considered by management in its evaluation of operating results for the quarter. There were no other significant unallocated corporate expenses for the three and nine months ended September 25, 2011 and September 26, 2010.
- (2) Depreciation and amortization as shown on a segment basis excludes the amortization of debt discount that is included in the Condensed Consolidated Statements of Income as "Interest expense."

CUMMINS INC. AND SUBSIDIARIES
RECONCILIATION OF SEGMENT INFORMATION
(Unaudited)

A reconciliation of our segment information to the corresponding amounts in the *Condensed Consolidated Statements of Income* is shown in the table below:

In millions	Three months ended			Nine months ended	
	September 25, 2011	June 26, 2011	September 26, 2010	September 25, 2011	September 26, 2010
Segment EBIT	\$ 640	\$ 775	\$ 449	\$ 1,947	\$ 1,116
Less:					
Interest expense	11	13	11	34	29
Income before income taxes	\$ 629	\$ 762	\$ 438	\$ 1,913	\$ 1,087

CUMMINS INC. AND SUBSIDIARIES
SELECTED FOOTNOTE DATA
(Unaudited)

NOTE 1. EQUITY, ROYALTY AND INTEREST INCOME FROM INVESTEEES

Equity, royalty and interest income from investees included in our *Condensed Consolidated Statements of Income* for the interim reporting periods was as follows:

In millions	Three months ended			Nine months ended	
	September 25, 2011	June 26, 2011	September 26, 2010	September 25, 2011	September 26, 2010
Distribution Entities					
North American distributors	\$ 35	\$ 35	\$ 26	\$ 100	\$ 72
Komatsu Cummins Chile, Ltda	6	6	5	16	11
All other distributors	1	1	-	3	2
Manufacturing Entities					
Chongqing Cummins Engine Company, Ltd.	20	19	12	51	35
Dongfeng Cummins Engine Company, Ltd.	15	26	24	64	76
Shanghai Fleetguard Filter Co., Ltd.	4	4	3	12	9
Cummins Westport, Inc.	4	3	2	8	7
Tata Cummins, Ltd.	2	3	4	9	11
Valvoline Cummins, Ltd.	2	2	2	6	7
Komatsu manufacturing alliances	-	(1)	2	1	7
Beijing Foton Cummins Engine Co., Ltd.	(2)	(1)	(6)	(5)	(12)
All other manufacturers	7	6	7	19	14
Cummins share of net income	94	103	81	284	239
Royalty and interest income	8	14	7	31	22
Equity, royalty and interest income from investees	\$ 102	\$ 117	\$ 88	\$ 315	\$ 261

NOTE 2. SALE OF EXHAUST BUSINESS

In January 2011, we reached an agreement to sell certain assets and liabilities of our exhaust business which manufactures exhaust products and select components for emission systems for a variety of applications not core to our other product offerings. The transaction closed in the second quarter of 2011. This business was historically included in our Components segment. The sales price was \$123 million. We recognized a pre-tax gain on the sale of \$68 million, which included an allocation of goodwill of \$19 million. The transaction had a working capital adjustment mechanism that was determined in the third quarter. There was not a significant change to the measurement of the gain. The gain was excluded from segment results as it was not considered by management in its evaluation of operating results for the nine months ended September 25, 2011.

Sales for this business were \$171 million, \$126 million and \$169 million in 2010, 2009 and 2008, respectively. Income before income taxes for this business was approximately \$22 million, \$11 million and \$19 million in 2010, 2009 and 2008, respectively.

We will enter into supply and other agreements with the operations that will represent ongoing involvement and as such, the results of these operations will not be presented as discontinued operations.

NOTE 3. INCOME TAXES

Our effective tax rate for the year is expected to approximate 29.5 percent, absent any discrete period activity. Our tax rate is generally less than the 35 percent U.S. income tax rate primarily due to lower income tax rates on foreign income and research tax credits. The tax rates for the three and nine month periods ended September 25, 2011, were 25.0 percent and 28.2 percent, respectively. The tax rate for the third quarter includes discrete items that total a benefit of \$29 million (or \$0.15 per share) related primarily to amended tax returns for prior periods. The tax rate for the nine months ended September 25, 2011, includes total discrete tax benefits of \$25 million.

Our effective tax rates for the comparable prior year periods were 29.5 percent and 31.1 percent, respectively. In July 2010, the U.K. passed legislation which reduced our U.K. tax rate from 28 percent to 27 percent in 2011. We had an additional charge to our third quarter tax provision of approximately \$2 million to reduce the value of our U.K. deferred tax assets. The tax rate for the nine month period included a discrete income tax charge of \$7 million related to the enactment of the "Patient Protection and Affordable Care Act." The lower rate in 2011 compared to 2010 is a result of the geographic mix of earnings.

CUMMINS INC. AND SUBSIDIARIES
FINANCIAL MEASURES THAT SUPPLEMENT GAAP
(Unaudited)

Earnings before interest, taxes and noncontrolling interests

We define EBIT as earnings before interest expense, income tax expense and noncontrolling interests in income of consolidated subsidiaries (EBIT). We use EBIT to assess and measure the performance of our operating segments and also as a component in measuring our variable compensation programs. Below is a reconciliation of EBIT, a non-GAAP financial measure, to "Net income attributable to Cummins Inc.," for each of the applicable periods:

In millions	Three months ended			Nine months ended	
	September 25, 2011	June 26, 2011	September 26, 2010	September 25, 2011	September 26, 2010
Earnings before interest expense, income taxes and gain on sale of business	\$ 640	\$ 707	\$ 449	\$ 1,879	\$ 1,116
<i>Earnings before interest expense, income taxes and gain on sale of business as a percentage of net sales</i>	13.8%	15.2%	13.2%	14.3%	12.3%
Add:					
Gain on sale of business	-	68	-	68	-
Earnings before interest expense and income taxes	640	775	449	1,947	1,116
<i>EBIT as a percentage of net sales</i>	13.8%	16.7%	13.2%	14.8%	12.3%
Less:					
Interest expense	11	13	11	34	29
Income tax expense	157	225	129	539	338
Consolidated net income	472	537	309	1,374	749
Less:					
Net income attributable to noncontrolling interests	20	32	26	74	71
Net income attributable to Cummins Inc.	\$ 452	\$ 505	\$ 283	\$ 1,300	\$ 678
<i>Net income attributable to Cummins Inc. as a percentage of net sales</i>	9.8%	10.9%	8.3%	9.9%	7.5%

Net income and diluted earnings per share (EPS) attributable to Cummins Inc. excluding gain on sale of business and discrete income tax items

We believe this is a useful measure of our operating performance for the periods presented as it illustrates our underlying operating performance and trends without regard to discrete income tax items and the gain related to the sale of our exhaust business. This measure is not in accordance with, or an alternative for, accounting principles generally accepted in the United States of America and may not be consistent with measures used by other companies. It should be considered supplemental data. The following table reconciles net income attributable to Cummins Inc. excluding gain on sale of business and discrete income tax items to "Net income attributable to Cummins Inc." for the three and nine month periods ended September 25, 2011.

In millions

Net income attributable to Cummins Inc. excluding discrete income tax items and the gain on sale of business

Add:

Third quarter discrete income tax items

Gain on sale of business⁽¹⁾

Net income attributable to Cummins Inc.

Three months ended		Nine months ended	
September 25, 2011		September 25, 2011	
Net Income	Diluted EPS	Net Income	Diluted EPS
\$ 423	\$ 2.20	\$ 1,234	\$ 6.35
29	0.15	29	0.15
-	-	37	0.19
<u>\$ 452</u>	<u>\$ 2.35</u>	<u>\$ 1,300</u>	<u>\$ 6.69</u>

(1) The gain has been excluded from operating results as it was not considered by management in its evaluation of performance for the nine months ended September 25, 2011.

CUMMINS INC. AND SUBSIDIARIES
BUSINESS UNIT SALES DATA
(Unaudited)

Engine segment net sales by market

2011

In millions	Q1	Q2	Q3	Q4	YTD
Heavy-duty truck	\$ 485	\$ 693	\$ 748	\$ -	\$1,926
Medium-duty truck and bus	474	608	640	-	1,722
Light-duty auto and RV	296	310	271	-	877
Industrial	855	988	977	-	2,820
Stationary power	281	301	319	-	901
Total sales	<u>\$2,391</u>	<u>\$2,900</u>	<u>\$2,955</u>	<u>\$ -</u>	<u>\$8,246</u>

2010

In millions	Q1	Q2	Q3	Q4	YTD
Heavy-duty truck	\$ 252	\$ 340	\$ 395	\$ 516	\$1,503
Medium-duty bus and truck	217	352	430	436	1,435
Light-duty auto and RV	207	296	239	280	1,022
Industrial	577	656	700	956	2,889
Stationary power	170	255	305	309	1,039
Total sales	<u>\$1,423</u>	<u>\$1,899</u>	<u>\$2,069</u>	<u>\$2,497</u>	<u>\$7,888</u>

Unit shipments by engine classification (including unit shipments to Power Generation)

2011

Units	Q1	Q2	Q3	Q4	YTD
Midrange	109,400	131,300	130,600	-	371,300
Heavy-duty	20,000	29,900	31,100	-	81,000
High-horsepower	4,900	5,700	5,600	-	16,200
Total units	<u>134,300</u>	<u>166,900</u>	<u>167,300</u>	<u>-</u>	<u>468,500</u>

2010

Units	Q1	Q2	Q3	Q4	YTD
Mid-range	69,100	90,500	93,500	115,800	368,900
Heavy-duty	8,700	14,500	15,200	22,800	61,200
High horsepower	3,400	4,800	4,900	5,400	18,500
Total units	<u>81,200</u>	<u>109,800</u>	<u>113,600</u>	<u>144,000</u>	<u>448,600</u>

Power generation segment sales by business

2011

In millions	Q1	Q2	Q3	Q4	YTD
Commercial products	\$505	\$568	\$579	\$ -	\$1,652
Generator technologies	153	190	166	-	509
Consumer	50	53	48	-	151
Commercial projects	55	58	46	-	159
Power electronics	32	40	35	-	107
Total sales	<u>\$795</u>	<u>\$909</u>	<u>\$874</u>	<u>\$ -</u>	<u>\$2,578</u>

2010

In millions	Q1	Q2	Q3	Q4	YTD
Commercial products	\$307	\$436	\$519	\$569	\$1,831
Generator technologies	107	135	140	167	549
Commercial projects	33	57	49	83	222
Consumer	43	49	49	45	186
Power electronics	27	31	34	39	131
Total sales	<u>\$517</u>	<u>\$708</u>	<u>\$791</u>	<u>\$903</u>	<u>\$2,919</u>

CUMMINS INC. AND SUBSIDIARIES
BUSINESS UNIT SALES DATA
(Unaudited)

Component segment sales by business

2011

In millions	Q1	Q2	Q3	Q4	YTD
Turbo technologies	\$297	\$ 314	\$ 298	\$ -	\$ 909
Emission solutions	273	311	306	-	890
Filtration	255	287	288	-	830
Fuel systems	99	120	123	-	342
Total sales	<u>\$924</u>	<u>\$1,032</u>	<u>\$1,015</u>	<u>\$ -</u>	<u>\$2,971</u>

2010

In millions	Q1	Q2	Q3	Q4	YTD
Turbo technologies	\$200	\$ 226	\$ 239	\$283	\$ 948
Emission solutions	137	170	192	251	750
Filtration	228	250	248	285	1,011
Fuel systems	65	83	90	99	337
Total sales	<u>\$630</u>	<u>\$ 729</u>	<u>\$ 769</u>	<u>\$918</u>	<u>\$3,046</u>

Distribution segment sales by product

2011

In millions	Q1	Q2	Q3	Q4	YTD
Parts and filtration	\$235	\$271	\$283	\$ -	\$ 789
Power generation	145	195	191	-	531
Engines	140	186	171	-	497
Service	122	133	138	-	393
Total sales	<u>\$642</u>	<u>\$785</u>	<u>\$783</u>	<u>\$ -</u>	<u>\$2,210</u>

2010

In millions	Q1	Q2	Q3	Q4	YTD
Parts and filtration	\$193	\$221	\$220	\$248	\$ 882
Power generation	99	135	125	157	516
Engines	83	109	112	162	466
Service	101	111	116	132	460
Total sales	<u>\$476</u>	<u>\$576</u>	<u>\$573</u>	<u>\$699</u>	<u>\$2,324</u>

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Source: Cummins Inc.