

## MIDDLETOWN WORKS FACT SHEET

Middletown Works is located in Southwest Ohio, midway between Cincinnati and Dayton. The facility is an integrated steel operation with carbon steel melting, casting, hot- and cold-rolling and finishing operations. Middletown Works' hot strip mill is equipped with pair-cross rolling technology for improved shape and crown control.

### Facility Facts

|                                        |                                                                                                                                                                                                                                                                                                                                                                                                      |
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| <b>Plant Leadership</b>                | David Reinhold                                                                                                                                                                                                                                                                                                                                                                                       |
| <b>Union Leadership</b>                | Shawn Coffey, International Association of Machinists and Aerospace Workers (IAM)                                                                                                                                                                                                                                                                                                                    |
| <b>Products</b>                        | Hot-rolled and cold-rolled carbon steels, electrogalvanized steels, hot-dip galvanized products and aluminized carbon and stainless steel sheets                                                                                                                                                                                                                                                     |
| <b>Markets Served</b>                  | Automotive, appliance, heating, ventilation, air conditioning, culvert and distribution                                                                                                                                                                                                                                                                                                              |
| <b>Principal Production Facilities</b> | Blast furnace, basic oxygen furnaces, composition adjustment by sealed argon bubbling – oxygen blowing (CAS – O.B.) unit process, RH vacuum degasser, dual-strand slab caster, hot strip mill, pickling lines, five-stand cold mill, electro-galvanizing line, hot-dip carbon and stainless aluminizing line, hot-dip galvanizing line, box annealing furnaces, temper mills and open coil annealing |
| <b>Certifications</b>                  | IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate, and ISO 17025:2017 A2LA Certificate.                                                                                                                                                                                                                                                                             |

### About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. Cleveland-Cliffs is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### Cleveland-Cliffs Middletown Works

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