

August 20, 2018



# **Velo3D Releases End-to-End Metal Additive Manufacturing Solution That Innovates Part Designs for Volume Manufacturing**

CAMPBELL, Calif., Aug. 20, 2018 (GLOBE NEWSWIRE) -- [Velo3D](#) today announced the general release of its end-to-end metal additive manufacturing (AM) solution comprised of the Sapphire™ system, Flow™ print preparation software, and Intelligent Fusion™ technology. Together, the solution solves some of the most difficult AM challenges including product design limitations, part-to-part consistency, process control and cost-effective manufacturing.



This stator ring and shrouded impeller were 3D printed without internal supports



The Velo3D Sapphire System is a 3D metal printer build for high volume manufacturing.

“Additive manufacturing has the potential to be revolutionary,” said Ashley Nichols, general manager at 3D Material Technologies (3DMT), a leading metal additive manufacturing services bureau. “Systems are getting bigger, but not delivering on the promises of metal additive manufacturing. Through a collaborative partnership, 3DMT and Velo3D are unlocking new applications, pushing the envelope of what is currently considered possible. We look forward to continued success, and to delivering on the promises of the potential of metal additive manufacturing.”

### **Sapphire System**

The Sapphire system is a laser powder bed metal additive 3D printing system designed for high volume manufacturing. Sapphire is capable of building complex geometries including

designs with overhangs that are less than five degrees and large inner diameters without supports – something previously unheard of in the AM industry. To deliver superior part-to-part consistency, Sapphire’s integrated in-situ process metrology enables first-of-its-kind closed loop melt pool control. To maximize productivity, the Sapphire system contains a module that enables automated change-over with offline unpacking.

### **Flow Print Preparation Software**

Flow print preparation software includes support generation, process selection, slicing and simulation of complex part designs to validate execution feasibility before the build.

Geometrical feature-driven processing enables low angles below 5 degrees. In addition, deformation correction technology enables the user to produce parts without the need for iterations, achieving a first print success rate of up to 90 percent. Flow minimizes the need for supports, reducing typical support volume by 3-5 times, which removes or reduces the laborious post processing necessary with conventional approaches.

### **Intelligent Fusion Technology**

Enabling an end-to-end integrated workflow, Intelligent Fusion is the technology that powers Flow software and the Sapphire system. Intelligent Fusion optimizes the AM process by combining thermal process simulation, print prediction, and closed-loop control during print execution.

“Four years ago, we set out with the bold vision of creating technology that could manufacture parts with any geometry to take additive manufacturing mainstream,” said Benny Buller, founder and CEO of Velo3D. “Our approach relies on creating deep insights in physics fundamentals, enabled by research, characterizing and understanding of core mechanisms, developing intelligent process control through software simulation and in-situ metrology. Today, Velo3D is working with some of the top OEMs and service bureaus creating parts that were once considered impossible.”

Velo3D systems are currently used by original equipment manufacturers (OEMs) and manufacturing service providers.

### **About Velo3D**

Velo3D develops and markets end-to-end solutions for metal additive manufacturing, including metal printing systems, physical simulation-based print preparation software, and an adaptive manufacturing process. Velo3D solutions accelerate innovation by enabling system developers to design the most imaginative parts, and manufacture cost-effective solutions, eliminating the constraints of traditional manufacturing technologies. Learn more at [www.velo3d.com](http://www.velo3d.com).

Photos accompanying this announcement are available at:

<https://www.globenewswire.com/NewsRoom/AttachmentNg/0c895ea9-e7c9-4d64-ae47-1bab306823d5>

<https://www.globenewswire.com/NewsRoom/AttachmentNg/7c8ec7f8-ceb8-4977-ad25-277160dc94ad>

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Source: Velo3D, Inc.