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MakerBot Launches METHOD X, Brings Real ABS 3D Printing to Manufacturing

METHOD X amplifies accessible 3D printing with real ABS, a 100°C build chamber, and SR-30 supports designed for end-use parts and manufacturing tools;

Powered by Stratasys, METHOD X provides dimensional accuracy, precision, and reliability at a fraction of industrial 3D printing costs

BROOKLYN, N.Y.--(BUSINESS WIRE)-- [MakerBot](#), a global leader in 3D printing, announces the launch of [METHOD X](#), a manufacturing workstation engineered to challenge traditional manufacturing with real ABS (acrylonitrile butadiene styrene) material, a 100°C chamber, and Stratasys SR-30 soluble supports to deliver exceptional dimensional accuracy and precision for complex, durable parts. METHOD X is capable of printing real ABS that can withstand up to 15°C higher temperatures, is up to 26% more rigid, and up to 12% stronger than modified ABS formulations used on desktop 3D printer competitors.¹ Real ABS parts printed on METHOD X have no warping or cracking that typically occurs when printing modified ABS on desktop platforms without heated chambers.

This press release features multimedia. View the full release here:
<https://www.businesswire.com/news/home/20190801005513/en/>



METHOD X (Photo: Business Wire)

Desktop 3D printer manufacturers attempt to get around part deformation that occurs, due to the high shrinkage rate of the material, by using a heated build plate in combination with altered ABS formulations that are easier to print but compromise thermal and mechanical properties. MakerBot Precision ABS has a

heat deflection temperature of up to 15°C higher than competitors' ABS, which are modified to make material printable without a heated chamber. With METHOD X, the 100°C Circulating Heated Chamber significantly reduces part deformation while increasing part durability and surface finish.

The MakerBot METHOD X combines industry expertise and technologies from Stratasys® (Nasdaq: SSYS)—the worldwide leader in industrial 3D printing—with MakerBot’s accessibility and ease of use to provide professionals with an industrial 3D printer at a disruptive price point.

MakerBot ABS for METHOD has excellent thermal and mechanical properties similar to ABS materials used for injection molding applications—making it ideal for a wide range of applications, including end-use parts, manufacturing tools, and functional prototypes. A 100°C Circulating Heated Chamber provides a stable print environment for superior Z-layer bonding—resulting in high-strength parts with superior surface finish. With the MakerBot METHOD X, engineers can design, test, and produce models and custom end-use parts with durable, production-grade ABS for their manufacturing needs.

Also new is the availability of Stratasys SR-30 material for easy and fast support removal. METHOD X is the only 3D printer in its price class that uses SR-30—enabling unlimited design freedom and the ability to print unrestricted geometries, such as large overhangs, cavities, and shelled parts. The combination of SR-30 and MakerBot ABS is designed to provide outstanding surface finish and print precision.

“When we initially launched METHOD, we broke the price-to-performance barrier by delivering a 3D printer that was designed to bridge the technology gap between industrial and desktop 3D printers. This made industrial 3D printing accessible to professionals for the first time. Since then, we have shipped hundreds of printers and received positive feedback from a number of our customers on the precision and reliability of the machine,” said Nadav Goshen, CEO, MakerBot. “With METHOD X, we are taking a step further to revolutionize manufacturing. METHOD X was created for engineers who need true ABS for production-ready parts that are dimensionally-accurate with no geometric restrictions. METHOD X delivers industrial-level 3D printing without compromising on ABS material properties and automation in a new price category.”

Engineered as an automated, tinker-free industrial 3D printing system, METHOD X includes industrial features such as Dry-Sealed Material Bays, Dual Performance Extruders, Soluble Supports, and an Ultra-Rigid Metal Frame. METHOD X’s automation and industrial technologies create a controlled printing environment so professionals can design, test, and iterate faster. The lengthened thermal core in the performance extruders are up to 50% longer than a standard hot end to enable faster extrusion, resulting in up to 2X faster print speeds than desktop 3D printers.²

These key technologies—combined with MakerBot ABS for METHOD—are designed to help engineers achieve dimensionally-accurate, production-grade parts at a significantly lower cost than traditional manufacturing processes. Engineers can print repeatable and consistent parts, such as jigs, fixtures, and end-effectors, with a measurable dimensional accuracy of $\pm 0.2\text{mm}$ ($\pm 0.007\text{in}$).³

METHOD X can be used with MakerBot’s lines of Precision and Specialty Materials, including MakerBot PLA, MakerBot TOUGH, MakerBot PETG, MakerBot PVA, MakerBot ABS, and SR-30, with more to come.

MakerBot METHOD X’s automated and advanced features provide users with a seamless workflow to help them optimize their design and production processes. The MakerBot

METHOD X is one of the most intelligent 3D printers on the market, with 21 onboard sensors that help users monitor, enhance, and print their projects, including RFID chips, temperature sensing, humidity control, material detection, and more. The METHOD platform provides a seamless CAD to part workflow, with Solidworks, Autodesk Fusion 360 and Inventor plug-ins and support for over 30 types of CAD files, helping users turn their CAD files to parts quicker.

The METHOD platform has been tested by MakerBot for over 300,000 hours of system reliability, subsystem, and print quality testing.⁴

Shipping of METHOD X is expected to begin at the end of August 2019. To learn more about the MakerBot METHOD X, visit makerbot.com/method.

About MakerBot

[MakerBot](http://makerbot.com), a subsidiary of Stratasys Ltd. (Nasdaq: SSYS), is a global leader in the 3D printing industry. The company helps create the innovators of today and the businesses and learning institutions of the future. Founded in 2009 in Brooklyn, NY, MakerBot strives to redefine the standards for 3D printing for reliability, accessibility, precision, and ease-of-use. Through this dedication, MakerBot has one of the largest install bases in the industry and also runs Thingiverse, the largest 3D printing community in the world.

We believe there's an innovator in everyone, so we make the 3D printing tools that make your ideas matter. Discover innovation with MakerBot 3D printing.

To learn more about MakerBot, visit makerbot.com.

Note Regarding Forward-Looking Statement

The statements in this press release relating to Stratasys' and/or MakerBot's beliefs regarding the benefits consumers will experience from the MakerBot METHOD X and its features and Stratasys' and MakerBot's expectations on timing of shipping the MakerBot METHOD X are forward-looking statements reflecting management's current expectations and beliefs. These forward-looking statements are based on current information that is, by its nature, subject to rapid and even abrupt change. Due to risks and uncertainties associated with Stratasys' and MakerBot's businesses, actual results could differ materially from those projected or implied by these forward-looking statements. These risks and uncertainties include, but are not limited to: the risk that consumers will not perceive the benefits of the MakerBot METHOD X and its features to be the same as Stratasys and MakerBot do; the risk that unforeseen technical difficulties will delay the shipping of the MakerBot METHOD X; and other risk factors set forth under the caption "Risk Factors" in Stratasys' most recent Annual Report on Form 20-F, filed with the Securities and Exchange Commission (SEC) on March 7, 2019. Stratasys (or MakerBot) is under no obligation (and expressly disclaims any obligation) to update or alter its forward-looking statements, whether as a result of new information, future events or otherwise, except as otherwise required by the rules and regulations of the SEC.

¹ *Based on internal testing of injection molded specimens of METHOD X ABS compared to ABS from a leading desktop 3D printer competitor. Tensile strength testing was performed according to ASTM D638 and HDT B testing according to ASTM D648.*

² Compared to popular desktop 3D printers when using the same layer height and infill density settings. Speed advantage dependent upon object geometry and material.

³ 0.2 mm or ± 0.002 mm per mm of travel (whichever is greater). Based on internal testing of selected geometries.

⁴ Combined total test hours of METHOD and METHOD X (full system and subsystem testing) expected to be completed around shipping of METHOD X.

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