

CLEVELAND-CLIFFS TUBULAR COMPONENTS: COLUMBUS



About Columbus

This tubular facility is perfectly located to serve the automotive, truck and aftermarket exhaust industries. The plant is located in central Indiana, minutes from Interstate 65 and only one hour south of Indianapolis. It's quick changeover High Frequency Electric Resistance Welded (ERW) tube mills provide the customers we serve the flexibility and fastest service in the industry. The plant has four high-speed cold saw recut machines with the capability to ship a wide range of cut-to-length tubes. The plant primarily produces austenitic and ferritic stainless steel tubes, but also produces precision carbon and leading-edge Advanced High Strength Steel (AHSS) tubes.

Facility Facts



Plant Leadership	Erik R. Anderson
Employees	200
Square Footage	220,000
Tubemaking Capacity	100,000 tons annually
Cut-to-length Capacity	36 million pieces annually
Products	Carbon and stainless steels (aluminized or bare), HRPO, cold-rolled or galvanized carbon steels, Advanced High Strength Steels in TRIP 700 or DP 600 to 1200 grades, Round, standard or complex shapes
Markets Served	Automotive, aftermarket exhaust, truck exhaust, ATV, motorcycle, heat exchanger and HVAC
Production Facilities	Five high frequency ERW tube mills and four Rattunde cold saws producing sizes from 25 mm to 102 mm in diameter
Certifications	OHSAA VPP Star Certificate, ISO 14001, IATF 16949 and ISO 9001

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Columbus

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