

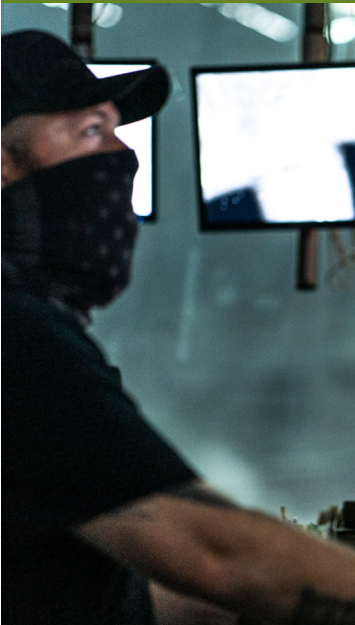
MIDDLETOWN WORKS



About Middletown Works

Middletown Works is located in Southwest Ohio, midway between Cincinnati and Dayton. The facility is an integrated steel operation with carbon steel melting, casting, hot- and cold-rolling and finishing operations. Middletown Works' hot strip mill is equipped with pair-cross rolling technology for improved shape and crown control.

Facility Facts



Plant Leadership	David Reinhold
Union Leadership	Shawn Coffey
Employees	2,500
Acreage	2,791
Capacity	3 million net tons of raw steel annually
Products	Hot-rolled and cold-rolled carbon steels, electrogalvanized steels, hot-dip galvanized products and aluminized carbon and stainless steel sheets
Markets Served	Automotive, appliance, heating, ventilation, air conditioning, culvert and distribution
Principal Production Facilities	Blast furnace, basic oxygen furnaces, composition adjustment by sealed argon bubbling – oxygen blowing (CAS – O.B.) unit process, RH vacuum degasser, dual-strand slab caster, hot strip mill, pickling lines, five-stand cold mill, electro-galvanizing line, hot-dip carbon and stainless aluminizing line, hot-dip galvanizing line, box annealing furnaces, temper mills and open coil annealing
Certifications	IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate, and Ford Q1 Quality Certificate. Recipient of "GM's Supplier of the Year Award 2017, 2018, 2019, 2020, 2021 & 2022," "Toyota's North American Quality Award: Partnership," "Ford's World Excellence Award Smart Category for the development of the Nexmet product."

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com

Cleveland-Cliffs Middletown Works

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