

## UNITED TACONITE



### About United Taconite

The United Taconite mine is located on Minnesota's Mesabi Iron Range in and around the city of Eveleth, Minnesota. The taconite is mined and then transported approximately 10 miles by rail to its processing facility in Forbes, Minnesota. Cleveland-Cliffs owns 100% of the United Taconite mine and leases 100% of the mineral rights.

### Facility Facts



<b>Plant Leadership</b>	Nick Beukema
<b>Union Leadership</b>	Jamie Winger
<b>Employees</b>	565
<b>Production</b>	5 million long tons of pellets in 2022
<b>Products</b>	Magnetite ore pellets
<b>Principal Production Facilities</b>	Open pit truck and shovel mine with onsite crushing. Ore transported by rail to plant site for additional crushing. On-site concentrator utilizes rod mills and magnetic separation to produce a magnetite concentrate for pellet plant.
<b>Certifications</b>	ISO 14001: 2015 Certificate; ISO 9001 Certificate

### About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

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