

## WARREN COKE



### About Warren

Warren is a coke plant where metallurgical-grade coal is converted into coke. The plant is located in Warren, Ohio. Its location allows for easy access to coal fields in the Appalachian region, as well as steel mills from Pennsylvania to Indiana. Warren produces coke primarily for Cleveland-Cliffs' Cleveland Works blast furnaces.

### Facility Facts



<b>Plant Leadership</b>	Joe Magni
<b>Union Leadership</b>	Rich Sayers
<b>Employees</b>	211
<b>Production</b>	0.4 million net tons annually
<b>Acreage</b>	170
<b>Products</b>	Coke
<b>Markets Served</b>	Cleveland-Cliffs Cleveland Works blast furnace
<b>Principal Production Facilities</b>	Coke making facility, byproducts and power house

### About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### Cleveland-Cliffs Warren Coke

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