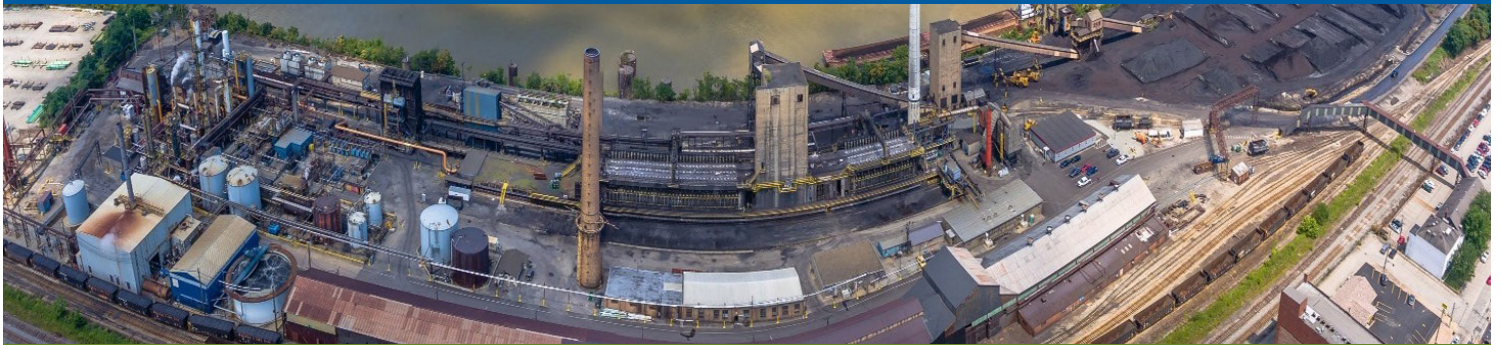


MONESSEN



About Monessen

Monessen is a conventional coke plant producing very high-quality coke and related carbon by-products. This facility is in Monessen, Pennsylvania, along the Monongahela River in the southwest region of the state. The facility's proximity to the river and Monessen's central location to numerous blast furnaces provides enhanced distribution options and freight cost savings in comparison to the facility's foreign and domestic competition.

Facility facts



Plant Leadership	Randy E. Shelton Sr.
Union Leadership	Brian Swantek
Employees	198
Acreage	45
Products	Furnace coke and related by-products
Production	0.3 million net tons annually
Markets served	Cleveland-Cliffs' Cleveland Works facility
Principal production facilities	Two coke batteries, by-products recovery process plant, boiler operations plant, biological wastewater treatment facility and barge unloading facility

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com

Cleveland-Cliffs Monessen Coke

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