

Second Quarter 2023 Earnings Teleconference

August 3, 2023

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Disclosure Regarding Forward-Looking Statements

Information provided in this release that is not purely historical are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995, including statements regarding our forecasts, guidance, preliminary results, expectations, hopes, beliefs and intentions on strategies regarding the future. These forwardlooking statements include, without limitation, statements relating to our plans and expectations for our revenues and EBITDA. Our actual future results could differ materially from those projected in such forward-looking statements because of a number of factors, including, but not limited to: any adverse results of our internal review into our emissions certification process and compliance with emission standards; increased scrutiny from regulatory agencies, as well as unpredictability in the adoption, implementation and enforcement of emission standards around the world; changes in international, national and regional trade laws, regulations and policies; changes in taxation; global legal and ethical compliance costs and risks; evolving environmental and climate change legislation and regulatory initiatives; future bans or limitations on the use of diesel-powered products; failure to successfully integrate and of failure to fully realize all of the anticipated benefits of the acquisition of Meritor, Inc.; raw material, transportation and labor price fluctuations and supply shortages; any adverse effects of the conflict between Russia and Ukraine and the global response (including government bans or restrictions on doing business in Russia); aligning our capacity and production with our demand; the actions of, and income from, joint ventures and other investees that we do not directly control; large truck manufacturers' and original equipment manufacturers' customers discontinuing outsourcing their engine supply needs or experiencing financial distress, or change in control; product recalls; variability in material and commodity costs; the development of new technologies that reduce demand for our current products and services; lower than expected acceptance of new or existing products or services; product liability claims; our sales mix of products; failure to complete, adverse results from or failure to realize the expected benefits of the separation of our filtration business; our plan to reposition our portfolio of product offerings through exploration of strategic acquisitions and divestitures and related uncertainties of entering such transactions; increasing interest rates; challenging markets for talent and ability to attract, develop and retain key personnel; climate change, global warming, more stringent climate change regulations, accords, mitigation efforts, greenhouse gas (GHG) regulations or other legislation designed to address climate change; exposure to potential security breaches or other disruptions to our information technology environment and data security; political, economic and other risks from operations in numerous countries including political, economic and social uncertainty and the evolving globalization of our business; competitor activity; increasing competition, including increased global competition among our customers in emerging markets; failure to meet environmental, social and governance (ESG) expectations or standards, or achieve our ESG goals; labor relations or work stoppages; foreign currency exchange rate changes; the performance of our pension plan assets and volatility of discount rates; the price and availability of energy; continued availability of financing, financial instruments and financial resources in the amounts, at the times and on the terms required to support our future business; and other risks detailed from time to time in our SEC filings, including particularly in the Risk Factors section of our 2022 Annual Report on Form 10-K and Quarterly Reports on Form 10-Q. Shareholders, potential investors and other readers are urged to consider these factors carefully in evaluating the forward-looking statements and are cautioned not to place undue reliance on such forward-looking statements. The forward-looking statements made herein are made only as of the date of this press release and we undertake no obligation to publicly update any forward-looking statements, whether as a result of new information, future events or otherwise. More detailed information about factors that may affect our performance may be found in our filings with the SEC, which are available at http://www.sec.gov or at http://www.cummins.com in the Investor Relations section of our website.

Q2 2023 Summary

- Second quarter revenues of \$8.6 billion
- Second quarter results include \$23 million of cost related to the separation of the Filtration business
- EBITDA of \$1,304 million or 15.1 percent of sales
 - EBITDA of \$1,327 million or 15.4 percent of sales excluding \$23 million of cost related to the separation of the Filtration business
- GAAP¹ Net Income of \$720 million and Diluted EPS \$5.05
 - Net income of \$738 million and Diluted EPS of \$5.18 excluding the cost related to the separation of the Filtration business
 - Net income also includes noncontrolling interest as a result of the public offering of 19.5% of the Filtration business that will remain until its full separation
- We are maintaining our full year outlook with sales up 15% 20% and EBITDA at 15.0% 15.7%
 - EBITDA outlook excludes the costs related to the separation of the Filtration business

Cummins Inc. Selected Financial Data - Quarter

\$ MILLIONS	Q2 2023	Q2 2022
Sales	8,638	6,586
Gross Margin (% of Sales)¹	24.9%	25.6%
SAR (% of Sales) ²	14.3%	13.5%
EBITDA ³	1,327	1,037
EBITDA (% of Sales) ³	15.4%	15.7%
Net Income attributable to Cummins Inc. ⁴	738	681
Net Income (% of Sales) ⁴	8.5%	10.3%
Diluted EPS ⁵	\$5.18	\$4.80
Dividend Per Share	\$1.57	\$1.45
ROANA (LTM) ⁶	30%	27%
ROIC (LTM) ⁶	17%	17%

¹ Gross Margin: Q2 2023 excluding \$2 million of cost related to the separation of the Filtration business, Q2 2022 excluding \$40 million of benefit related to the indefinite suspension of operations in Russia

² SAR: Q2 2023 excluding \$21 million of cost related to the separation of the Filtration business, Q2 2022 excluding \$29 million of cost related to the separation of the filtration business

³ EBITDA: Q2 2023 excluding \$23 million of cost related to the separation of the Filtration business, Q2 2022 excluding \$47 million of benefit related to the indefinite suspension of operations in Russia and \$29 million of cost related to the separation of the Filtration business

⁴ Net Income: Q2 2023 excluding \$18 million of cost related to the separation of the Filtration business, Q2 2022 excluding \$45 million of benefit related to the indefinite suspension of operations in Russia and \$24 million of cost related to the separation of the Filtration business

⁵ Diluted EPS: Q2 2023 excluding \$0.13 per share of cost related to the separation of the Filtration business, Q2 2022 excluding \$0.32 of benefit related to the indefinite suspension of operations in Russia and \$0.17 per share of cost related to the separation of the Filtration business

⁶ ROANA (LTM) and ROIC (LTM): Q2 2023 calculations exclude the cost related to the separation of the Filtration business and Q2 2022 calculations exclude the benefit related to the indefinite suspension of operations in Russia and the cost related to the separation of the Filtration business

Q2 2023 Summary



Q2 2023 Net Sales and EBITDA by Segment

\$ MILLIONS	Components	Engine	Distribution	Power Systems	Accelera	Intersegment Eliminations	Total
Three months ended June 30, 2023							
Net Sales	3,425	2,988	2,595	1,457	85	(1,912)	8,638
Sales growth vs 2022	76%	8%	15%	21%	102%	17%	31%
EBITDA 1	504	425	299	201	(114)	12	1,327
Segment EBITDA %	14.7%	14.2%	11.5%	13.8%	NM ³		15.4%
Three months ended June 30,	2022						
Net Sales	1,950	2,775	2,253	1,203	42	(1,637)	6,586
EBITDA ²	355	422	252	127	(79)	(40)	1,037
Segment EBITDA %	18.2%	15.2%	11.2%	10.6%	NM ³		15.7%

¹ Excluding \$23 million of cost related to the separation of the Filtration business (see slide 8 for cost by segment)

² Excluding \$29 million of cost related to the separation of the Filtration business and \$47 million of net benefit related to the indefinite suspension of operations in Russia

³ "NM" - not meaningful information

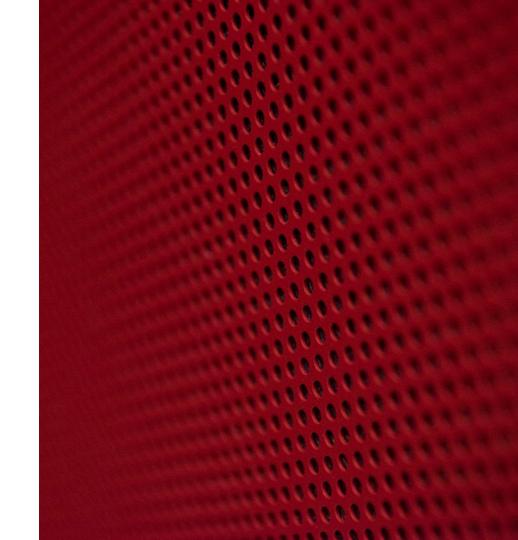
Q2 2023 EBITDA Detail

\$ MILLIONS	СМІ	Components Segment	Engine Segment	Distribution Segment	Power Systems Segment	Accelera Segment	Eliminations
Reported EBITDA	1,304	486	425	299	201	(114)	7
Reported EBITDA included costs related to the separation of the Filtration business	(23)	(18)					(5)

Q2 2023 EPS Detail

	EPS	
Reported EPS	\$	5.05
Reported EPS included costs related to the separation of the Filtration business	\$ (0	0.13)

2023 Guidance



Guidance for 2023 Consolidated Results

ITEM	FULL YEAR GUIDANCE
Consolidated Revenue	Up 15% to 20%
Earnings from JVs	Up 5% to 15%
EBITDA Margin	15.0% to 15.7%
Depreciation & Amortization	\$980 to \$1,030 M
Effective Tax Rate	22.0%
Capital Expenditures	\$1.2 B to \$1.3 B
Global Pension Funding	\$114 M
Interest Expense	\$380 M

¹ Excluding discrete income tax items

Guidance for 2023 Meritor Results

ITEM	FULL YEAR GUIDANCE 1,2
Consolidated Revenue	\$4.7 to \$4.9 billion
EBITDA Margin	10.3% to 11.0%

¹ Meritor guidance is for the axles and brakes business within the Components segment

² The electric powertrain portion of the Meritor business has been integrated within the Accelera portfolio and included in the overall guidance for that segment

Guidance for 2023 Segment Results

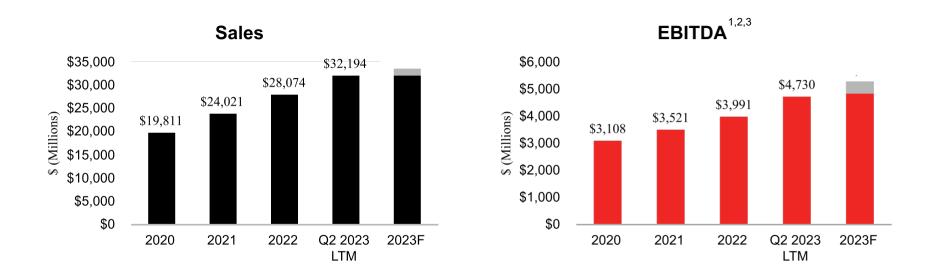
ITEM	COMPONENTS	ENGINE	DISTRIBUTION	POWER SYSTEMS	ACCELERA
Consolidated Revenue Growth	Up 32% to 37%	Up 2% to 7%	Up 10% to 15%	Up 8% to 13%	\$350M to \$400M
2023 EBITDA Margins (% of Revenue)	14.1% to 14.8%	13.8% to 14.5%	11.7% to 12.4%	14.3% to 15.0%	(\$440M) to (\$420M)
2022 EBITDA Margins 1 (% of Revenue)	14.2%	14.3%	10.6%	12.2%	(334)

¹Excluding net cost related to the indefinite suspension of operations in Russia: Components = \$4 million, Engine = \$33 million, Distribution = \$55 million, Power Systems = \$19 million Excluding cost related to the separation of the Filtration business: Components = \$28 million, Intersegment Eliminations = \$53 million

Key On-Highway Engine Markets - 2023

KEY MARKET	2023 Forecast	Market Size Vs. 2022
Heavy Duty Truck - North America Class 8, Group 2 - Production	270K - 290K units	Down 4% to Up 4% Flat with prior guidance
Medium Duty Truck - North America Class 6-7, and Class 8 Group 1 - Production	135K - 150K units	Up 5 - 15% Flat to up 10% in prior guidance
Heavy & Medium Truck - China Sales	880K - 950K units	Up 15 - 25% Flat with prior guidance
Heavy & Medium Truck - India Sales	380K - 400K units	Flat to up 5% Flat with prior guidance
Heavy & Medium Truck - Brazil Production	100K - 120K units	Down 30 - 40% Down 10 - 20% in prior guidance

Cummins Inc.

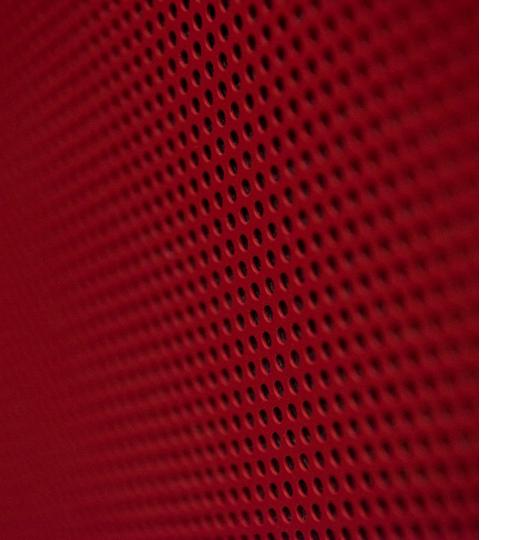


2023 Guidance				
Sales Up 15% to 20%	EBITDA 15.0% to 15.7%			

¹ 2022 EBITDA excludes \$111 million of net cost related to the indefinite suspension of operations in Russia and \$81 million of cost related to the separation of the Filtration business

² Q2 2023 LTM EBITDA excludes \$76 million of cost related to the separation of the Filtration business

³ 2023 Guidance EBITDA excludes the cost related to the separation of the Filtration business



Q2 2023 Supplemental Information

Components Segment Selected Financial Data

- Sales increased 76% driven by the acquisition of Meritor and strong demand in key markets.
- The increase in EBITDA is primarily due to the acquisition of Meritor and benefits of pricing actions.
- Meritor Q2 sales of \$1,249 million and EBITDA of \$152 million

\$ MILLIONS	Q2 2023	Q2 2022	CHANGE
Sales	3,425	1,950	76%
EBITDA ¹	504	355	42%
EBITDA ¹ (% of Sales)	14.7%	18.2%	

¹ EBITDA: Q2 2023 excludes \$18 million in cost related to the separation of the Filtration business, Q2 2022 excludes \$2 million in benefit related to the indefinite suspension of operations in Russia and \$5 million in cost related to the separation of the Filtration business

Engine Segment Selected Financial Data

- Sales increased 8% due to higher demand for trucks in North America and pricing actions.
- EBITDA margin as a percent of sales dropped as the benefits of stronger volumes and pricing actions were offset by higher material and compensation expenses.

\$ MILLIONS	Q2 2023	Q2 2022	CHANGE
Sales	2,988	2,775	8%
EBITDA ¹	425	422	1%
EBITDA (% of Sales) ¹	14.2%	15.2%	

¹ EBITDA: Q2 2022 excludes \$1 million in cost related to the indefinite suspension of operations in Russia

Engine Segment - Sales by Market

- On-highway revenue increase driven by pricing actions, strong demand in North American truck market, and strong aftermarket demand.
- Off-highway revenues increased due to higher construction demand in China.

\$ MILLIONS	Q2 2023	Q2 2022	CHANGE
Heavy-Duty Truck	1,117	1,001	12%
Medium-Duty Truck & Bus	942	875	8%
Light-Duty Automotive	445	456	(2)%
On-Highway	2,504	2,332	7%
Off-Highway	484	443	9%
Total Sales	2,988	2,775	8%

Distribution Segment Selected Financial Data

- Sales increased 15% driven by pricing actions and stronger demand for whole goods.
- The increase in EBITDA is primarily due to pricing actions and higher volumes.

\$ MILLIONS	Q2 2023	Q2 2022	CHANGE
Sales	2,595	2,253	15%
EBITDA ¹	299	252	19%
EBITDA (% of Sales)¹	11.5%	11.2%	

¹ EBITDA: Q2 2022 excludes \$45 million in benefit related to the indefinite suspension of operations in Russia

Power Systems Segment Selected Financial Data

- Sales increased 21% due to pricing actions and stronger global demand for power generation, mining, and oil & gas applications.
- EBITDA margin as a percent of sales improved due to increased price realization and higher volume.

\$ MILLIONS	Q2 2023	Q2 2022	CHANGE
Sales	1,457	1,203	21%
EBITDA ¹	201	127	58%
EBITDA (% of Sales) ¹	13.8%	10.6%	

¹ EBITDA: Q2 2022 excludes \$1 million in benefit related to the indefinite suspension of operations in Russia

Accelera Segment Selected Financial Data

- EBITDA losses were \$114 million as we continue to invest in the products, infrastructure, and capabilities to support strong future growth.
- Order backlog for electrolyzers continues to increase and now exceeds \$500 million.

\$ MILLIONS	Q2 2023	Q2 2022	CHANGE
Sales	85	42	102%
EBITDA	(114)	(79)	(44)%
EBITDA (% of Sales)	NM¹	NM¹	



Joint Venture Income - Quarter

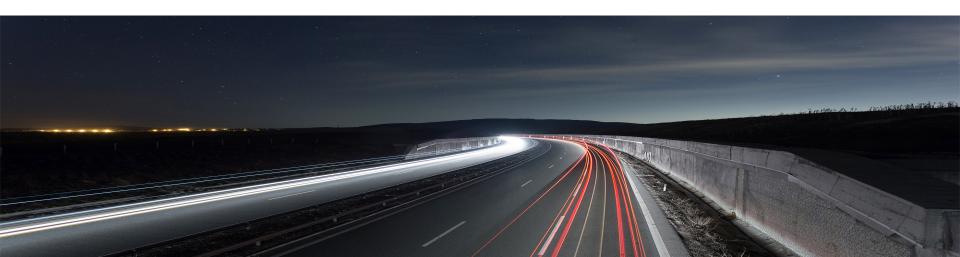
\$ MILLIONS	Q2 2023	Q2 2022
Components	24	9
Engine	71	58
Distribution	24	21
Power Systems	18	10
Accelera	(4)	(3)
Total JV Income	133	95



Cash Flow - Quarter

\$ MILLIONS	Q2 2023	Q2 2022
Operating Cash Flow	483	599
Capital Expenditures	221	147
Working Capital Measure	7,581	5,516
Working Capital Measure (% of Net Sales)	21.9%	20.9%
Total Debt to Capital %	40.4%	31.9%
Net Debt to Capital %	28.3%	10.3%

Appendix

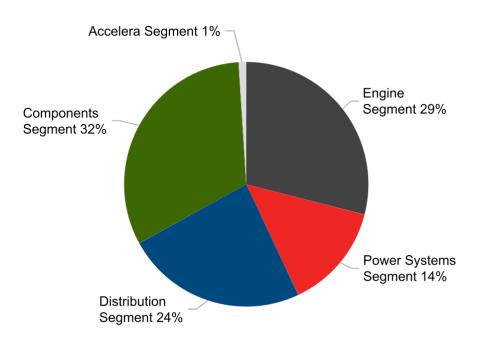


Cummins Inc.

- Strong product portfolio and global partners
- Macro growth trends play to Cummins' strengths
- Disciplined investment for growth
- Demonstrated technology leadership

Q2 2023 LTM Results Sales: \$32.2 billion EBITDA¹: \$4.7 billion EBITDA%¹: 14.7%

Q2 2023 LTM Revenue by Segment

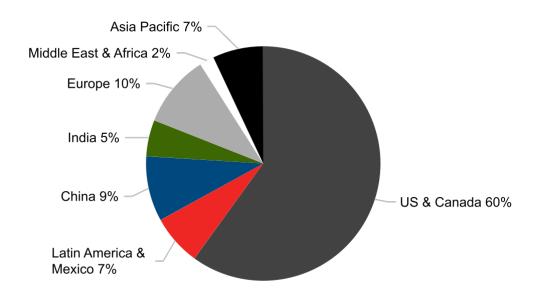


¹ Excluding \$76 million of cost related to the separation of the Filtration business

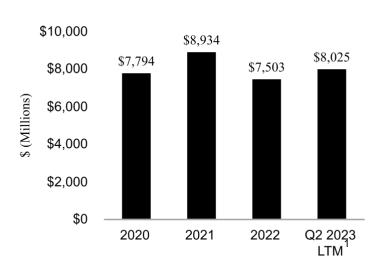
Cummins Inc.

- Capitalizing on global emissions regulations
- Strong geographic diversification and leadership across multiple end-markets
- Global distribution network with presence in approximately 190 countries and territories

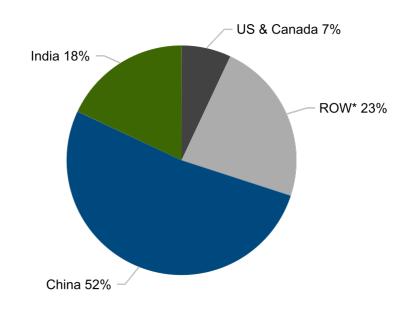
Q2 2023 LTM Revenue by Marketing Territory



Cummins - Joint Venture Sales Unconsolidated



Q2 2023 LTM Revenue



^{*} Rest of world

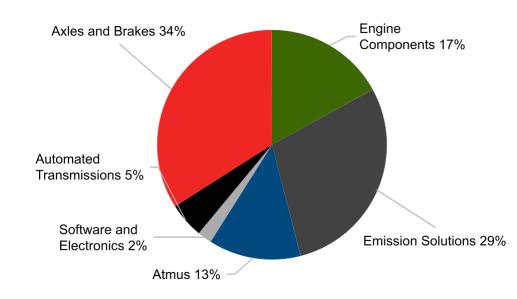
Components Segment - Overview

- Leading supplier of aftertreatment products for commercial vehicle applications
- Largest worldwide supplier of turbochargers from 3.8L to 25L for commercial applications
- World's leading supplier of filtration, coolant and chemical products

Q2 2023 LTM Results		
Sales:	\$12.8 billion	
EBITDA ¹ :	\$1.7 billion	
EBITDA%1:	13.5%	

¹ Excluding \$53 million of cost related to the separation of the Filtration business

Q2 2023 LTM Revenue by Business

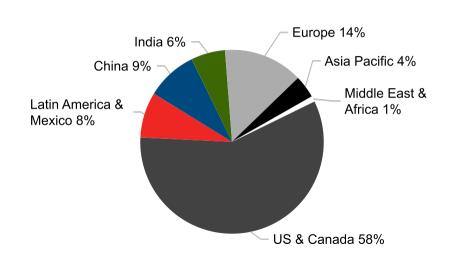


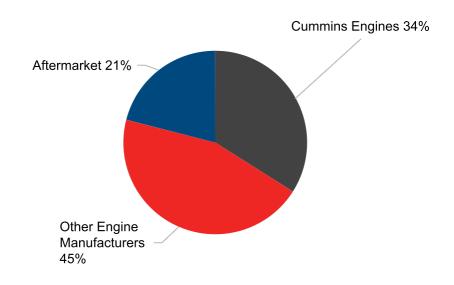
Components Segment - Sales Mix



By Region

By Application

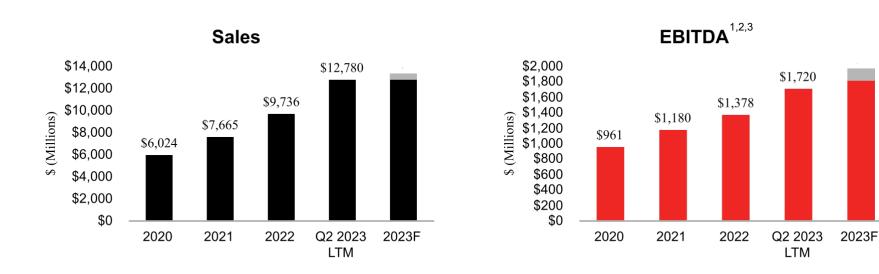




Q2 2023 LTM Revenue

\$12.8 billion

Components Segment - Historical Performance



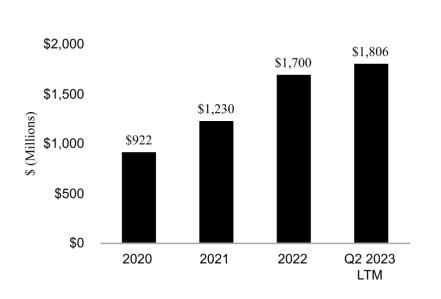
2023 Guidance		
Sales Up 32% to 37%	EBITDA 14.1% to 14.8%	

¹ 2022 EBITDA excludes \$4 million of net cost related of the indefinite suspension of operations in Russia and \$28 million of cost related to the separation of the Filtration business

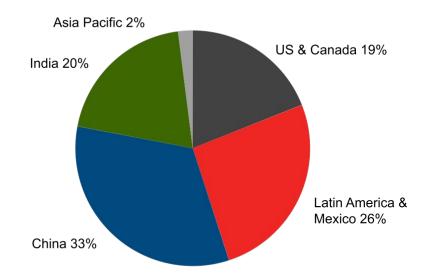
² Q2 2023 LTM EBITDA excludes \$53 million of cost related to the separation of the Filtration business

³ 2023 Guidance EBITDA excludes the cost associated with the separation of the Filtration business

Components Segment - Joint Venture Sales Unconsolidated



Q2 2023 LTM Revenue

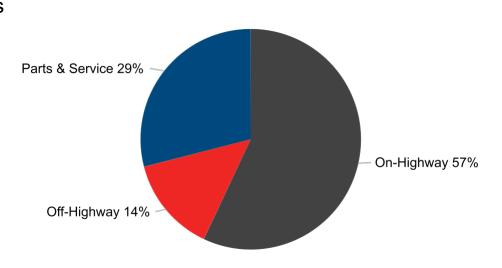


Engine Segment - Overview

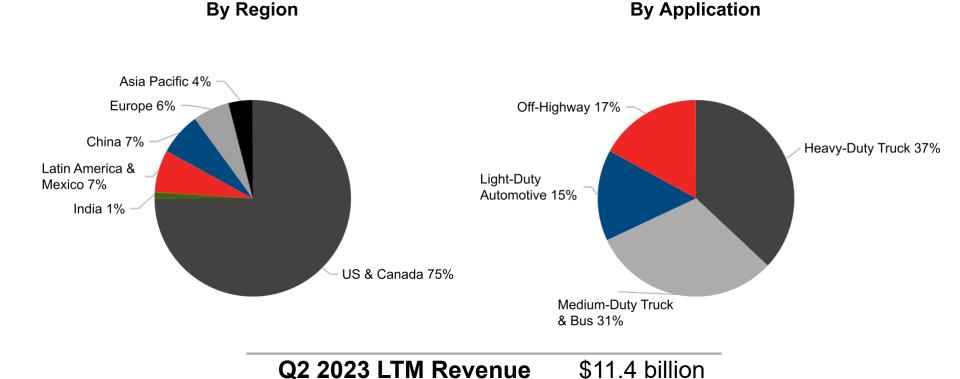
- Diesel and natural gas engines from 2.8L to 15L and 48 hp to 715 hp
- Long-term engine supply agreements with key customers to stabilize pricing and to jointly engineer better integrated vehicles to market
- Leading market share in multiple end-markets and geographies

Q2 2023 LTM Results		
Sales:	\$11.4 billion	
EBITDA:	\$1.6 billion	
EBITDA%:	14.1%	

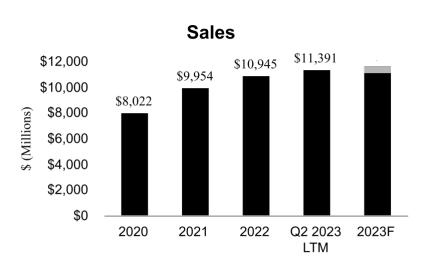
Q2 2023 LTM Revenue by Product

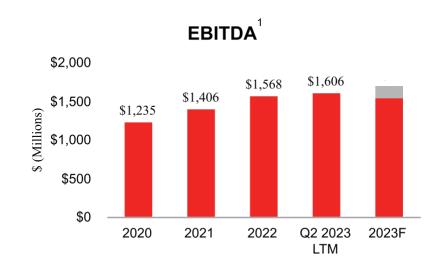


Engine Segment - Sales Mix



Engine Segment - Historical Performance

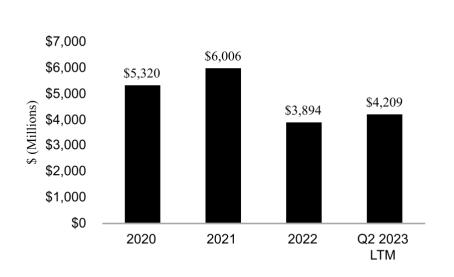


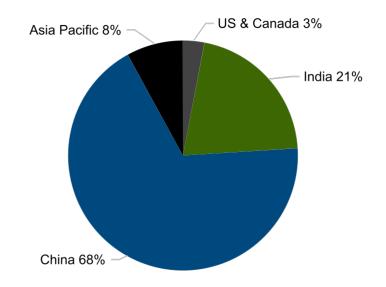


2023 Guidance		
Sales Up 2% to 7%	EBITDA 13.8% to 14.5%	

Engine Segment - Joint Venture Sales Unconsolidated

Q2 2023 LTM Revenue





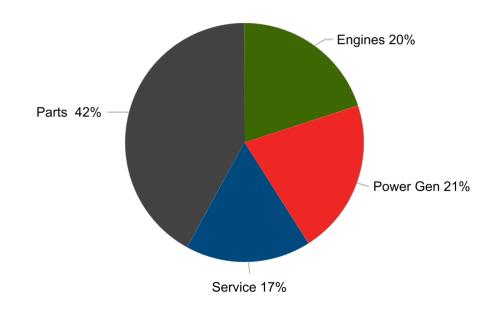
Distribution Segment - Overview

Provide aftermarket support and increase solution-based revenue

 Increasing network capabilities in emerging markets to capture profitable growth

Q2 2023 LTM Results			
Sales:	\$9.6 billion		
EBITDA:	\$1.1 billion		
EBITDA%	11.7%		

Q2 2023 LTM Revenue by Product

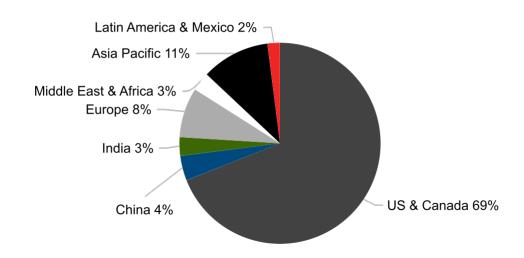


Distribution Segment - Sales Mix

Key enabler for Cummins growth

 Benefiting from increased population of products in the field

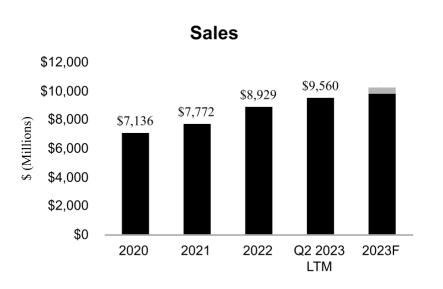
By Region

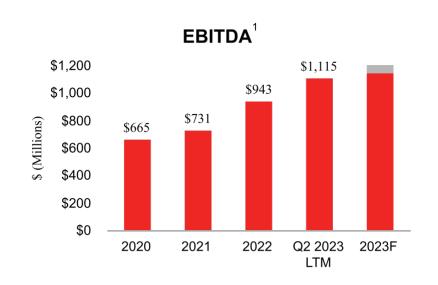


Q2 2023 LTM Revenue

\$9.6 billion

Distribution Segment - Historical Performance



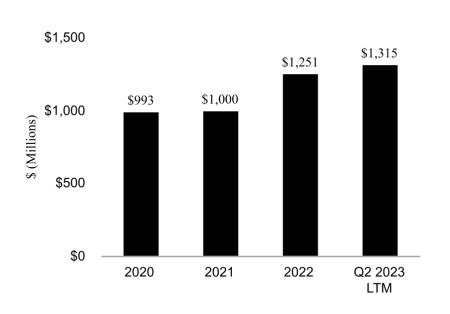


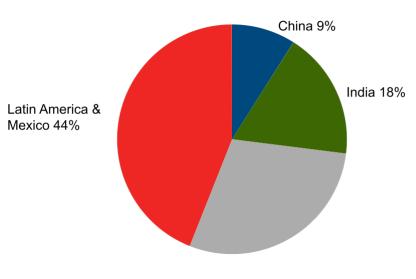
2023 Guidance					
Sales Up 10% to 15%	EBITDA 11.7% to 12.4%				

^{1 2022} excludes \$55 million of net cost related to the indefinite suspension of operations in Russia

Distribution Segment - Joint Venture Sales Unconsolidated

Q2 2023 LTM Revenue





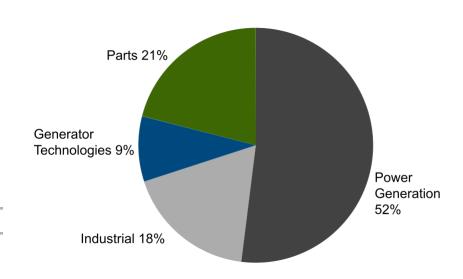
ROW* 29%

Power Systems Segment - Overview

- Global provider of power generation systems, components and services from 2kW to 3.5 Megawatts (MW)
- Leading supplier of alternators from 7.5kVA to 11,200kVA
- Leading market share in multiple geographies

Q2 2023 LTM Results		
Sales:	\$5.5 billion	
EBITDA:	\$798 million	
EBITDA%:	14.6%	

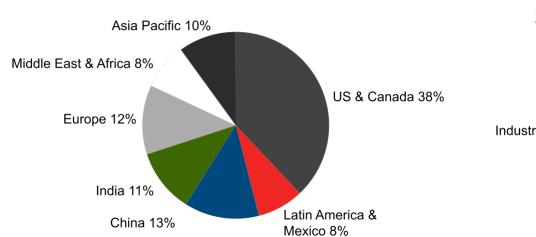
Q2 2023 LTM Revenue by Product

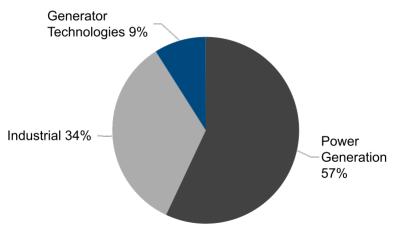


Power Systems Segment - Sales Mix



By Product Line

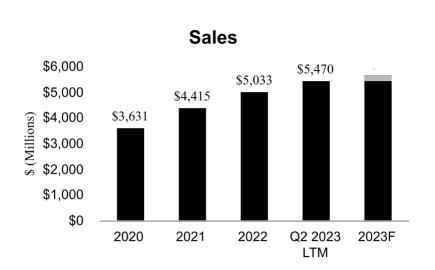




Q2 2023 LTM Revenue

\$5.5 billion

Power Systems Segment - Historical Performance

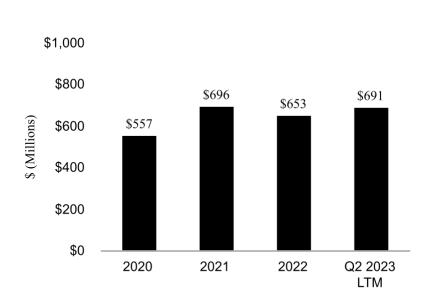




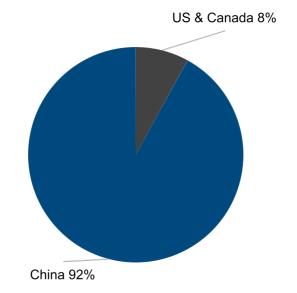
2023 G	uidance
Sales Up 8% to 13%	EBITDA 14.3% to 15.0%

¹ 2022 EBITDA excludes \$19 million of net cost related of the indefinite suspension of operations in Russia

Power Systems Segment - Joint Venture Sales Unconsolidated

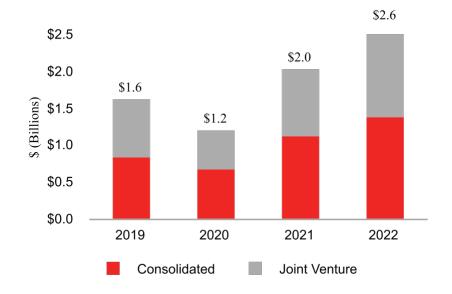


Q2 2023 LTM Revenue



Emerging Market Sales - India¹

- Present in India for over 50 years
- Market leadership
- Strong OEM relationships
- Expanding our markets

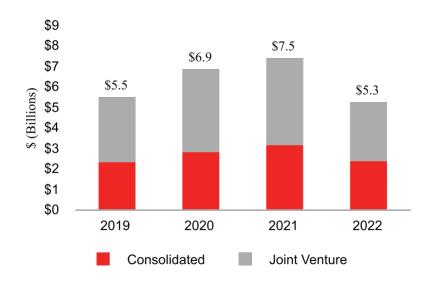


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¹ Consolidated & JV sales with eliminations

Emerging Market Sales - China¹

- Present in China for over 40 years
- Broad product portfolio for On and Off Highway
- Strong OEM partners
- Growth from new products and tightening emission standards



¹ Consolidated & JV sales with eliminations

Non-GAAP Reconciliation - EBITDA

		Three Mo	nths	<u>Ended</u>	
In Millions					
	30-Jun-23			30-Jun-22	
Net income attributable to Cummins Inc.	\$	720	\$	702	
Net income attributable to noncontrolling interests		17		5	
Consolidated net income		737		707	
Income tax expense		212		148	
Income before taxes		949		855	
Interest expense		99		34	
EBIT		1,048		889	
Depreciation and amortization		256		166	
EBITDA		1,304		1,055	
One-Time Items ¹		23		(18)	
EBITDA excluding One-Time Items		1,327		1,037	

¹Q2 2023 one-time items include \$23 million of cost related to the separation of the Filtration business, Q2 2022 one-time items include \$47 million of benefit related to the indefinite suspension of operations in Russia and \$29 million of cost related to the separation of the Filtration business

We define EBITDA as earnings before interest expense, provision for income taxes, depreciation & amortization, and non-controlling interests in earnings of consolidated subsidiaries. The table above reconciles EBITDA, a non-GAAP financial measure, to our consolidated earnings before income taxes and non-controlling interests, for each of the applicable periods. We believe EBITDA is a useful measure of our operating performance for the periods presented as it illustrates our operating performance without regard for financing methods, capital structure, income taxes, or depreciation & amortization methods. This measure is not in accordance with, or an alternative for, accounting principles generally accepted in the United States of America (GAAP) and may not be consistent with measures used by other companies. It should be considered supplemental data.

Non-GAAP Reconciliation - EBITDA (LTM)

		Last Twelve	Mont	hs Ended		
In Millions						
	30	30-Jun-23		30-Jun-22		
Net income attributable to Cummins Inc.	\$	2,541	\$	2,048		
Net income attributable to noncontrolling interests		55		23		
Consolidated net income		2,596		2,071		
Income tax expense		768		551		
Income before taxes		3,364		2,622		
Interest expense		334		105		
EBIT		3,698		2,727		
Depreciation and amortization		956		650		
EBITDA		4,654		3,377		
One-Time Items ¹		76		157		
EBITDA excluding One-Time Items		4,730		3,534		

¹Q2 2023 LTM one-time items include \$76 million of cost related to the separation of the Filtration business, Q2 2022 LTM one-time items include \$111 million of cost related to the indefinite suspension of operations in Russia and \$46 million of cost related to the separation of the Filtration business

We define EBITDA as earnings before interest expense, provision for income taxes, depreciation & amortization, and non-controlling interests in earnings of consolidated subsidiaries. The table above reconciles EBITDA, a non-GAAP financial measure, to our consolidated earnings before income taxes and non-controlling interests, for each of the applicable periods. We believe EBITDA is a useful measure of our operating performance for the periods presented as it illustrates our operating performance without regard for financing methods, capital structure, income taxes, or depreciation & amortization methods. This measure is not in accordance with, or an alternative for, accounting principles generally accepted in the United States of America (GAAP) and may not be consistent with measures used by other companies. It should be considered supplemental data.

Non-GAAP Reconciliation - Working Capital

	Three	Months E	<u>Ended</u>
In Millions			
	30-Jun-2	3	30-Jun-22
Accounts and notes receivable, net	\$ 5,863	\$	4,156
nventories	6,026		4,765
Accounts Payable - (principally trade)	(4,308)		(3,405)
Working capital measure	\$ 7,581	\$	5,516
Annualized Working capital measure			
(% of Net Sales)	21.9	%	20.9 %

Non-GAAP Reconciliation - Net Assets

In Millions				
	30-Jun-23		30-Jun-22	
Total Assets	\$	31,735	\$	24,477
Less: Deferred debt costs		4		4
Less: Deferred tax assets		767		525
Less: Pension and other postretirement benefit adjustments excluded from net assets		951		966
Less: Liabilities deducted in arriving at net assets		11,832		9,802
Total net assets		18,181		13,180
Less: Cash, cash equivalents and marketable securities		2,314		2,998
Net assets for operating segments	\$	15,867	\$	10,182

Non-GAAP Reconciliation - Invested Capital Used for Return on Invested Capital Calculation

In Millions					
		-Jun-23	30-Jun-22		
Total Equity	\$	11,356	\$	9,429	
Less: Defined benefit postretirement plans		(434)		(324)	
Equity used for return on invested capital calculation		11,790		9,753	
Loans payable		419		165	
Commercial paper		1,617		705	
Current maturities of long-term debt		575		65	
Long-term debt		5,089		3,490	
Invested capital used for return on invested capital calculation	\$	19,490	\$	14,178	

Non-GAAP Reconciliation - Net Operating Profit After Taxes Used for Return on Invested Capital Calculation

	Last Twelve Months Ended					
In Millions						
		30-Jun-23		30-Jun-22		
Net income attributable to Cummins Inc.	\$	2,541	\$	2,048		
Net income attributable to noncontrolling interests		55		23		
Consolidated net income		2,596		2,071		
Income tax expense		768		551		
Income before taxes		3,364		2,622		
Interest expense		334		105		
EBIT		3,698		2,727		
One-Time Items ¹		76		157		
EBIT excluding One-Time Items		3,774		2,884		
Less: Tax effect on EBIT		860		591		
Net operating profit after taxes used for return on invested capital calculation	\$	2,914	\$	2,293		

¹Q2 2023 LTM one-time items include \$76 million of cost related to the separation of the Filtration business, Q2 2022 LTM one-time items include \$111 million of cost related to the indefinite suspension of operations in Russia and \$46 million of cost related to the separation of the Filtration business

Net Debt to Capital Reconciliation

In Millions						
	3	30-Jun-23)-Jun-23 30-Jun-		30-Jun-22
Total Debt (A)	\$	7,700	\$	4,425		
Total Equity (B)		11,356		9,429		
Total Capital (C) = (A+B)		19,056		13,854		
Total Cash, Cash Equivalents & Marketable Securities (D)		2,314		2,314		2,998
Net Debt (E) = (A-D)	\$	5,386	\$	1,427		
Total Debt to Capital % (A/C)		40.4 %		31.9 %		
Net Debt to Capital % (E/C)		28.3 %		10.3 %		



Thank you for your interest

For additional information: Chris Clulow – Vice President of Investor Relations (812) 377-3121 | Investor.Relations@cummins.com, Christopher.Clulow@cummins.com www.investor.cummins.com