

Second Quarter 2020 Earnings Teleconference

July 28, 2020

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2020 Summary

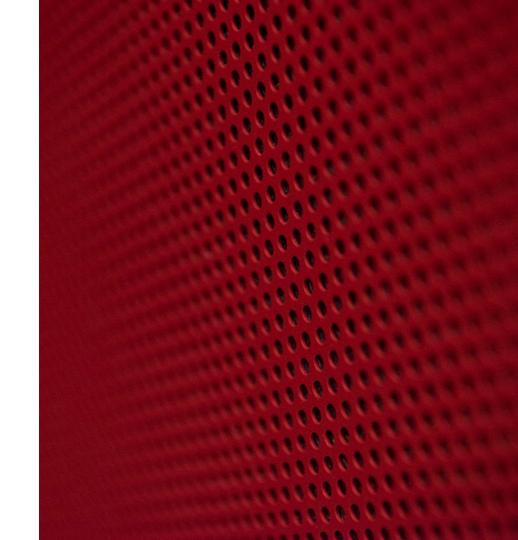
2020 Supplemental Information

Appendix

Disclosure Regarding Forward-Looking Statements

Information provided in this release that is not purely historical are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995, including statements regarding our forecasts, guidance, preliminary results, expectations, hopes, beliefs and intentions on strategies regarding the future. These forward-looking statements include, without limitation, statements relating to our plans and expectations for our revenues and EBITDA. Our actual future results could differ materially from those projected in such forward-looking statements because of a number of factors, including, but not limited to: market slowdown due to the impacts from COVID-19 pandemic, other public health crises, epidemics or pandemics; impacts to manufacturing and supply chain abilities from an extended shutdown or disruption of our operations due to the COVID-19 pandemic; supply shortages and supplier financial risk, particularly from any of our single-sourced suppliers, including suppliers that may be impacted by the COVID-19 pandemic; aligning our capacity and production with our demand, including impacts of COVID-19; a major customer experiencing financial distress, particularly related to the COVID-19 pandemic; any adverse results of our internal review into our emissions certification process and compliance with emission standards; increased scrutiny from regulatory agencies, as well as unpredictability in the adoption, implementation and enforcement of emission standards around the world; disruptions in global credit and financial markets as the result of the COVID-19 pandemic; adverse impacts from government actions to stabilize credit markets and financial institutions and other industries; product recalls; the development of new technologies that reduce demand for our current products and services; policy changes in international trade; a slowdown in infrastructure development and/or depressed commodity prices; the U.K.'s exit from the European Union (EU); labor relations or work stoppages; reliance on our executive leadership team and other key personnel; lower than expected acceptance of new or existing products or services; changes in the engine outsourcing practices of significant customers; our plan to reposition our portfolio of product offerings through exploration of strategic acquisitions and divestitures and related uncertainties of entering such transactions; exposure to potential security breaches or other disruptions to our information technology systems and data security; challenges or unexpected costs in completing cost reduction actions and restructuring initiatives; failure to realize expected results from our investment in Eaton Cummins Automated Transmission Technologies joint venture; political, economic and other risks from operations in numerous countries; competitor activity; increasing competition, including increased global competition among our customers in emerging markets; foreign currency exchange rate changes; variability in material and commodity costs; the actions of, and income from, joint ventures and other investees that we do not directly control; changes in taxation; global legal and ethical compliance costs and risks; product liability claims; increasingly stringent environmental laws and regulations; the performance of our pension plan assets and volatility of discount rates, particularly those related to the sustained slowdown of the global economy due to the COVID-19 pandemic; future bans or limitations on the use of diesel-powered products; the price and availability of energy; our sales mix of products; protection and validity of our patent and other intellectual property rights; the outcome of pending and future litigation and governmental proceedings; continued availability of financing, financial instruments and financial resources in the amounts, at the times and on the terms required to support our future business; and other risks detailed from time to time in our SEC filings, including particularly in the Risk Factors section of our 2019 Annual Report on Form 10-K and Quarterly Reports on Form 10-Q. Shareholders, potential investors and other readers are urged to consider these factors carefully in evaluating the forward-looking statements and are cautioned not to place undue reliance on such forward-looking statements. The forward-looking statements made herein are made only as of the date of this press release and we undertake no obligation to publicly update any forward-looking statements, whether as a result of new information, future events or otherwise. More detailed information about factors that may affect our performance may be found in our filings with the SEC, which are available at http://www.sec.gov or at http://www.cummins.com in the Investor Relations section of our website.

2020 Summary



Q2 2020 Summary

- Second quarter revenues of \$3.9 billion
- GAAP¹ Net Income of \$276 million and Diluted EPS of \$1.86
 - Discrete tax expense of \$14 million or \$0.09 Diluted EPS
- EBITDA of \$549 million or 14.3 percent of sales
- Cash, cash equivalents and marketable securities of \$2.1 billion and committed borrowing capacity of \$3.5 billion for a total of \$5.6 billion in liquidity
- Long-term credit ratings remain unchanged at A+ from Standard & Poor's and A2 from Moody's with stable outlooks
- Full year capital expenditures to be between \$500 million and \$525 million this year, down more than 25% from 2019
- Lower operating expenses driven by restructuring actions, temporary salary reductions, lower variable compensation expenses and reduction in discretionary expenses

Cummins Inc. Selected Financial Data - Quarter

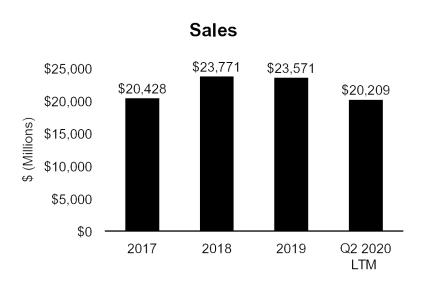
\$ MILLIONS	Q2 2020	Q2 2019
Sales	3,852	6,221
Gross Margin (% of Sales)	23.1%	26.4%
SAR (% of Sales)	17.1%	14.1%
EBITDA	549	1,058
EBITDA (% of Sales)	14.3%	17.0%
GAAP Net Income attributable to Cummins Inc.	276	675
GAAP Net Income (% of Sales)	7.2%	10.9%
Diluted EPS	\$1.86	\$4.27
Dividend Per Share	\$1.31	\$1.14
ROANA (LTM) ¹	26%	36%
ROIC (LTM) ¹	15%	24%

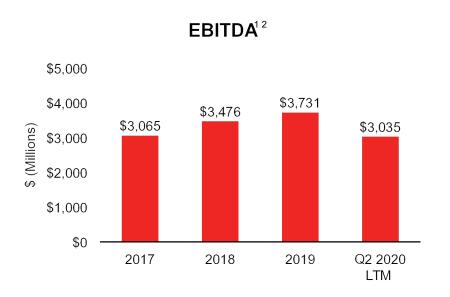
Q2 2020 Income Statement by Segment

\$M	Engine	Distribution	Components	Power Systems	New Power	Intersegment Eliminations	Total
Three months ended June 28, 2	2020						
Net Sales	1,423	1,605	1,150	777	10	(1,113)	3,852
Sales growth vs 2019	(47)%	(21)%	(38)%	(35)%	25%	(29)%	(38)%
EBITDA	150	160	141	91	(38)	45	549
Segment EBITDA %	10.5%	10.0%	12.3%	11.7%	NM¹		14.3%
Three months ended June 30, 2	2019						
Net Sales	2,703	2,028	1,846	1,203	8	(1,567)	6,221
EBITDA	416	172	297	173	(33)	33	1,058
Segment EBITDA %	15.4%	8.5%	16.1%	14.4%	NM^1		17.0%

¹ "NM" - not meaningful information

Cummins Inc.





¹2017 EBITDA excludes \$39 million of joint venture tax charges related to Tax Legislation.

² Q4 2019 EBITDA excludes \$119 million of restructuring charges.

Cummins is Investing in Building a Stronger Future

- Advanced diesel and natural gas powertrains and components
- Solid Oxide and PEM fuel cells for on and off-highway applications
- Alkaline and PEM electrolyzers for hydrogen production
- Electrified powertrains



Alstom Trains Powered by Cummins

- The world's first two hydrogen trains were powered by Cummins Fuel Cells
- Trains successfully completed an 18-month trial in 2019 with over 180,000 km driven
- 41 trains will be powered by 82 Cummins Fuel Cell systems by 2022



Cummins Hydrogen Products in the Field Today



Germany 2018 2.4MW Wind-to-Gas



Quebec 2019 200 kg/day Onsite Generation for Fueling Station



Quebec 2020 20MW Electrolyzer System



Trucks in Europe
4 trucks with Cummins Fuel Cell
systems began operating this
year



Buses in China Since 2017 400 Fuel Cell systems powering buses in China



Trains in Germany Since 201882 Fuel Cell systems powering
41 trains by 2022

CMI Hydrogen Day

Monday, November 16, 2020

Virtual

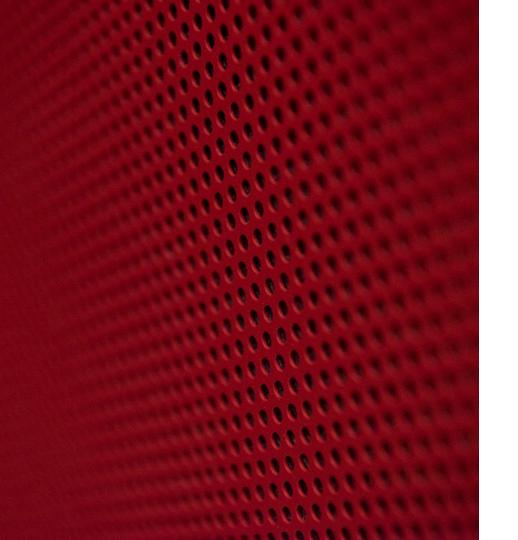
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www.Cummins.com

RSVP Coming Soon



2020 Supplemental Information

Engine Segment Selected Financial Data

- Sales declined due to lower production in North America truck markets along with weaker demand from global construction customers.
- EBITDA margin as a percent of sales decreased as the impact of lower volumes was partially offset by cost savings related to restructuring activities and temporary salary reductions as well as increased joint venture income.

\$ MILLIONS	Q2 2020	Q2 2019	CHANGE
Sales	1,423	2,703	(47)%
EBITDA	150	416	(64)%
EBITDA (% of Sales)	10.5%	15.4%	

Engine Segment - Sales by Market

- On-highway revenues declined due to decreased global demand in truck markets.
- Off-highway revenues decreased due to lower demand in construction markets.

\$ MILLIONS	Q2 2020	Q2 2019	CHANGE
Heavy-Duty Truck	415	970	(57)%
Medium-Duty Truck & Bus	391	739	(47)%
Light-Duty Automotive	180	480	(63)%
On-Highway	986	2,189	(55)%
Off-Highway	437	514	(15)%
Total Sales	1,423	2,703	(47)%

Distribution Segment Selected Financial Data

- Sales decreased with revenues in North America down 25% and international sales declining by 12%.
- EBITDA margin as a percent of sales increased due to lower variable compensation expenses, temporary salary reductions and the benefits of our North America transformation work.

\$ MILLIONS	Q2 2020	Q2 2019	CHANGE
Sales	1,605	2,028	(21)%
EBITDA	160	172	(7)%
EBITDA (% of Sales)	10.0%	8.5%	

Components Segment Selected Financial Data

- Sales in North America declined 55% driven by lower truck build rates, while revenues in international markets declined by 9% as a result of lower truck demand in Europe and India.
- EBITDA margin decreased as the impact of lower volumes was partially offset by the benefits of restructuring, temporary salary reductions, and reduced warranty costs.

\$ MILLIONS	Q2 2020	Q2 2019	CHANGE
Sales	1,150	1,846	(38)%
EBITDA	141	297	(53)%
EBITDA (% of Sales)	12.3%	16.1%	

Power Systems Segment Selected Financial Data

- Industrial sales declined 33% driven by continued weakness in oil and gas and mining markets. Power generation sales decreased by 37%, with lower revenues in North America and international markets, with particular weakness in India.
- The decrease in EBITDA percent was due to the impact of lower volumes more than offsetting the impact of cost reduction actions and lower warranty expense.

\$ MILLIONS	Q2 2020	Q2 2019	CHANGE
Sales	777	1,203	(35)%
EBITDA	91	173	(47)%
EBITDA (% of Sales)	11.7%	14.4%	

New Power Segment Selected Financial Data

 EBITDA losses were \$38 million for the quarter driven by the development of new products and the expected slow ramp of new technology adoption.

\$ MILLIONS	Q2 2020	Q2 2019	CHANGE
Sales	10	8	+25%
EBITDA	(38)	(33)	NM^1
EBITDA (% of Sales)	NM ¹	NM¹	



Joint Venture Income - Quarter

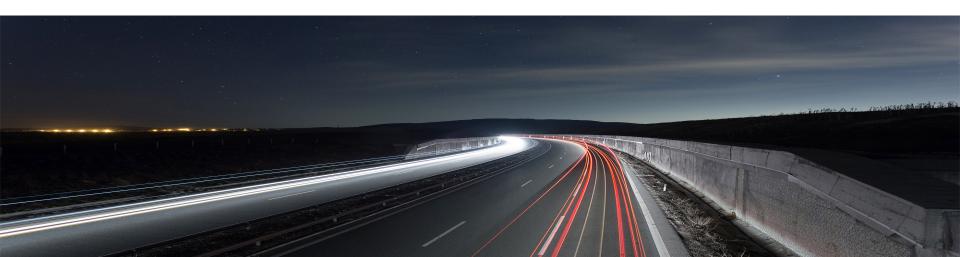
\$ MILLIONS	Q2 2020	Q2 2019
Engine	84	62
Distribution	11	12
Components	12	11
Power Systems	9	11
New Power	(1)	_
Total JV Income	115	96



Cash Flow - Quarter

\$ MILLIONS	Q2 2020	Q2 2019
Operating Cash Flow	(22)	808
Capital Expenditures	77	133
Working Capital Measure	4,815	5,084
Working Capital Measure (% of Net Sales)	31.3%	20.4%
Debt to Capital %	32.1%	19.5%

Appendix

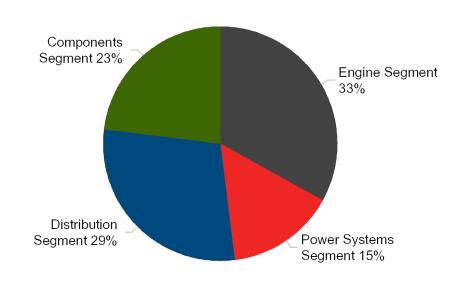


Cummins Inc.

- Strong product portfolio and global partners
- Macro growth trends play to Cummins' strengths
- Disciplined investment for growth
- Demonstrated technology leadership

	Q2 2020 LTM Results
Sales:	\$20.2 billion
EBITDA ¹ :	\$3.0 billion
EBITDA% ¹	: 15.0%

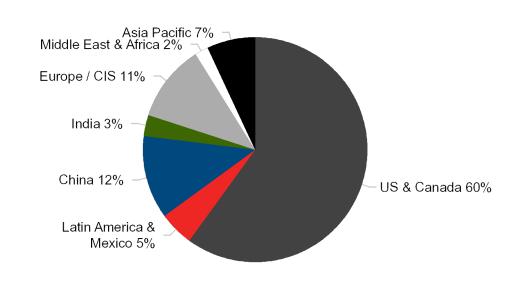
Q2 2020 LTM Revenue by Segment



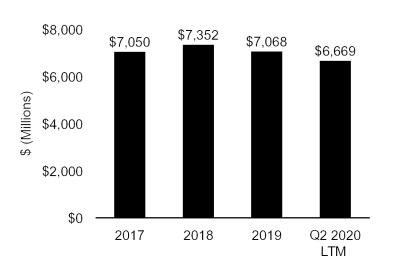
Cummins Inc.

- Capitalizing on global emissions regulations
- Strong geographic diversification and leadership across multiple end-markets
- Global distribution network with presence in more than 190 countries and territories

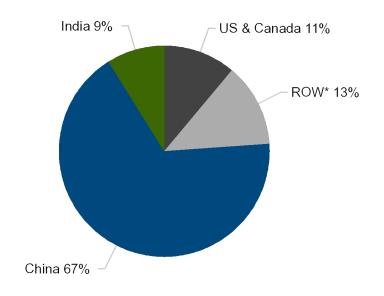
Q2 2020 LTM Revenue by Marketing Territory



Cummins - Joint Venture Sales Unconsolidated



Q2 2020 LTM Revenue:

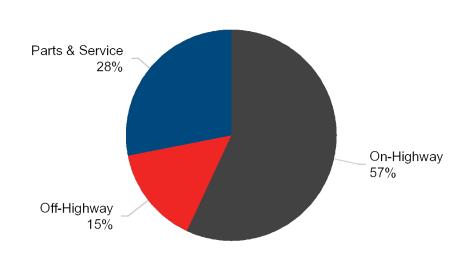


Engine Segment - Overview

- Diesel and natural gas engines from 2.8L to 15L and 48 hp to 715 hp
- Long-term engine supply agreements with key customers to stabilize pricing and to jointly engineer better integrated vehicles to market
- Leading market share in multiple end-markets and geographies

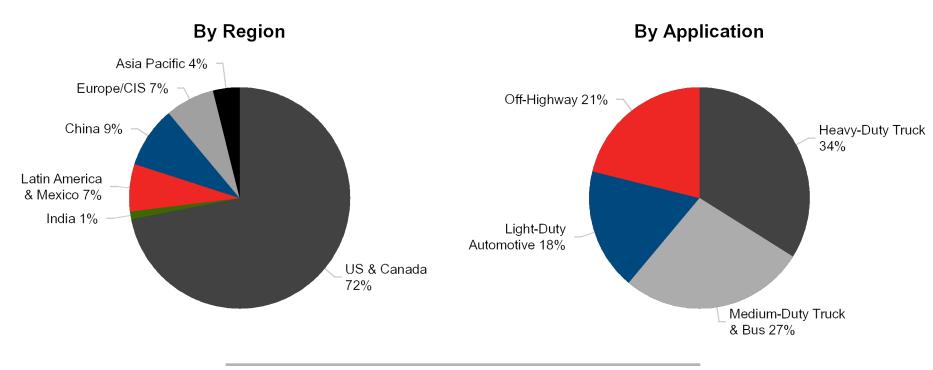
Q2 20	20 LTM Results
Sales:	\$8.3 billion
EBITDA1:	\$1.1 billion
EBITDA%1:	13.7%

Q2 2020 LTM Revenue by Product



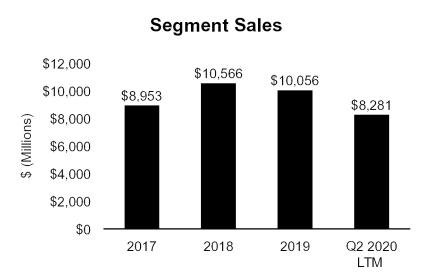
¹ Q4 2019 EBITDA excludes \$18 million of restructuring charges.

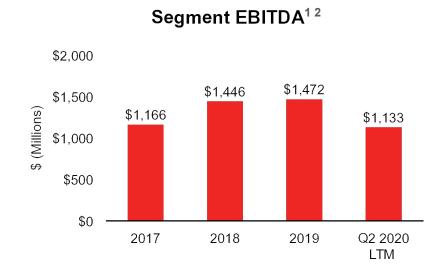
Engine Segment - Sales Mix



Q2 2020 LTM Revenue: \$8.3 billion

Engine Segment - Historical Performance



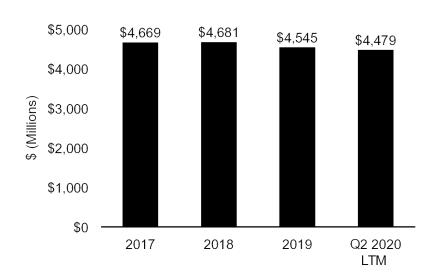


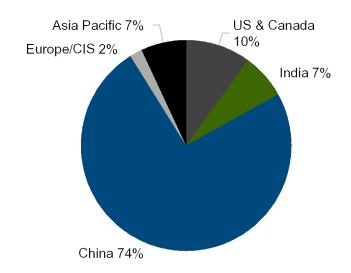
¹ 2017 EBITDA excludes \$23 million of joint venture tax charges related to Tax Legislation.

² Q4 2019 EBITDA excludes \$18 million of restructuring charges.

Engine Segment - Joint Venture Sales Unconsolidated

Q2 2020 LTM Revenue





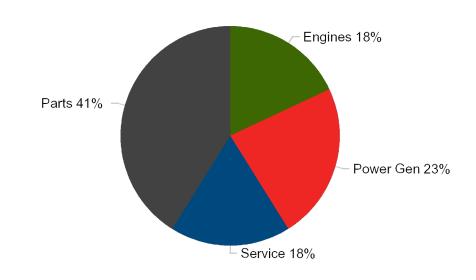
Distribution Segment - Overview

Provide aftermarket support and increase solution-based revenue

 Increasing network capabilities in emerging markets to capture profitable growth

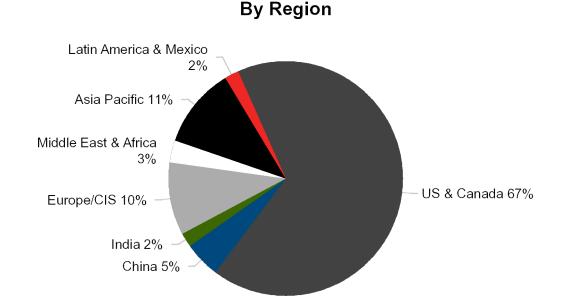
Q2 2020 LTM Results		
Sales:	\$7.5 billion	
EBITDA ¹ :	\$668 million	
EBITDA%1:	9.0%	

Q2 2020 LTM Revenue by Product



Distribution Segment - Sales Mix

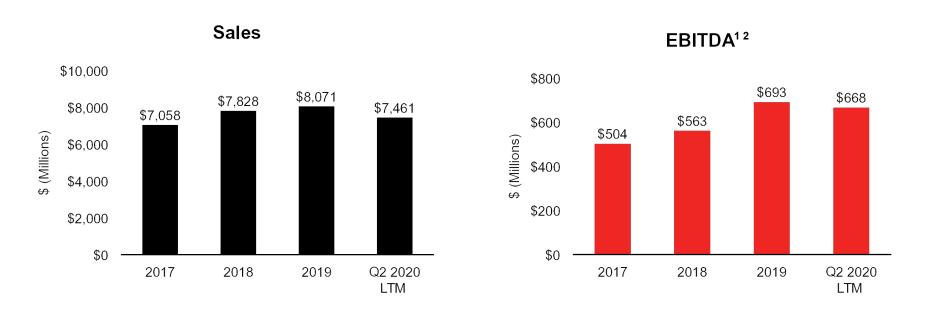
- Key enabler for Cummins growth
- Benefiting from increased population of products in the field



Q2 2020 LTM Revenue

\$7.5 billion

Distribution Segment - Historical Performance

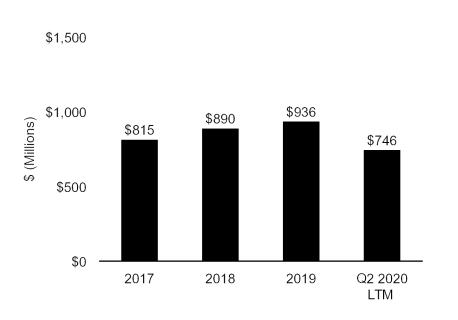


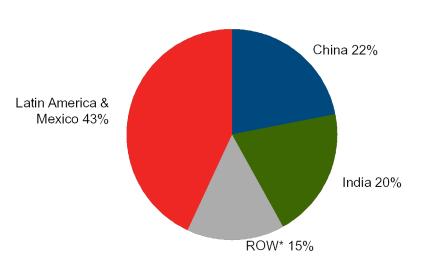
¹ 2017 EBITDA excludes \$4 million of joint venture tax charges related to Tax Legislation.

² Q4 2019 EBITDA excludes \$37 million of restructuring charges.

Distribution Segment - Joint Venture Sales Unconsolidated

Q2 2020 LTM Revenue



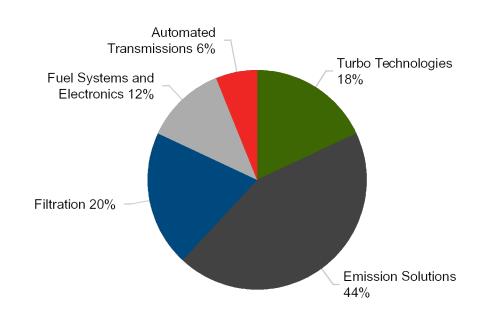


Components Segment - Overview

- Leading supplier of aftertreatment products for commercial vehicle applications
- Largest worldwide supplier of turbochargers from 3.8L to 25L for commercial applications
- World's leading supplier of filtration, coolant and chemical products

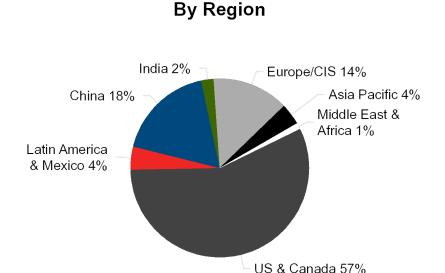
Q2 2020 LTM Results		
Sales:	\$5.9 billion	
EBITDA ¹ :	\$915 million	
EBITDA%1:	15.6%	

Q2 2020 LTM Revenue by Business

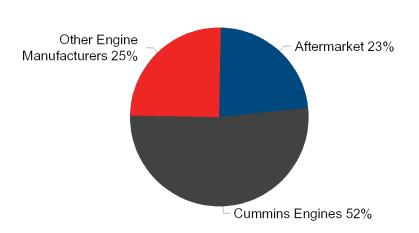


¹Q4 2019 EBITDA excludes \$20 million of restructuring charges.

Components Segment - Sales Mix



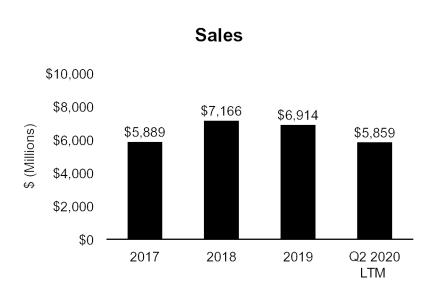
By Application

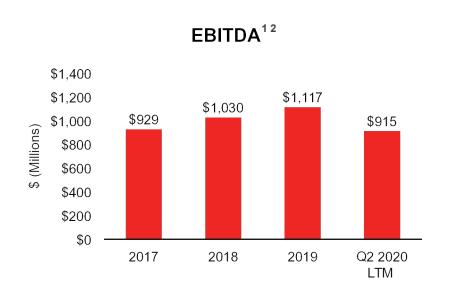


Q2 2020 LTM Revenue:

\$5.9 billion

Components Segment - Historical Performance



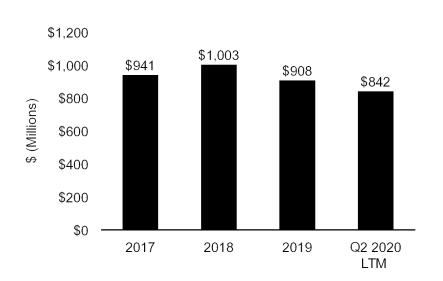


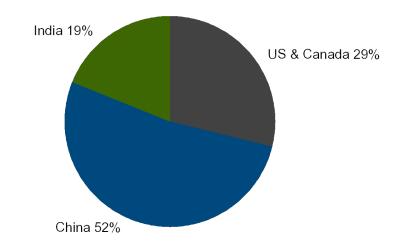
¹ 2017 EBITDA excludes \$12 million of joint venture tax charges related to Tax Legislation.

² Q4 2019 EBITDA excludes \$20 million of restructuring charges.

Components Segment - Joint Venture Sales Unconsolidated

Q2 2020 LTM Revenue



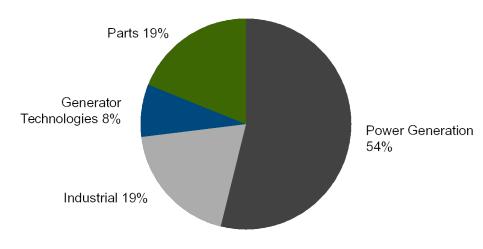


Power Systems Segment - Overview

- Global provider of power generation systems, components and services from 2kW to 3.5 Megawatts (MW)
- Leading supplier of alternators from 3kVA to 12,000kVa
- Leading market share in multiple geographies

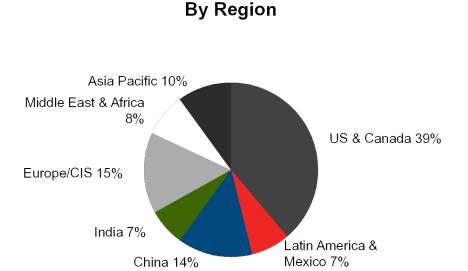
Q2 2020 LTM Results				
Sales:	\$3.8 billion			
EBITDA ¹ :	\$381 million			
EBITDA%1:	9.9%			

Q2 2020 LTM Revenue by Product

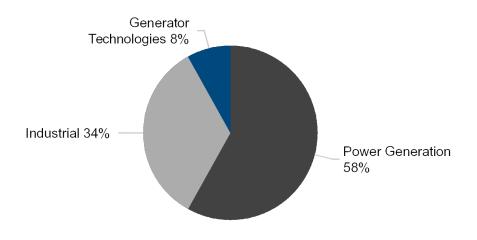


¹Q4 2019 EBITDA excludes \$12 million of restructuring charges.

Power Systems Segment - Sales Mix



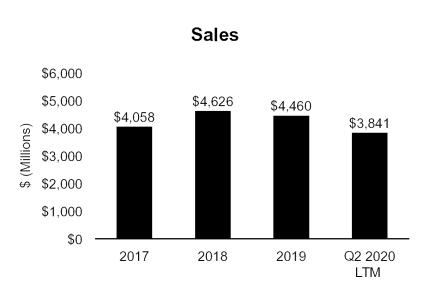
By Product Line

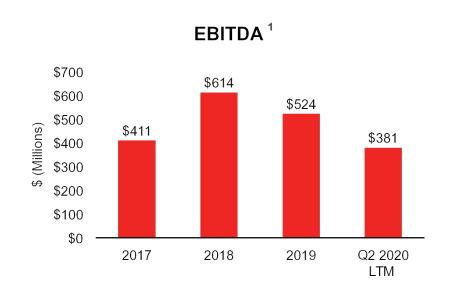


Q2 2020 LTM Revenue:

\$3.8 billion

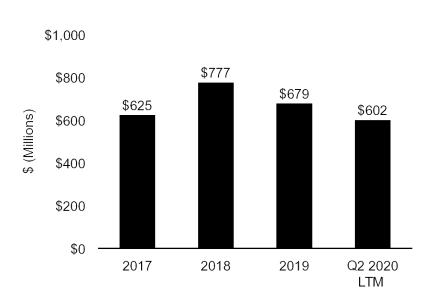
Power Systems Segment - Historical Performance

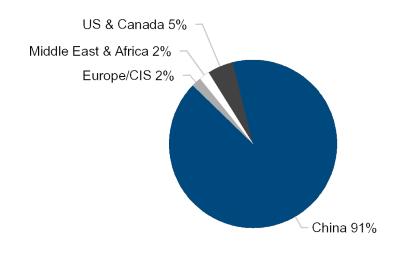




Power Systems Segment - Joint Venture Sales Unconsolidated

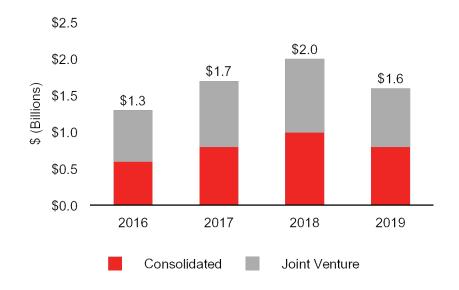
Q2 2020 LTM Revenue





Emerging Market Sales - India¹

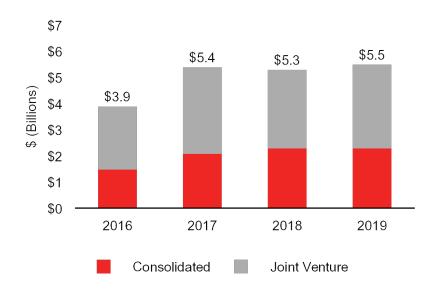
- Present in India for over 50 years
- Market leadership
- Strong OEM relationships
- Expanding our markets



¹ Consolidated & JV sales with eliminations

Emerging Market Sales - China¹

- Present in China for over 40 years
- Broad product portfolio for On and Off Highway
- Strong OEM partners
- Growth from new products and tightening emission standards



¹ Consolidated & JV sales with eliminations

Non-GAAP Reconciliation - EBITDA

	Three Months Ended					
In Millions						
	28	30-Jun-19				
Net income attributable to Cummins Inc.	\$	276	\$	675		
Net income attributable to noncontrolling interests		(7)		10		
Consolidated net income		269		685		
Income tax expense		93		186		
Income before taxes		362		871		
Interest expense		23		29		
EBIT		385		900		
Depreciation and amortization		164		158		
EBITDA		549		1,058		
Less: Non-segment EBITDA		45		33		
Total Segment EBITDA	\$	504	\$	1,025		

We define EBITDA as earnings before interest expense, provision for income taxes, depreciation & amortization, and non-controlling interests in earnings of consolidated subsidiaries. The table above reconciles EBITDA, a non-GAAP financial measure, to our consolidated earnings before income taxes and non-controlling interests, for each of the applicable periods. We believe EBITDA is a useful measure of our operating performance for the periods presented as it illustrates our operating performance without regard for financing methods, capital structure, income taxes, or depreciation & amortization methods. This measure is not in accordance with, or an alternative for, accounting principles generally accepted in the United States of America (GAAP) and may not be consistent with measures used by other companies. It should be considered supplemental data.

Non-GAAP Reconciliation - EBITDA (LTM)

		Twelve Mo	onths	<u>Ended</u>	
In Millions					
	28	3-Jun-20	30-Jun-19		
Net income attributable to Cummins Inc.	\$	1,709	\$	2,609	
Net income attributable to noncontrolling interests		2		53	
Consolidated net income		1,711		2,662	
Income tax expense		424		569	
Income before taxes		2,135		3,231	
Interest expense		94		123	
EBIT		2,229		3,354	
Depreciation and amortization		687		616	
EBITDA		2,916		3,970	
Restructuring charges		119		_	
EBITDA excluding restructuring charges		3,035		3,970	
Less: Non-segment EBITDA excluding restructuring charges		105		16	
Total Segment EBITDA excluding restructuring charges	\$	2,930	\$	3,954	

We define EBITDA as earnings before interest expense, provision for income taxes, depreciation & amortization, and non-controlling interests in earnings of consolidated subsidiaries. The table above reconciles EBITDA, a non-GAAP financial measure, to our consolidated earnings before income taxes and non-controlling interests, for each of the applicable periods. We believe EBITDA is a useful measure of our operating performance for the periods presented as it illustrates our operating performance without regard for financing methods, capital structure, income taxes, or depreciation & amortization methods. This measure is not in accordance with, or an alternative for, accounting principles generally accepted in the United States of America (GAAP) and may not be consistent with measures used by other companies. It should be considered supplemental data.

Non-GAAP Reconciliation - Working Capital

L. BASIE	Three Months Ended					
In Millions	2	30-Jun-19				
Accounts and notes receivable, net	\$	3,441	\$	4,179		
Inventories		3,655		3,896		
Accounts Payable - (principally trade)		(2,281)		(2,991)		
Working capital measure	\$	4,815	\$	5,084		
Annualized Working capital measure						
(% of Net Sales)		31.3%		20.4%		

Non-GAAP Reconciliation - Net Assets

In Millions						
	2	28-Jun-20		30-Jun-19		1-Jul-18
Total Assets	\$	20,314	\$	20,254	\$	18,915
Less: Deferred debt costs		3		3		2
Less: Deferred tax assets		462		408		330
Less: Pension and other postretirement benefit adjustments excluded from net assets		81		87		155
Less: Liabilities deducted in arriving at net assets		7,798		8,354		7,737
Total net assets		11,970		11,402		10,691
Less: Cash, cash equivalents and marketable securities		2,104		1,732		1,532
Net assets for operating segments	\$	9,866	\$	9,670	\$	9,159

Non-GAAP Reconciliation - Invested Capital Used for Return on Invested Capital Calculation

In Millions						
	28	3-Jun-20	30-Jun-19		1-Jul-18	
Total Equity	\$	8,130	\$	9,196	\$	8,194
Less: Defined benefit postretirement plans		(716)		(676)		(668)
Equity used for return on invested capital calculation		8,846		9,872		8,862
Loans payable		109		119		55
Commercial paper		2,027		434		802
Current maturities of long-term debt		66		46		49
Long-term debt		1,639		1,624		1,556
Invested capital used for return on invested capital calculation	\$	12,687	\$	12,095	\$	11,324

Non-GAAP Reconciliation - Net Operating Profit After Taxes Used for Return on Invested Capital Calculation

	Twelve Months Ended					
In Millions						
	28	3-Jun-20	30-Jun-19			
Net income attributable to Cummins Inc.	\$	1,709	\$	2,609		
Net income attributable to noncontrolling interests		2		53		
Consolidated net income		1,711		2,662		
Income tax expense		424		569		
Income before taxes		2,135		3,231		
Interest expense		94		123		
EBIT		2,229		3,354		
Restructuring charge		119		_		
EBIT excluding restructuring charge		2,348		3,354		
Less: Tax effect on EBIT		472		591		
Net operating profit after taxes used for return on invested capital calculation	\$	1,876	\$	2,763		



Thank you for your interest

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