



Minorca Mine is located near Virginia, Minnesota, in the center of the Mesabi Iron Range. It is one of the company's leading sources of iron ore for operations in the United States. Iron ore is a major raw material required in the manufacturing of steel. Iron-bearing pellets are shipped to Cleveland-Cliffs' Indiana Harbor facility in East Chicago, Indiana.

Facility Facts



Plant Leadership	Conor McCue
Union Leadership	Dave Zasadni
Employees	380
Acreage	13,210 owned and 3,350 leased
Products	Iron ore pellets
Production	3 million long tons of iron ore pellets in 2022
Markets Served	Cleveland-Cliffs' Indiana Harbor facility
Principal Production Facilities	Two open-pit iron ore mines, crushing facility, three-line concentration facility and single-line straight grate pelletizing
Services Provided	Mining, crushing, concentrating and pelletizing

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Minorca Mine

5950 Old Highway 53 North Virginia, MN 55792 Telephone: 218.749.5910 www.clevelandcliffs.com