

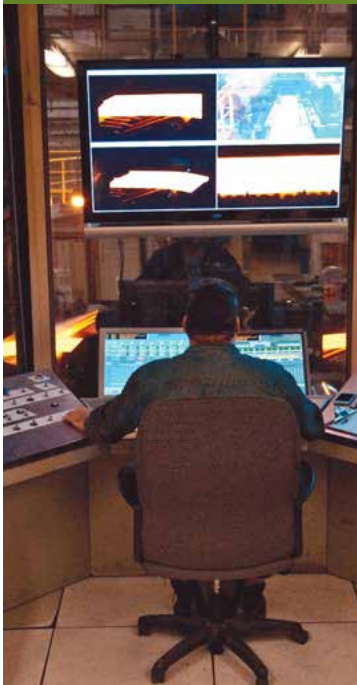
RIVERDALE



About Riverdale: 2020 Data

Riverdale is a compact strip mill that produces hot-rolled sheet. Its location in Riverdale, Illinois, 14 miles west of Cleveland-Cliffs' Indiana Harbor facility, allows for close access to Lake Michigan and is surrounded by excellent highway systems and railroads.

Facility Facts



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| Plant Leadership | David Sena |
| Union Leadership | Don Seifert |
| Employees | 290 |
| Steelmaking Capacity | 1 million net tons of thin-slab casting and rolling annually |
| Site Founded | 1910 |
| Products | Hot-rolled black bands in a full range of grades, including high-carbon and alloy |
| Markets Served | Cold-rolled strip producers who supply the automotive, saw blade and strapping markets |
| Principal Production Facilities | Two basic oxygen furnaces, ladle metallurgy facility, continuous thin slab caster, tunnel furnace and hot-strip mill |
| Certifications | A2LA Accreditation and Scope for Chemical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO 45001 Certificate |

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada.

Cleveland-Cliffs Riverdale

13500 S. Perry Avenue
 Riverdale, IL 60827
 Telephone: 708 849 8803
www.clevelandcliffs.com