

Executive Biography

Traci Forrester Executive Vice President, Environmental & Sustainability

Traci Forrester is Executive Vice President, Environmental & Sustainability of Cleveland-Cliffs Inc. She is responsible for the Environmental Affairs and Sustainability functions and oversees the company's coking and coal operations.

Previously, Ms. Forrester was Vice President, Deputy General Counsel & Assistant Secretary, in charge of the execution of strategic transactions and corporate governance matters, compliance with securities laws and financial reporting. She also coordinated legal services and counsel for the company. Since joining Cliffs in 2004 as Corporate Attorney, Ms. Forrester has served in various senior management positions within the Company's legal department. She became Group Counsel, Asia Pacific Operations in 2011, and oversaw and directed legal services for that business unit in Australia. She also held the role of Assistant General Counsel, Corporate Affairs & International Operations. Before her tenure with Cliffs, Ms. Forrester held an in-house legal counsel position at ABB Inc., a multinational industrial process automation company, as a senior attorney.

Ms. Forrester earned her J.D. degree from Case Western Reserve University, and her B.A. in Philosophy from Miami University. She is a board member of the Cleveland Play House.



**For media inquiries or print-ready image,
please contact:**

Patricia Persico
Director, Corporate Communications
Phone: 216.694.5316
patricia.persico@clevelandcliffs.com