

CANNON AUTOMOTIVE SOLUTIONS®

About Cannon Automotive Solutions – Cleveland, TN Facility

The Cannon Automotive Solutions – Cleveland, TN facility is strategically situated to support the growing southern automotive sector. Providing best in class Hot Stamp production utilizing a state-of-the-art horizontal oven system capable of supporting all current PHS material offerings. Hot Stamping, Cold Stamp Blanking, Laser Processing, Value Added Assembly and Shot Blast/Oil are available at this location. Emergency and Takeover PHS production specialists, Cannon provides a full cross section of solutions to both the Automotive and Heavy Truck Industries.

Facility Facts

Plant Leadership	Michael Schneider
Employees	62
Square Footage	231,000
Capacity	1000t blanking, 1800t PHS, shot blasting, laser processing, value-added assembly
Products	Hot-stamping, AHSS, frame & structural, body-in-white
Markets Served	Automotive, heavy truck
Principal Production Facilities	Cold-stamp blanking, hot-stamping, assembly, production tooling, prototype, complex modular assembly, PHS quality lab
Certifications	IATF 16949:2016

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.



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Learn more about
Cleveland-Cliffs Tooling
and Stamping online

