

CANNON AUTOMOTIVE SOLUTIONS®

About Cannon Automotive Solutions – Bowling Green, KY Facility

The Cannon Automotive Solutions – Bowling Green Kentucky facility is strategically situated to support the growing automotive sector along the I-65 corridor. Providing a full cross section of stamping solutions with press tonnages from 330 to 3000 tons. Hot Stamping, Cold Stamping, Laser Processing, Value Added Assembly and Full-Service Tooling support are available at this location. Emergency and Takeover tooling/production specialists, Cannon provides a full cross section of solutions to both the Automotive and Heavy Truck Industries.

Facility Facts

Plant Leadership	Dallas Pike
Employees	83
Square Footage	133,500
Capacity	330t, 660t, 1000t, 1500t, 1750t, 3000t cold-stamp - 1500t hot-stamp, laser, tooling
Products	Hot-stamping, AHSS, frame & structural, body-in-white and aluminum
Markets Served	Automotive, heavy truck
Principal Production Facilities	Cold-stamping, hot-stamping, production tooling, prototype, value-added assembly, PHS quality lab
Certifications	IATF 16949: 2016 Certificate, ISO 14001: 2015 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.



CANNON AUTOMOTIVE SOLUTIONS

210 Jody Richards Drive
Bowling Green, KY 42101
519.978.2442

Learn more about
Cleveland-Cliffs Tooling
and Stamping online

