

CLEVELAND-CLIFFS TUBULAR COMPONENTS: COLUMBUS FACT SHEET

This tubular facility is perfectly located to serve the automotive, truck and aftermarket exhaust industries. The plant, located in central Indiana, minutes from Interstate 65 and one hour south of Indianapolis, is in the heart of manufacturing in the U.S.A. It's quick changeover High Frequency Electric Resistance Welded (HF-ERW) tube mills provide the customers we serve the most flexibility and the fastest service in the industry. The plant has four high-speed cold saw recut machines and one laser recut line with the capability to ship a wide range of cut-to-length tubes. The plant primarily produces austenitic and ferritic stainless steel tubes, but also produces precision carbon and leading-edge Advanced High Strength Steel (AHSS) tubes.

Facility Facts

Plant Leadership	Erik R. Anderson
Products	Steel tube made from carbon and stainless steels (bare, aluminized or galvanized). Including Advanced High Strength Steels that include TRIP 700, DP 600 to DP 1200, and Gen 3 NEXMET® 1200 grades in round, standard or complex shapes, in diameters ranging from 1" (25mm) to 4" (102mm).
Markets Served	Automotive, aftermarket exhaust, truck exhaust, ATV, motorcycle, heat exchanger and HVAC
Production Facilities	Tube Making - Five High Frequency Electric Resistance Welded (HF-ERW) tube mills producing sizes from 25mm to 102mm. Tube Re-Cutting – Four Rattunde cold saws and one BLM LT7 laser.
Certifications	OHSA VPP Star Certificate, ISO 14001, IATF 16949 and ISO 9001

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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