

PIEDMONT FACT SHEET

Piedmont is a finishing facility located 50 miles northwest of Charlotte, North Carolina. The 28,000-square foot facility specializes in plasma-cutting plate steel products into blanks for machinery and automotive manufacturers, and primarily serves the truck axle blank business. Additionally, it provides such services as part leveling, warehousing and just-in-time (JIT) deliveries.

Facility Facts

Plant Leadership	David Hedrick
Employees (as of Dec. 2023)	11
Products	Plasma-cut steel blanks
Markets Served	Truck axle blank business
Services Provided	Plasma cutting plate steel products into blanks for machinery and automotive manufacturers. Services part leveling, warehousing and JIT deliveries
Principal Production Facilities	CNC plasma cutting machines
Certifications	ISO 9001 Certificate, ISO 14001 Certificate, ISO 45001 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Piedmont

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