

RIVERDALE FACT SHEET

Riverdale is a compact strip mill that produces hot-rolled sheet. Its location in Riverdale, Illinois, 14 miles west of Cleveland-Cliffs' Indiana Harbor facility, allows for close access to Lake Michigan and is surrounded by excellent highway systems and railroads.

Facility Facts

Plant Leadership	Mukund Ravindran
Union Leadership	James Thomas, United Steelworkers (USW)
Products	Hot-rolled black bands in a full range of grades, including high-carbon and alloy
Markets Served	Cold-rolled strip producers who supply the automotive, saw blade and strapping markets
Principal Production Facilities	Two basic oxygen furnaces, ladle metallurgy facility, continuous thin slab caster, tunnel furnace and hot-strip mill
Certifications	A2LA Accreditation and Scope for Chemical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO 45001 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from the mining of iron ore, production of pellets and direct reduced iron, and processing of ferrous scrap through primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Riverdale

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