

## NORTHSHORE MINING FACT SHEET

The Northshore Mining facility, which originally operated under Reserve Mining Company, was the first taconite processing facility in North America when it opened in 1956. It was purchased by Cyprus Minerals in 1989, and Cleveland-Cliffs became the sole owner of the property in 1994. Northshore Mining's Peter Mitchell Mine is located near Babbitt, on the northeastern end of the Mesabi Iron Range, and the taconite is transported 47 miles by rail to the processing facility in Silver Bay, near Lake Superior. The plant site has its own ship loading port, located on Lake Superior.

### Facility Facts

<b>Plant Leadership</b>	Shane Holman
<b>Union Leadership</b>	Dan Muhvich, United Steelworkers (USW)
<b>Products</b>	Standard and DR-grade pellets
<b>Markets Served</b>	Blast furnace customers and Cleveland-Cliffs' Toledo Direct Reduction plant
<b>Principal Production Facilities</b>	Open pit truck and shovel mine with onsite crushing, railroad, concentrator, pellet plant and ship loading port
<b>Certifications</b>	ISO 14001:2015 Certificate, ISO 9001:2015 Certificate

### About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. Cleveland-Cliffs is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### Northshore Mining Company

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