

MINORCA MINE FACT SHEET

Minorca Mine is located near Virginia, Minnesota, in the center of the Mesabi Iron Range. It is one of the company's leading sources of iron ore for operations in the United States. Iron ore is a major raw material required in the manufacturing of steel. Iron-bearing pellets are shipped to Cleveland-Cliffs' Indiana Harbor facility in East Chicago, Indiana.

Facility Facts	
Plant Leadership	Nicholas Beukema
Union Leadership	Al King, United Steelworkers (USW)
Products	Iron ore pellets
Principal Production Facilities	Two open-pit iron ore mines, crushing facility, three-line concentration facility and single-line straight grate pelletizing
Services Provided	Mining, crushing, concentrating and pelletizing

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Minorca Mine

5950 Old Highway 53 North Virginia, MN 55792 Telephone: 218.749.5910 www.clevelandcliffs.com