

## ROCKPORT WORKS FACT SHEET

Rockport Works is located on the Ohio River, near Rockport, Indiana. Rockport Works has a 80-inch galvanizing line, which is the widest in the United States. The hot dip galvanizing and galvannealing line incorporates revolutionary proprietary technologies, including induction transition heating, which provides rapid, accurate annealing temperature control.

### Facility Facts

<b>Plant Leadership</b>	Nathan Johnson
<b>Union Leadership</b>	Joe Peters, United Auto Workers (UAW)
<b>Products</b>	Cold-rolled carbon, coated and stainless steels in either annealed and pickled or temper-rolled surface condition, advanced high-strength steels (AHSS) and 80-inch steel sheet
<b>Markets Served</b>	Automotive, appliance, heating, ventilation and air conditioning, and distribution for carbon and stainless markets
<b>Principal Production Facilities</b>	Carbon and stainless continuous pickling line, stainless continuous annealing and pickling line, carbon and stainless continuous cold mill, continuous hot-dip galvanizing and galvannealing line, hydrogen annealing and temper rolling facilities
<b>Certifications</b>	IATF 16949:2016 Certificate, ISO 14001 Certificate, ISO 9001:2015 Certificate and Ford Q1 Quality Certificate.

### About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit [www.clevelandcliffs.com](http://www.clevelandcliffs.com).

#### **Cleveland-Cliffs Rockport Works**

6501 North U.S. 231  
Rockport, IN 47635  
Telephone: 812 362 6000  
[www.clevelandcliffs.com](http://www.clevelandcliffs.com)