

MANSFIELD WORKS



About Mansfield Works: 2020 Data

Mansfield Works is located in north-central Ohio, approximately a one-hour drive north of Columbus. The facility's stainless steel melting, casting and hot-rolling operations are housed in more than 1.6 million square feet of manufacturing space. Mansfield's facility features a thin slab caster that uses an advanced technology production system to meet exact customer specifications.

Facility Facts



| | |
|--|--|
| Plant Leadership | Thomas Hypes |
| Union Leadership | Steve Ackerman |
| Employees | 390 |
| Acreage | 548 |
| Capacity | More than 600,000 net tons of raw steel annually |
| Products | Semi-finished hot bands, high chrome ferritic and martensitic stainless steels, offering a wide range of corrosion and oxidation resistance, strength and hardness, as well as fabricating and welding benefits. |
| Markets Served | Automotive and appliance stainless |
| Principal Production Facilities | Melt shop with two electric arc furnaces (EAF), argon-oxygen decarbonization unit, ladle metallurgical facility, thin-slab continuous caster, walking beam slab furnace and six-stand hot-roll mill. |
| Certifications | IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate. The plant is also a recipient of several customer quality and service awards. |

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Mansfield Works

913 Bowman Street
 Mansfield, OH 44903
 Telephone: 419.755.3011
www.clevelandcliffs.com