

Fourth Quarter 2019 Earnings Teleconference

February 4, 2020

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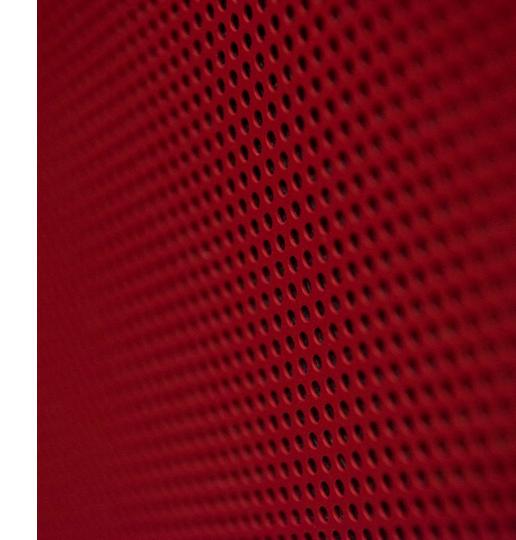
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Disclosure Regarding Forward-Looking Statements

Information provided in this release that is not purely historical are forward-looking statements within the meaning of the Private Securities Litigation Reform Act of 1995, including statements regarding our forecasts, guidance, preliminary results, expectations, hopes, beliefs and intentions on strategies regarding the future. These forward looking statements include, without limitation, statements relating to our plans and expectations for our revenues and EBITDA. Our actual future results could differ materially from those projected in such forward-looking statements because of a number of factors, including, but not limited to: any adverse results of our internal review into our emissions certification process and compliance with emissions standards; a sustained slowdown or significant downturn in our markets; changes in the engine outsourcing practices of significant customers; the development of new technologies that reduce demand for our current products and services; increased scrutiny from regulatory agencies, as well as unpredictability in the adoption, implementation and enforcement of emissions standards around the world; product recalls; policy changes in international trade; the United Kingdom's (U.K.) decision to end its membership in the European Union; lower than expected acceptance of new or existing products or services; a slowdown in infrastructure development and/or depressed commodity prices; supply shortages and supplier financial risk, particularly from any of our single-sourced suppliers; exposure to potential security breaches or other disruptions to our information technology systems and data security; a major customer experiencing financial distress; the actions of, and income from, joint ventures and other investees that we do not directly control; our plan to reposition our portfolio of product offerings through exploration of strategic acquisitions and divestitures and related uncertainties of entering such transactions; failure to realize expected results from our investment in Eaton Cummins Automated Transmission Technologies joint venture; competitor activity; increasing competition, including increased global competition among our customers in emerging markets; foreign currency exchange rate changes; variability in material and commodity costs; political, economic and other risks from operations in numerous countries; changes in taxation; global legal and ethical compliance costs and risks; aligning our capacity and production with our demand; product liability claims; increasingly stringent environmental laws and regulations; future bans or limitations on the use of diesel-powered products; the price and availability of energy; the performance of our pension plan assets and volatility of discount rates; labor relations; changes in accounting standards; our sales mix of products; protection and validity of our patent and other intellectual property rights; the outcome of pending and future litigation and governmental proceedings; continued availability of financing, financial instruments and financial resources in the amounts, at the times and on the terms required to support our future business; and other risks detailed from time to time in our SEC filings, including particularly in the Risk Factors section of our 2018 Annual Report on Form 10-K and Quarterly Reports on Form 10-Q. Shareholders, potential investors and other readers are urged to consider these factors carefully in evaluating the forward-looking statements and are cautioned not to place undue reliance on such forward-looking statements. The forward-looking statements made herein are made only as of the date of this press release and we undertake no obligation to publicly update any forward-looking statements, whether as a result of new information, future events or otherwise. More detailed information about factors that may affect our performance may be found in our filings with the SEC, which are available at http://www.sec.gov or at http://www.cummins.com in the Investor Relations section of our website.

2019 Summary



2019 Summary

- Fourth quarter revenues of \$5.6 billion
- GAAP¹ Net Income of \$300 million and Diluted EPS of \$1.97
- Net Income of \$390 million² and Diluted EPS of \$2.56² excluding restructuring charges
- EBITDA of \$682 million³ or 12.2 percent³ of sales excluding restructuring charges
- Full year revenues of \$23.6 billion
- GAAP¹ Net Income of \$2.3 billion and Diluted EPS of \$14.48
- Net Income of \$2.4 billion² and Diluted EPS of \$15.05² excluding restructuring charges
- EBITDA of \$3.7 billion³ or 15.8 percent³ of sales excluding restructuring charges

¹Generally Accepted Accounting Principles

² Q4 2019 Net Income and Diluted EPS exclude \$90 million (after-tax) of restructuring charges.

³ Q4 2019 EBITDA excludes \$119 million of restructuring charges.

Q4 2019 EBITDA Detail

\$ Millions	CMI	Engine Segment	Distribution Segment	Components Segment	Power Systems Segment	New Power Segment	Eliminations
Reported EBITDA	563	259	127	189	43	(51)	(4)
Reported EBITDA included Restructuring Costs of	(119)	(18)	(37)	(20)	(12)	(1)	(31)
Reported EBITDA included JV Impairment Costs of	(15)				(15)		

Q4 2019 EPS Detail

	ŀ	EPS
Reported EPS	\$	1.97
Reported EPS included Restructuring Costs of	\$	(0.59)
Reported EPS included JV and Asset Impairment Costs of	\$	(0.14)

Cummins Inc. Selected Financial Data - Full Year

\$ MILLIONS	2019	2018
Sales	23,571	23,771
Gross Margin (% of Sales)	25.4%	24.1%
SAR (% of Sales)	14.7%	14.0%
EBITDA ¹	3,731	3,476
EBITDA (% of Sales) ¹	15.8%	14.6%
Net Income attributable to Cummins Inc. ²	2,350	2,141
Net Income (% of Sales) ²	10.0%	9.0%
Diluted EPS ²	\$15.05	\$13.15
Dividend Per Share	\$4.90	\$4.44
ROANA ³	35%	33%
ROIC ³	21%	20%

¹2019 EBITDA excludes \$119 million of restructuring charges.

² 2019 Net Income and Diluted EPS exclude \$90 million (after-tax) of restructuring charges.

³ 2019 ROANA and ROIC exclude \$119 million of restructuring charges.

2019 Income Statement by Segment

\$M	Engine	Distribution	Components	Power Systems	New Power	Intersegment Eliminations	Total
Year ended December 31, 2019)						
Net Sales	10,056	8,071	6,914	4,460	38	(5,968)	23,571
Sales growth vs 2018	(5)%	3%	(4)%	(4)%	443%	(7)%	(1)%
EBITDA ²	1,472	693	1,117	524	(148)	73	3,731
Segment EBITDA %2	14.6%	8.6%	16.2%	11.7%	NM^1		15.8%
Year ended December 31, 2018	3						
Net Sales	10,566	7,828	7,166	4,626	7	(6,422)	23,771
EBITDA	1,446	563	1,030	614	(90)	(87)	3,476
Segment EBITDA %	13.7%	7.2%	14.4%	13.3%	NM^1		14.6%

¹ "NM" - not meaningful information

² 2019 EBITDA excludes the impact of restructuring charges that reduced Engine Segment EBITDA \$18 million, Distribution Segment EBITDA \$37 million, Components Segment EBITDA \$20 million, Power Systems Segment EBITDA \$12 million, New Power Segment EBITDA \$1 million, and Intersegment Eliminations EBITDA \$31 million.

Cummins Inc. Selected Financial Data - Quarter

\$ MILLIONS	Q4 2019	Q4 2018
Sales	5,578	6,126
Gross Margin (% of Sales)	23.5%	25.2%
SAR (% of Sales)	16.2%	14.5%
EBITDA ¹	682	896
EBITDA (% of Sales) ¹	12.2%	14.6%
Net Income attributable to Cummins Inc. ²	390	579
Net Income (% of Sales) ²	7.0%	9.5%
Diluted EPS ²	\$2.56	\$3.63
Dividend Per Share	\$1.31	\$1.14
ROANA (LTM) ³	35%	33%
ROIC (LTM) ³	21%	20%

¹Q4 2019 EBITDA excludes \$119 million of restructuring charges.

² Q4 2019 Net Income and Diluted EPS exclude \$90 million (after-tax) of restructuring charges.

³ 2019 ROANA and ROIC exclude \$119 million of restructuring charges.

Q4 2019 Income Statement by Segment

\$M	Engine	Distribution	Components	Power Systems	New Power	Intersegment Eliminations	Total
Three months ended December 31, 2019							
Net Sales	2,284	2,038	1,557	1,054	18	(1,373)	5,578
Sales growth vs Q4 2018	(15)%	(1)%	(12)%	(12)%	800%	(14)%	(9)%
EBITDA ²	277	164	209	55	(50)	27	682
Segment EBITDA %2	12.1%	8.0%	13.4%	5.2%	NM^1		12.2%
Three months ended Decembe	r 31, 2018						
Net Sales	2,698	2,050	1,772	1,199	2	(1,595)	6,126
EBITDA	393	140	278	123	(29)	(9)	896
Segment EBITDA %	14.6%	6.8%	15.7%	10.3%	NM^1		14.6%

¹ "NM" - not meaningful information

² 2019 EBITDA excludes the impact of restructuring charges that reduced Engine Segment EBITDA \$18 million, Distribution Segment EBITDA \$37 million, Components Segment EBITDA \$20 million, Power Systems Segment EBITDA \$12 million, New Power Segment EBITDA \$1 million, and Intersegment Eliminations EBITDA \$31 million.

2020 Guidance



Guidance for 2020 Consolidated Results

ITEM	FULL YEAR GUIDANCE
Consolidated Revenue	Down 8% to 12%
Earnings from JVs	Up 15%
EBITDA Margin	14.2 to 15.2%
Depreciation & Amortization	\$660 to \$680 M
Effective Tax Rate ¹	22.0%
Capital Expenditures	\$650 to \$700 M
Global Pension Funding	\$100 M
Interest Expense	\$110 M

¹ Excluding discrete income tax items

Guidance for 2020 Segment Results

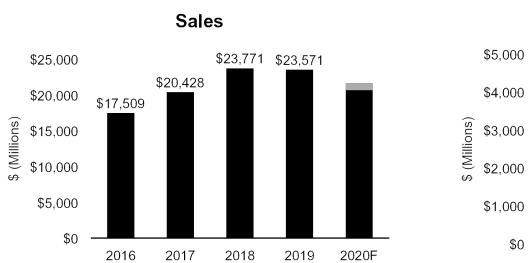
ITEM	ENGINE	DISTRIBUTION	COMPONENTS	POWER SYSTEMS	NEW POWER
Consolidated Revenue Growth	Down 15% to 19%	Flat to Down 4%	Down 9% to 13%	Down 7% to 11%	\$100M to \$120M
2020 EBITDA Margins (% of Revenue)	13.3 to 14.3%	8.6 to 9.6%	13.8 to 14.8%	10.0 to 11.0%	(\$170M) to (\$150M)
2019 EBITDA Margins (% of Revenue) ¹	14.6%	8.6%	16.2%	11.7%	(\$148M)

¹2019 EBITDA margins exclude restructuring charges.

Key On-Highway Engine Markets - 2020

KEY MARKET	2020 Forecast	CHANGE Market Size
Heavy Duty Truck - NAFTA Class 8, Group 2 - Production	185K units	Down 40%
Medium Duty Truck - NAFTA Class 6-7, and Class 8 Group 1 - Production	123K units	Down 20%
Heavy & Medium Truck - China Sales	1,183K units	Down 10%
Heavy & Medium Truck - India	318K units	Down 5%
Heavy & Medium Truck - Brazil Production	120K units	Up 6%

Cummins Inc.



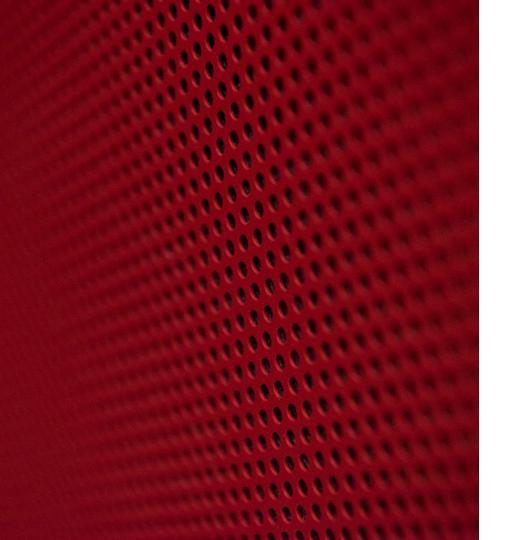


2020 Guidance

Sales Down 8% to 12% EBITDA 14.2 to 15.2%

¹2017 EBITDA excludes \$39 million of joint venture tax charges related to Tax Legislation.

² 2019 EBITDA excludes \$119 million of restructuring charges.



2019 Supplemental Information

Engine Segment Selected Financial Data

- Revenues decreased by 13% in on-highway and 22% in off-highway.
- EBITDA decreased due to the negative impact of lower volumes partially offset by favorable pricing and material cost reductions.

\$ MILLIONS	Q4 2019	Q4 2018	CHANGE
Sales	2,284	2,698	(15)%
EBITDA ¹	277	393	(30)%
EBITDA (% of Sales) ¹	12.1%	14.6%	

Engine Segment - Sales by Market

- On-highway revenues declined due to lower truck production in North America.
- Off-highway revenues decreased due to lower demand in global construction markets.

\$ MILLIONS	Q4 2019	Q4 2018	CHANGE
Heavy-Duty Truck	755	959	(21)%
Medium-Duty Truck & Bus	602	687	(12)%
Light-Duty Automotive	464	456	+2%
On-Highway	1,821	2,102	(13)%
Off-Highway	463	596	(22)%
Total Sales	2,284	2,698	(15)%

Distribution Segment Selected Financial Data

- Sales decreased due to lower demand for engines in construction and oil and gas markets, partially offset by increased power generation demand in data center markets.
- EBITDA increased due to improved pricing and lower variable compensation costs.

\$ MILLIONS	Q4 2019	Q4 2018	CHANGE
Sales	2,038	2,050	(1)%
EBITDA ¹	164	140	+17%
EBITDA (% of Sales) ¹	8.0%	6.8%	

Components Segment Selected Financial Data

- Sales declined due to lower truck production in North America and Europe.
- EBITDA decreased due to the impact of lower volumes and increased investment in research and development, partially offset by lower material costs.

\$ MILLIONS	Q4 2019	Q4 2018	CHANGE
Sales	1,557	1,772	(12)%
EBITDA ¹	209	278	(25)%
EBITDA (% of Sales) ¹	13.4%	15.7%	

Power Systems Segment Selected Financial Data

- Sales declined due to lower demand in mining, oil and gas, and power generation markets.
- EBITDA decreased due to lower volumes, increased warranty costs, and impairment of a joint venture.

\$ MILLIONS	Q4 2019	Q4 2018	CHANGE
Sales	1,054	1,199	(12)%
EBITDA ¹	55	123	(55)%
EBITDA (% of Sales) ¹	5.2%	10.3%	

New Power Segment Selected Financial Data

• EBITDA losses were \$50 million for the quarter driven by targeted investments in new products.

\$ MILLIONS	Q4 2019	Q4 2018	CHANGE
Sales	18	2	+800%
EBITDA ²	(50)	(29)	NM^1
EBITDA (% of Sales) ²	NM ¹	NM¹	

¹ "NM" - not meaningful information

² Q4 2019 EBITDA excludes \$1 million of restructuring charges.



Joint Venture Income - Full Year

\$ MILLIONS	2019	2018
Engine	200	238
Distribution	52	46
Components	40	54
Power Systems	38	56
New Power	_	_
Total JV Income	330	394



Cash Flow - Full Year

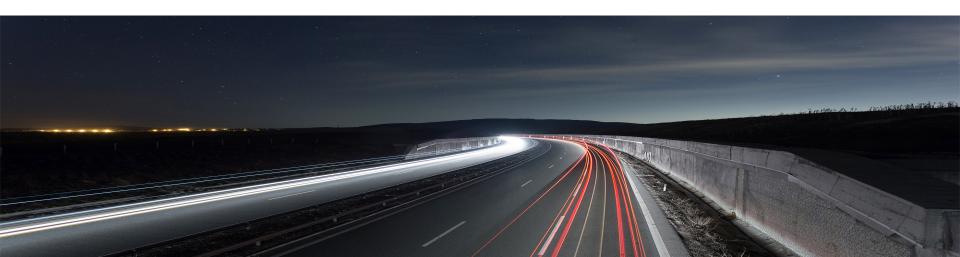
\$ MILLIONS	2019	2018
Operating Cash Flow	3,181	2,378
Capital Expenditures	700	709
Working Capital Measure	4,622	4,803
Working Capital Measure (% of Net Sales)	19.6%	20.2%
Debt to Capital %	21.9%	23.1%



Joint Venture Income - Quarter

\$ MILLIONS	Q4 2019	Q4 2018
Engine	48	49
Distribution	17	13
Components	10	12
Power Systems	(1)	5
New Power	_	_
Total JV Income	74	79

Appendix

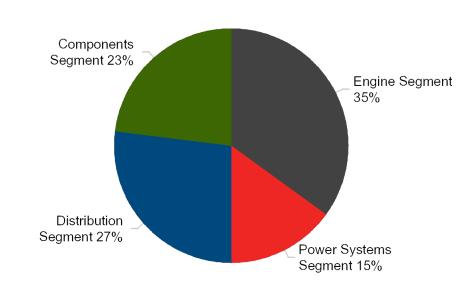


Cummins Inc.

- Strong product portfolio and global partners
- Macro growth trends play to Cummins' strengths
- Disciplined investment for growth
- Demonstrated technology leadership

2019 Results	
Sales:	\$23.6 billion
EBITDA ¹ :	\$3.7 billion
EBITDA%1:	15.8%

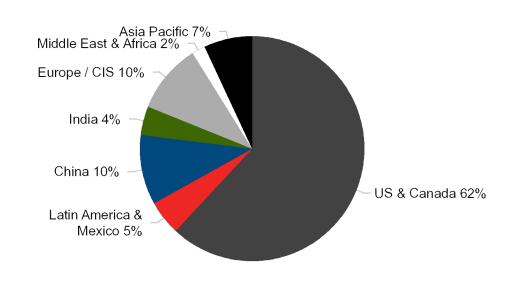
2019 Revenue by Segment



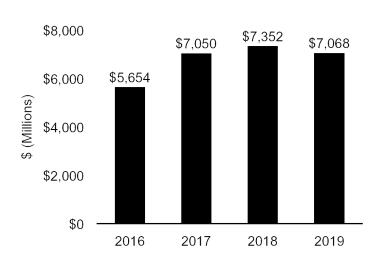
Cummins Inc.

- Capitalizing on global emissions regulations
- Strong geographic diversification and leadership across multiple end-markets
- Global distribution network with presence in more than 190 countries and territories

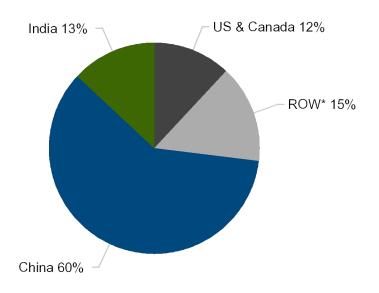
2019 Revenue by Marketing Territory



Cummins - Joint Venture Sales Unconsolidated



2019 Revenue:



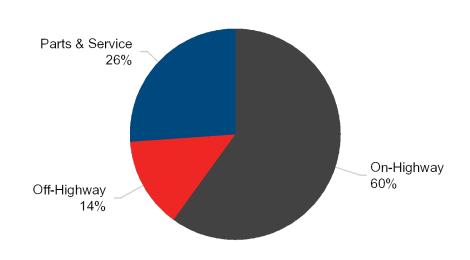
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Engine Segment - Overview

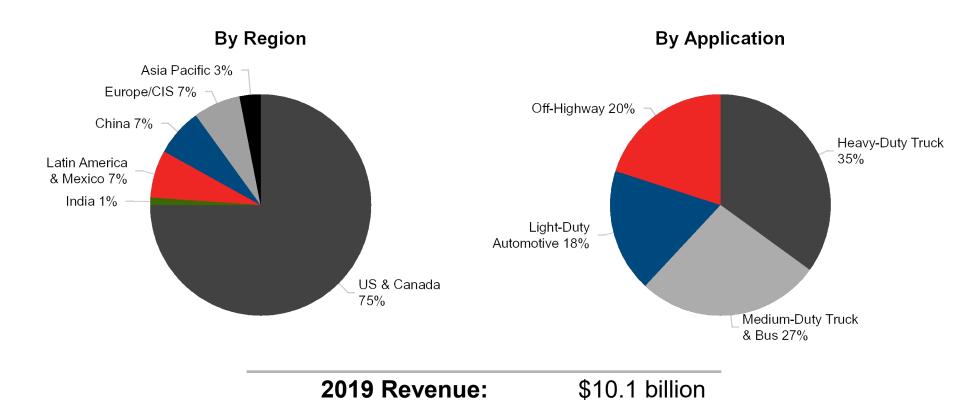
- Diesel and natural gas engines from 2.8L to 15L and 48 hp to 715 hp
- Long-term engine supply agreements with key customers to stabilize pricing and to jointly engineer better integrated vehicles to market
- Leading market share in multiple end-markets and geographies

	2019 Results	
Sales:	\$10.1 billion	
EBITDA1:	\$1.5 billion	
EBITDA%1:	14.6%	

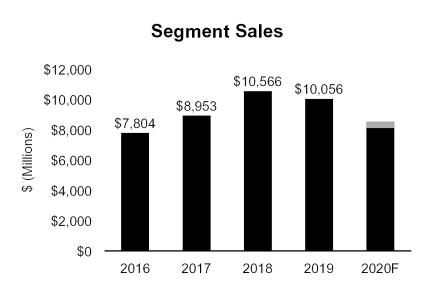
2019 Revenue by Product

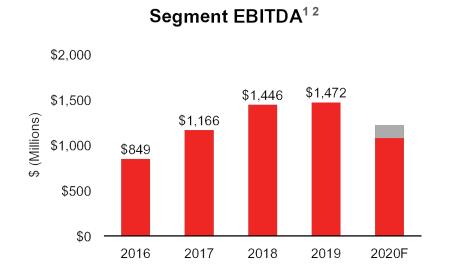


Engine Segment - Sales Mix



Engine Segment - Historical Performance





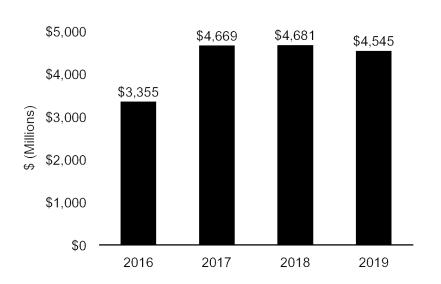
2020 Gւ	uidance
Sales Down 15% to 19%	EBITDA 13.3 to 14.3%

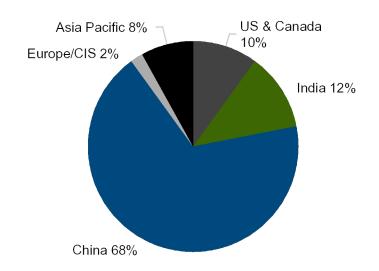
¹ 2017 EBITDA excludes \$23 million of joint venture tax charges related to Tax Legislation.

² 2019 EBITDA excludes \$18 million of restructuring charges.

Engine Segment - Joint Venture Sales Unconsolidated

2019 Revenue





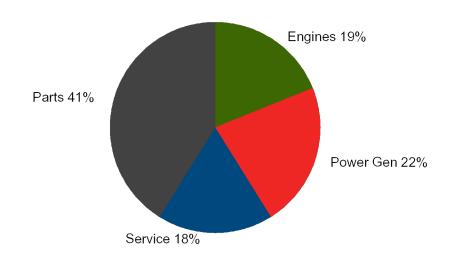
Distribution Segment - Overview

Provide aftermarket support and increase solution-based revenue

 Increasing network capabilities in emerging markets to capture profitable growth

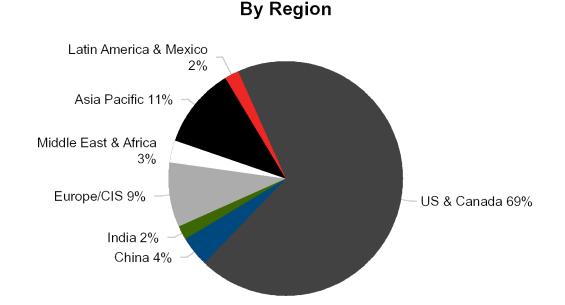
2019 Results		
Sales:	\$8.1 billion	
EBITDA1:	\$693 million	
EBITDA%1:	8.6%	

2019 Revenue by Product



Distribution Segment - Sales Mix

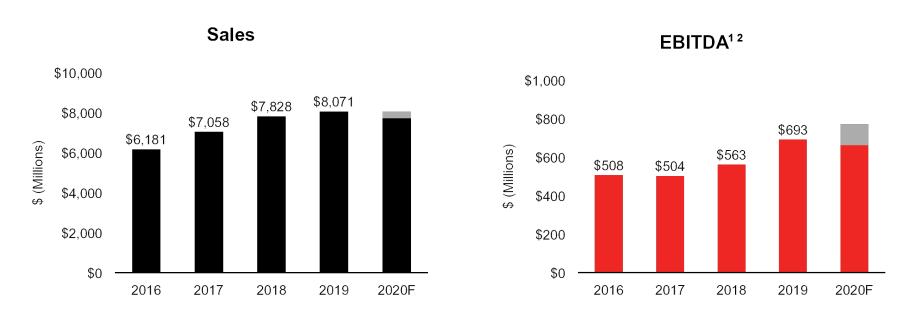
- Key enabler for Cummins growth
- Benefiting from increased population of products in the field

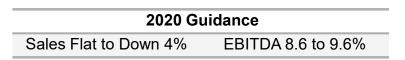


2019 Revenue

\$8.1 billion

Distribution Segment - Historical Performance



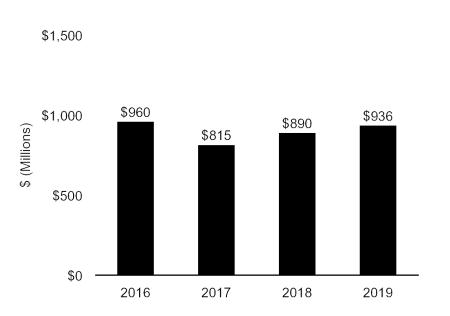


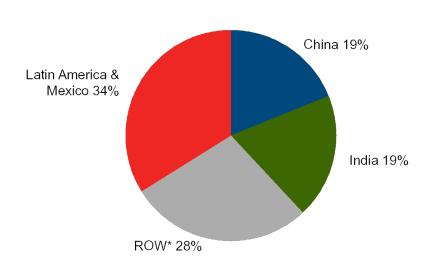
¹ 2017 EBITDA excludes \$4 million of tax charges related to Tax Legislation.

² 2019 EBITDA excludes \$37 million of restructuring charges.

Distribution Segment - Joint Venture Sales Unconsolidated

2019 Revenue



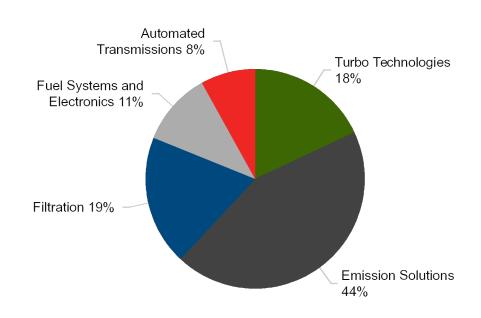


Components Segment - Overview

- Leading supplier of aftertreatment products for commercial vehicle applications
- Largest worldwide supplier of turbochargers from 3.8L to 25L for commercial applications
- World's leading supplier of filtration, coolant and chemical products

2019 Results					
Sales:	\$6.9 billion				
EBITDA1:	\$1.1 billion				
EBITDA%1:	16.2%				

2019 Revenue by Business



Components Segment - Sales Mix



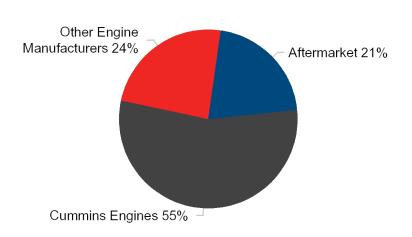
India 3%

China 13%

Latin America

& Mexico 4% US & Canada 61%

By Application



2019 Revenue:

Europe/CIS 14%

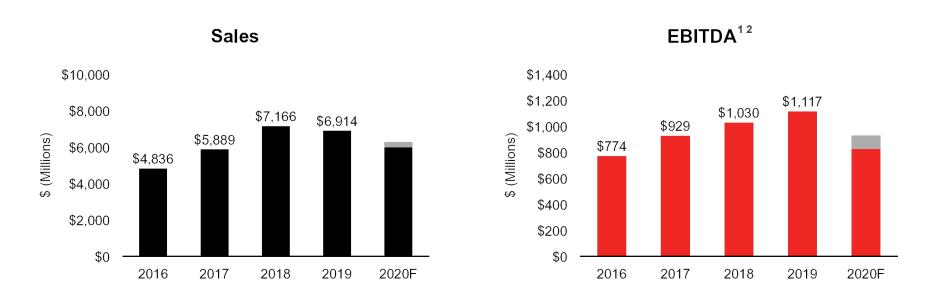
Asia Pacific 4%

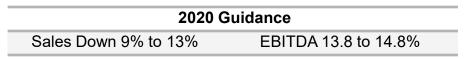
Middle East &

Africa 1%

\$6.9 billion

Components Segment - Historical Performance



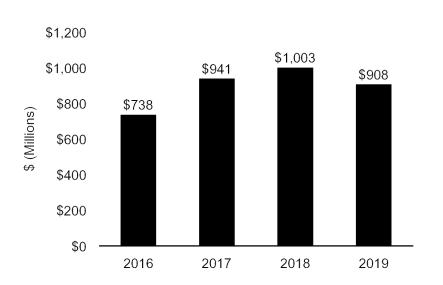


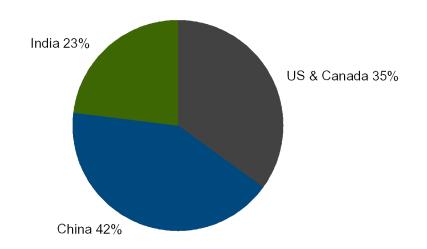
¹ 2017 EBITDA excludes \$12 million of joint venture tax charges related to Tax Legislation.

² 2019 EBITDA excludes \$20 million of restructuring charges.

Components Segment - Joint Venture Sales Unconsolidated

2019 Revenue



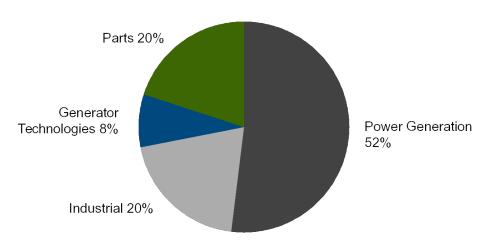


Power Systems Segment - Overview

- Global provider of power generation systems, components and services from 2kW to 3.5 Megawatts (MW)
- Leading supplier of alternators from 3kVA to 12,000kVa
- Leading market share in multiple geographies

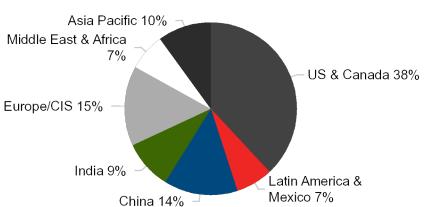
2019 Results				
Sales:	\$4.5 billion			
EBITDA ¹ :	\$524 million			
EBITDA%1:	11.7%			

2019 Revenue by Product

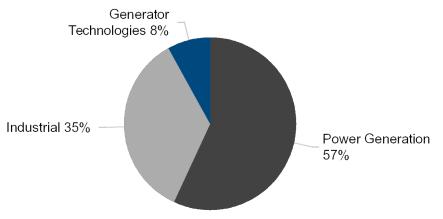


Power Systems Segment - Sales Mix





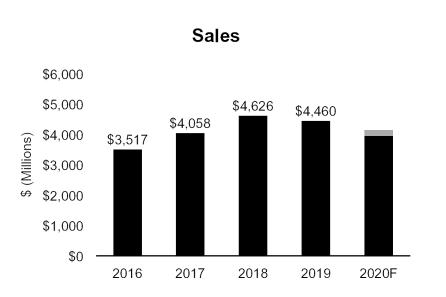
By Product Line

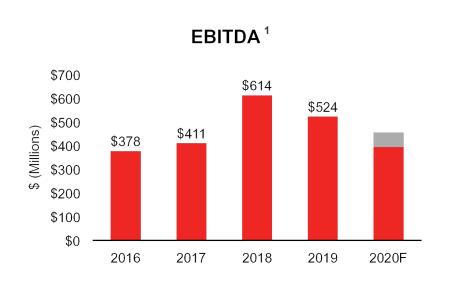


2019 Revenue:

\$4.5 billion

Power Systems Segment - Historical Performance

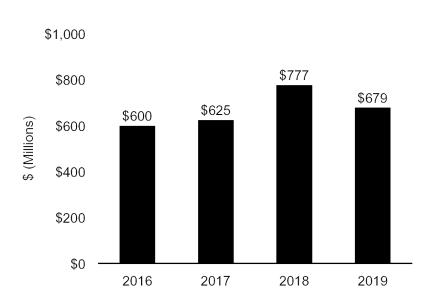


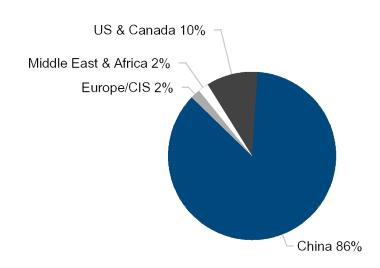


2020 Guidance						
Sales Down 7% to 11%	EBITDA 10.0 to 11.0%					

Power Systems Segment - Joint Venture Sales Unconsolidated

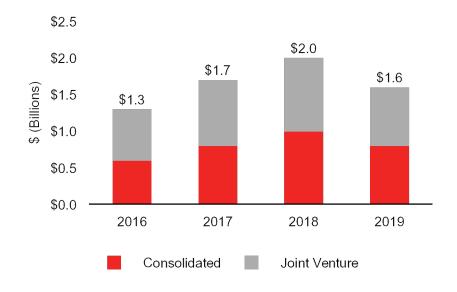
2019 Revenue





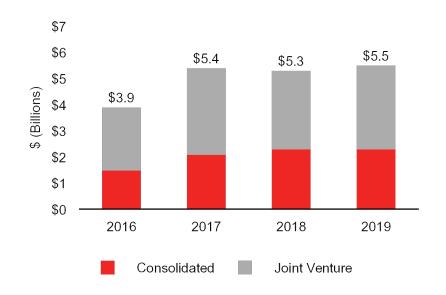
Emerging Market Sales - India¹

- Present in India for over 50 years
- Broad product portfolio for On and Off Highway
- Market leadership
- Strong OEM relationships
- Expanding our markets



Emerging Market Sales - China¹

- Present in China for over 40 years
- Broad product portfolio for On and Off Highway
- Strong OEM partners
- Growth from new products and tightening emission standards



¹ Consolidated & JV sales with eliminations

Non-GAAP Reconciliation - EBITDA

	<u>Years End</u>				
In Millions					
	31-[31-Dec-2019		Dec-2018	
Net income attributable to Cummins Inc.	\$	2,260	\$	2,141	
Net income attributable to noncontrolling interests		8		46	
Consolidated net income		2,268		2,187	
Income tax expense		566		566	
Income before taxes		2,834		2,753	
Interest expense		109		114	
EBIT		2,943		2,867	
Depreciation and amortization		669		609	
EBITDA		3,612		3,476	
Restructuring charges		119		_	
EBITDA excluding restructuring charges		3,731		3,476	
Less: Non-segment EBITDA excluding restructuring charges		73		(87)	
Total Segment EBITDA excluding restructuring charges	\$	3,658	\$	3,563	

We define EBITDA as earnings before interest expense, provision for income taxes, depreciation & amortization, and non-controlling interests in earnings of consolidated subsidiaries. The table above reconciles EBITDA, a non-GAAP financial measure, to our consolidated earnings before income taxes and non-controlling interests, for each of the applicable periods. We believe EBITDA is a useful measure of our operating performance for the periods presented as it illustrates our operating performance without regard for financing methods, capital structure, income taxes, or depreciation & amortization methods. This measure is not in accordance with, or an alternative for, accounting principles generally accepted in the United States of America (GAAP) and may not be consistent with measures used by other companies. It should be considered supplemental data.

Non-GAAP Reconciliation - Working Capital

		Years End				
In Millions						
	3	31-Dec-19	31-Dec-18			
Accounts and notes receivable, net	\$	3,670	\$	3,866		
Inventories		3,486		3,759		
Accounts Payable - (principally trade)		(2,534)		(2,822)		
Working capital measure	\$	4,622	\$	4,803		
Annualized Working capital measure						
(% of Net Sales)		19.6%		20.2%		

Non-GAAP Reconciliation - Net Assets

				Years End			
In Millions							
	31	31-Dec-19		31-Dec-18		31-Dec-17	
Total Assets	\$	19,737	\$	19,062	\$	18,075	
Less: Deferred debt costs		3		3		2	
Less: Deferred tax assets		441		410		306	
Less: Pension and other postretirement benefit adjustments excluded from net assets		67		68		156	
Less: Liabilities deducted in arriving at net assets		8,498		7,836		7,398	
Less: Brammo Inc. assets		_		_		72	
Total net assets		10,728		10,745		10,141	
Less: Cash, cash equivalents and marketable securities		1,470		1,525		1,567	
Net assets for operating segments	\$	9,258	\$	9,220	\$	8,574	

A reconciliation of net assets for operating segments to total assets in our Condensed Consolidated Financial Statements is shown in the table above.

In 2018, we reevaluated our net asset allocation methodology and realigned it to both simplify and better represent our reportable segments consistent with how the Chief Operating Decision Maker evaluates them. In accordance with the realignment, we reclassified historical segment net assets for 2017 to be consistent with our 2018 presentation. Key changes during the realignment were to remove cash equivalents and marketable securities from segment net assets as these corporate items are not managed and evaluated at the segment level.

Non-GAAP Reconciliation - Invested Capital Used for Return on Invested Capital Calculation

	<u>Years End</u>						
In Millions							
	31	-Dec-19	31-	-Dec-18		31-Dec-17	
Total Equity	\$	8,465	\$	8,259	\$	8,164	
Less: Defined benefit postretirement plans		(734)		(671)		(689)	
Equity used for return on invested capital calculation		9,199		8,930		8,853	
Loans payable		100		54		57	
Commercial paper		660		780		298	
Current maturities of long-term debt		31		45		63	
Long-term debt		1,576		1,597		1,588	
Invested capital used for return on invested capital calculation	\$	11,566	\$	11,406	\$	10,859	

A reconciliation of invested capital used for return on invested capital calculation to total equity in our Consolidated Financial Statements is shown in the table above.

Non-GAAP Reconciliation - Net Operating Profit After Taxes Used for Return on Invested Capital Calculation

	<u>Years End</u>				
In Millions					
	31-Dec-19		3	1-Dec-18	
Net income attributable to Cummins Inc.	\$	\$ 2,260		2,141	
Net income attributable to noncontrolling interests		8		46	
Consolidated net income		2,268		2,187	
Income tax expense		566		566	
Income before taxes		2,834		2,753	
Interest expense		109		114	
EBIT		2,943		2,867	
Restructuring charge		119		_	
EBIT excluding restructuring charge		3,062		2,867	
Less: Tax effect on EBIT		615		591	
Net operating profit after taxes used for return on invested capital calculation	\$	2,447	\$	2,276	



Thank you for your interest

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