

## INDIANA HARBOR



### About Indiana Harbor: 2020 Data

The Indiana Harbor complex is one of the largest integrated steelmaking facilities in North America and is located in East Chicago, Indiana, just 20 miles southeast of Chicago. Indiana Harbor is a diverse facility capable of making a full range of flat products and is a leader in the North American development of new automotive products. It is a primary supplier of coils to Cleveland-Cliffs Tek and Kote.

### Facility Facts



<b>Plant Leadership</b>	Anthony Pacilio
<b>Union Leadership</b>	Don Seifert and Steven Serrano
<b>Employees</b>	3,715
<b>Acreage</b>	3,095
<b>Steelmaking Capacity</b>	5.5 million net tons of raw steel annually
<b>Site Founded</b>	1893
<b>Products</b>	Advanced high-strength steel (AHSS), American Petroleum Institute pipe skelp, motor laminations, automotive exposed and matensitic grades
<b>Markets Served</b>	Appliance, automotive, contractor applications, distribution, strip converters and tubular
<b>Principal Production Facilities</b>	Three blast furnaces (two currently operating), recycling plant, four basic oxygen furnaces, ladle metallurgy facilities and vacuum degassing, four continuous casting machines, slab dimensioning facility, 80-inch hot strip mill, pickling line, five-stand tandem mill, batch and continuous annealing, temper mill and two hot-dip galvanizing lines
<b>Certifications</b>	A2LA Accredited Certificate and Scope for Chemical Testing, A2LA Accredited Certificate and Scope for Environmental Testing, A2LA Accredited Certificate and Scope for Mechanical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO TS16949 Certificate, OHSAS 18001 Certificate, PED Certificate ISO 9001 Certificate

### About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada.

#### Cleveland-Cliffs Indiana Harbor

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