

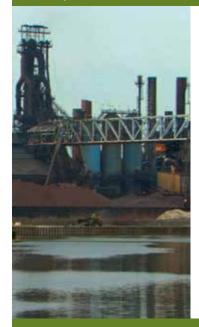
CLEVELAND WORKS



About Cleveland Works: 2020 Data

Our Cleveland facility is recognized as one of the most productive integrated facilities in the world, producing slightly more than one ton of steel per worker hour. The facility is strategically located on the Cuyahoga River in Cleveland, Ohio, with good access to the Port of Cleveland and Great Lakes shipping, as well as excellent highway and railroad transport. The Cleveland plant consists of the former LTV and Republic Steel plants and has stood on this site since 1913, on the east side (Corrigan McKinney Steel) and 1914, on the west side (Otis Steel) of the river.

Facility Facts



Plant Leadership	Mike Madar
Union Leadership	Richard Peskar
Employees	1,730
Acreage	870
Steelmaking Capacity	More than 3 million tons of raw steel annually
Site Founded	1913, 1914
Products	Hot-rolled and hot-dip galvanized sheet and semi-finished slabs
Markets Served	Automotive, construction, converters and distribution
Principal Production Facilities	Two blast furnaces, two steel producing facilities with basic oxygen furnaces and continuous strand casters, 84-inch hot strip mill, pickle line, five-stand tandem mill, hot-dip coating line (galvanize and galvanneal).
Certifications	ISO 14001 Certificate, IATF 16949:2016, ISO 45001 Certificate, ISO 17025 A2LA, ISO 9001: 2015 Certificate, PED Certification, ISO 50001 Ready

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cleveland-Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials and direct reduced iron to primary steelmaking and downstream finishing, stamping, tooling and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest steel supplier to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 25,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada.

Cleveland-Cliffs Cleveland Works

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