

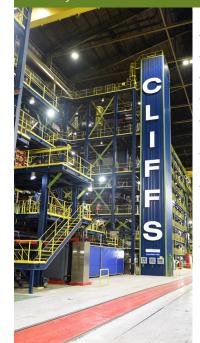
INDIANA HARBOR



About Indiana Harbor

The Indiana Harbor complex is one of the largest integrated steelmaking facilities in North America and is located in East Chicago, Indiana, just 20 miles southeast of Chicago. Indiana Harbor is a diverse facility capable of making a full range of flat products and is a leader in the North American development of new automotive products.

Facility Facts



Plant Leadership	LaDale Combs
Union Leadership	Don Seifert and Steven Serrano
Employees	3,715
Acreage	3,601
Capacity	5.5 million net tons of raw steel annually
Products	Advanced high-strength steel (AHSS), American Petroleum Institute pipe skelp, motor laminations, automotive exposed and martensitic grades
Markets Served	Appliance, automotive, construction, distribution, steel producers, strip converters and tubular
Principal Production Facilities	Three blast furnaces (one currently operating), four basic oxygen furnaces, ladle metallurgy facilities and vacuum degassing, three continuous casters, one with two lines, slab dimensioning facility, 80-inch hot strip mill, pickling line, five-stand tandem mill, batch and continuous annealing, temper mill and one hot-dip galvanizing line
Certifications	A2LA Accredited Certificate and Scope for Chemical Testing, A2LA Accredited Certificate and Scope for Environmental Testing, A2LA Accredited Certificate and Scope for Mechanical Testing, ISO 9001 Certificate, ISO 14001 Certificate, ISO

TS16949 Certificate, ISO 45001 Certificate, PED Certificate ISO 9001 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Indiana Harbor

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