



**Communications**  
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307 CR 624,  
A1 Gate, A38 Block  
P.O. Box 2109  
Freeport, Texas 77541  
U.S.A.



65 associates and 45 full-time  
contractors as of January 2020



**ECONOMIC IMPACT (AS OF JANUARY 2020)**

**US \$11 million**

Annual salaries, wages, and benefits combined



**HEALTH, SAFETY, & ENVIRONMENT**

**Safety record** (incident rate as of June 2020)

Occupational Safety & Health Administration (OSHA) Recordable Incident Rate: 0



**Safety and environmental awards**

- National Petrochemical & Refiners Award – Gold Award, 2010-2012
- Texas Commission on Environmental Recognition – Gold Award, 2011
- Billy D. Forbes II Award for Environmental, Health and Safety Excellence, 2013
- AFPM Safety Award, 2017 and 2018
- Texas Chemical Council – Zero Process Safety Incidents Award, 2019
- American Chemical Council – Responsible Care Safety Award, 2019

**Certifications**

International Organization for Standardization (ISO) 9001 Certified



**COMMUNITY INVOLVEMENT**

**This site contributes to or participates in the following community initiatives:**

- Brazoria County Petrochemical Council
- Citizen Advisory Panel (CAP)
- United Way
- American Cancer Society Relay for Life
- Adopt-A-Family for Christmas

**PRODUCT END USES**

Huntsman products from this facility are used in various industries, including:



Construction



Lubricants



Energy  
and fuels



Food  
production



Coatings

**SITE HISTORY**

**1968:** Dow Chemical builds the original ethyleneamines unit

**1983:** Dow replaces the original unit

**1993:** Dow constructed a second ethyleneamines unit

**2001:** Huntsman purchased both units from Dow

**Size of site**  
21 acres

**Distance from closest city or metro area**  
Huntsman owns two units that are situated inside the Dow Chemical Freeport plant, located near the cities of Freeport and Lake Jackson, 60 miles south of Houston on the U.S. Gulf Coast.



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