

CLEVELAND-CLIFFS TUBULAR COMPONENTS: WALBRIDGE FACT SHEET

This tubular facility is perfectly located to service the automotive, truck, service center and aftermarket exhaust industries. The plant is located just south of Toledo, Ohio, minutes from Interstate 75 and the Ohio Turnpike (I-80/90), at the center of manufacturing in the U.S.A. Specializing in large diameter-light wall, high D/t, AHSS, and coated products in standard and custom shapes, this plant is capable of supplying the widest range of steel tube products in the High Frequency Electric Resistance Welded (HF-ERW) market. This facility produces carbon and leading-edge Advanced High Strength Steel (AHSS) tubes, along with critical large diameter austenitic and ferritic stainless steel tubes for the Class 8 truck industry.

Facility Facts

Plant Leadership	Erik R. Anderson
Union Leadership	Jesse McBride
Employees (as of Dec. 2024)	140
Annual Capacity	120,000 tons
Products	Steel tube made from carbon and stainless steels (bare, aluminized or galvanized). Including Advanced High Strength Steels that include TRIP 700 and DP 600 to DP 1000 grades in round, standard or complex shapes, in diameters ranging from 3/4" (19mm) to 6 5/8" (165mm).
Markets Served	Automotive, truck exhaust, aftermarket exhaust, distributors & service centers, conveyor, construction, HVAC and recreation
Production Facilities	Tube Making - Six High Frequency Electric Resistance Welded (HF-ERW) tube mills producing sizes from 19mm to 168mm. Tube Re-Cutting – One BLM LT7 laser
Certifications	ISO 45001, ISO 14001, IATF 16949 and ISO 9001

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. The Company is headquartered in Cleveland, Ohio with mining, steel and downstream manufacturing operations located across the United States and in Canada. For more information, visit www.clevelandcliffs.com.

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