

WARREN COKE FACT SHEET

Warren is a coke plant where metallurgical-grade coal is converted into coke. The plant is located in Warren, Ohio. Its location allows for easy access to coal fields in the Appalachian region, as well as steel mills from Pennsylvania to Indiana. Warren produces coke primarily for Cleveland-Cliffs' Cleveland Works blast furnaces.

Facility Facts

Plant Leadership	Joe Magni
Union Leadership	Donald "Joe " Carpenter, United Steelworkers (USW)
Acreage	170
Products	Coke
Principal Production Facilities	Coke making facility, byproducts and power house

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. Cleveland-Cliffs is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Warren Coke

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