

TILDEN MINE FACT SHEET

Tilden Mine is located on the Marquette Iron Range in Michigan's Upper Peninsula, approximately five miles south of Ishpeming. Cleveland-Cliffs became sole owner of the mine in 2017.

Tilden's operations consist of an open-pit truck and shovel mine, a concentrator that utilizes single-stage crushing, autogenous (AG) mills and floatation to produce hematite concentrate that is then supplied to the on-site pellet plant. Pellets are transported by LS&I rail to port at Marquette.

Facility Facts

Plant Leadership	Ryan Korpela
Union Leadership	Dan Ruokolainen and Jedidah Perry, United Steelworkers (USW)
Products	Iron ore pellets
Principal Production Facilities	Open pit, truck and shovel mine, single stage primary crushing, autogenous grinding and floatation separation. On-site pellet plant, LS&I rail line and ship loading port.
Certifications	ISO 14001: 2015 Certificate, ISO 9001: 2015 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

Tilden Mining Company

P.O. Box 2000
Ishpeming, MI 49849
Telephone: 906 475 3400
www.clevelandcliffs.com