

UNITED TACONITE FACT SHEET

The United Taconite mine is located on Minnesota's Mesabi Iron Range in and around the city of Eveleth, Minnesota. The taconite is mined and then transported approximately 10 miles by rail to its processing facility in Forbes, Minnesota. Cleveland-Cliffs owns 100% of the United Taconite mine and leases 100% of the mineral rights.

Facility Facts

Plant Leadership	Nick Beukema
Union Leadership	James Larson, United Steelworkers (USW)
Products	Iron ore pellets
Principal Production Facilities	Open pit truck and shovel mine with onsite crushing. Ore transported by rail to plant site for additional crushing. On-site concentrator utilizes rod mills and magnetic separation to produce a magnetite concentrate for pellet plant.
Certifications	ISO 9001 Certificate

About Cleveland-Cliffs

Cleveland-Cliffs is a leading North America-based steel producer with focus on value-added sheet products, particularly for the automotive industry. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company is headquartered in Cleveland, OH with mining, steel and downstream manufacturing operations located across the U.S. and Canada. For more information, visit www.clevelandcliffs.com.

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