

BUTLER WORKS



About Butler Works

Butler Works is located in western Pennsylvania, a one-hour drive north of Pittsburgh. The facility produces stainless, electrical and carbon steels. Melting takes place in an electric arc furnace (EAF) that feeds an argon-oxygen decarburization unit for specialty steels. A ladle metallurgy furnace feeds two double-strand continuous casters. The buildings housing electrical- and stainless-steel melting and casting, hot-roll, cold-roll and finishing operations measure 3.5 million square feet.

Facility Facts



Plant Leadership	Aaron Steinheiser
Union Leadership	Jim Panei
Employees	1,130
Acreage	1,300
Capacity	1 million net tons of raw steel annually
Products	Flat-rolled electrical steels, stainless steels, stainless and carbon semi-finished slabs
Markets Served	Power and distribution transformers, stainless and carbon converters
Principal Production Facilities	EAF, hot-rolling mill, annealing and pickling units, one 3 stand tandem cold mill; various intermediate and finishing operations for stainless and electrical steels.
Certifications	IATF 16949:2016 Certificate, ISO 9001:2015 Certificate, ISO 14001:2015 Certificate. Several quality awards, including AMM's "Best Operational Improvements Award" and "Pennsylvania Governor's Award" for labor management cooperation.

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 26,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

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