

BURNS HARBOR



About Burns Harbor

Burns Harbor, Cleveland-Cliffs' second-largest U.S. facility, is a fully-integrated steelmaking facility located on the shores of Lake Michigan in Northwest Indiana, 50 miles southeast of Chicago. The location allows for prime access to the Port of Indiana, as well as excellent highway, waterway, and rail transport. The plant operates two blast furnaces and can produce 5 million net tons of raw steel annually. Principal products made at this location are hot-rolled, cold-rolled, hot-dip galvanized coils and plate products.

Facility Facts



Plant Leadership	Jean Louis Muller
Union Leadership	Pete Trinidad
Employees	3,170
Acreage	1,986
Capacity	5 million net tons of raw steel annually
Products	Hot-rolled, cold-rolled, and hot-dip galvanized coils and as-rolled and heat-treated plate
Markets Served	Appliance, automotive, construction, converters, distribution, pipe and tube and shipbuilding
Principal Production Facilities	Coke plant operations, iron producing, steel producing, hot rolling, finishing, plate rolling and heat treating
Certifications	American Bureau of Shipping Certificate, ISO 9001 Certificate, ISO 14001 Certificate, ISO/IEC 17025 Accredited Certificate and Scope, IATF 16949 Certificate, ISO 45001 Certificate, PED Certificate, Wildlife Habitat Council Gold Conservation Certification

About Cleveland-Cliffs

Cleveland-Cliffs is the largest flat-rolled steel producer in North America. Founded in 1847 as a mine operator, Cliffs also is the largest manufacturer of iron ore pellets in North America. The Company is vertically integrated from mined raw materials, direct reduced iron, and ferrous scrap to primary steelmaking and downstream finishing, stamping, tooling, and tubing. The Company serves a diverse range of markets due to its comprehensive offering of flat-rolled steel products and is the largest supplier of steel to the automotive industry in North America. Headquartered in Cleveland, Ohio, Cleveland-Cliffs employs approximately 26,000 people across its mining, steel and downstream manufacturing operations in the United States and Canada. For more information, visit www.clevelandcliffs.com.

Cleveland-Cliffs Burns Harbor

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